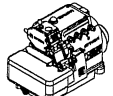
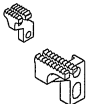
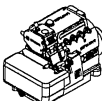
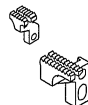
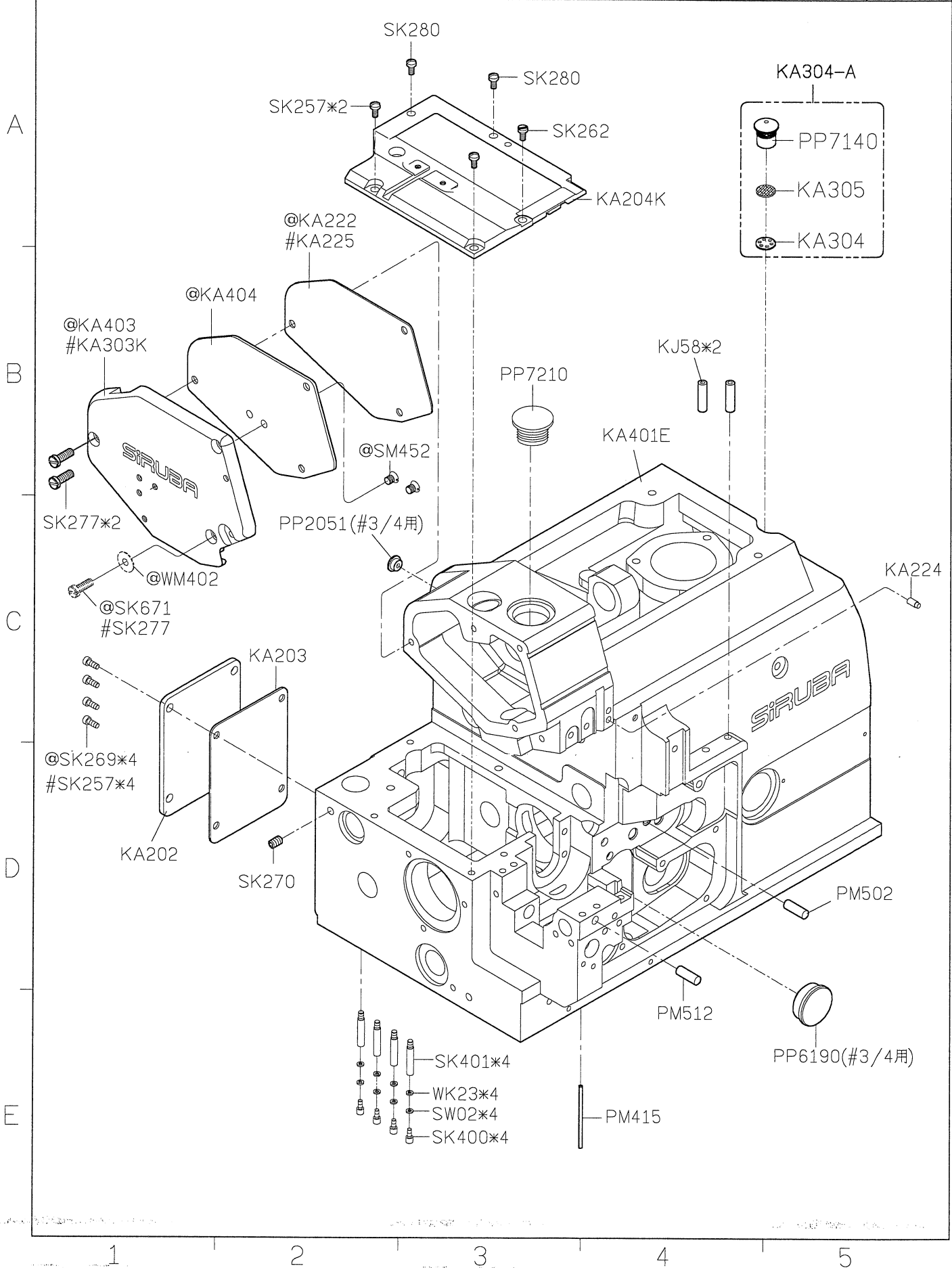


SIRUBA GAGE PARTS LIST		Series					Remark										Page	Date
		700Qe															1 / 2	2017/07/21
																		
機 型 Model		針板 Needle Plate	送具 Feed Dog	送具 Feed Dog	押具 Presser Foot	勾針 Looper	針鉗 Needle Clamp	束環 Coller	衝程 Crank	衝程 Crank	大心 Crank Shaft	勾針連桿座 Upper Looper Holder	過線件 Thread Guide	下刀架 Lower Knif Holder	針 Needle			
737Qe	503M2-04	E222	D210K	D207	H204K	P201-14A	LP231	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11		
	504F1-04	E206	D201K	D207	H201K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9		
	504F1-15	E233K	D201K	D217	H201K	P214P-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9		
	504F2-02/GAL-Q	E233K	D201K	D217	H201K	P214P-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9		
	504M1-15	E207	D201K	D209	H201K	P211-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9		
	504M2-04	E222	D210K	D207	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11		
	504M2-04/TR	E222	D210K	D207	H204K	P216-3	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11		
	504M3-04	E220	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11		
	504M3-05	E221	D210K	D209	H204K	P201-14A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11		
	504M3-05/PZ	E221	D210K	D209	H204K	P257-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#18		
	504M5-04/BK	E232	D203K	D207	H203K	P202Q-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#11		
	504M5-04/BK-1	E232	D203K	D207	H203K	P202Q-2A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	BK239	DCX27#11		
505F1-04	E206	D201K	D207	H201K	P203-A	LP225	KG231K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR209	DCX27#9			
747Qe	512M1-25	E208	D210K	D207	H204K	P201-A	LP228	KG242K-E	KJ247	KF215-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	512M1-34	E236	D210K	D207	H204K	P214-A	LP228	KG254K-E	KJ247	KF215-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#14*2		
	514F1-24	E212K	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	514H4-24/GA	E229	D202K	D207	H202K	P204-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	514H4-24/GAP	E229	D202K	D207	H202K	P204P-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-24	E229	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-24/TG	E229	D210K	D207	H204K	P254J-4A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-25	E208	D210K	D207	H204K	P201-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	514M2-28	E230	D210K	D207	H204K	P201-8A	LP227A	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	KR209	DCX27#11*2		
	514M4-23	E209	D210K	D207	H204K	P201-2A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	514M5-23/BK	E210	D203K	D207	H203K	P202Q-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR209	DCX27#11*2		
	514M5-23/BK-1	E210	D203K	D207	H203K	P202Q-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	BK239	DCX27#11*2		
	514M5-23/BKS	E210Q	D203K	D207	H203	P202Q-A	LP226	KG242K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	BK309	DCX27#11*2		
	514M7-24	E226	D212	D207	H210	P201-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	KR209	DCX27#16*2		

SIRUBA GAGE PARTS LIST		Series					Remark										Page	Date
		700Qe															2 / 2	2017/07/21
																		
機 型 Model		針板 Needle Plate	送具 Feed Dog	送具 Feed Dog	押具 Presser Foot	勾針 Looper	針鉗 Needle Clamp	束環 Collar	衝程 Crank	衝程 Crank	大心 Crank Shaft	勾針連桿座 Upper Looper Holder	過線件 Thread Guide	下刀架 Lower Kniff Holder	針 Needle			
747Qe	514M7-24/BK	E247	D203K	D207	H203K	P202Q-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	KR209	DCX27#16*2		
	514M7-24/BK-1	E247	D203K	D207	H203K	P202Q-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	BK239	DCX27#16*2		
	514M7-24/BKS	E247Q	D203K	D207	H203K	P202Q-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	BK309	DCX27#16*2		
	514M7-24/TG	E226	D212	D207	H210	P254J-4A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	KR209	DCX27#16*2		
	514M7-25	E225	D212	D207	H210	P201-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	KR209	DCX27#16*2		
	514M7-25/BK	E248	D203K	D207	H203K	P202Q-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	KR209	DCX27#16*2		
	514M7-25/BK-1	E248	D203K	D207	H203K	P202Q-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	BK239	DCX27#16*2		
	514M7-25/BKS	E248Q	D203K	D207	H203K	P202Q-A	LP230	KG242K-E	KJ248	KF203-E	KJ203-E	KD401A	KJ228K	KJ238	BK309	DCX27#16*2		
757Qe	401M1/TW	E237	D219K	H219K	P506-A		KG253K-E	KJ247	KF203-E	KJ206-E	KD401	TW201				DCX27#14		
	516H4-35/GA	E213	D204K	D207	H205K	P508J-A	LP226	KG253K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516H4-35/GAP	E213	D204K	D207	H205K	P508JP-A	LP226	KG253K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516H4-55/GA	E214	D205K	D207	H206K	P509J-A	LP226	KG255K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516H4-55/GAP	E214	D205K	D207	H206K	P509JP-A	LP226	KG255K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516L1-24	E215	D206	D207	H207	P500J-A	LP225	KG252K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516L1-35	E216	D206	D207	H212	P504J-A	LP225	KG253K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516M2-35	E217	D208K	D207	H208K	P504J-A	LP226	KG253K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516M2-35/PS	E227	D208K	D207	H214K	P504JS-A	LP226	KG253K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516M2-55	E218	D208K	D207	H209K	P502J-A	LP226	KG255K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516M2-55/PS	E228	D208K	D207	H215K	P502JS-A	LP226	KG255K-E	KJ247	KF203-E	KJ206-E	KD401	KJ236K	KJ219	KR219	DCX27#14*2		
	516X2-56	E234	D602	D601	H220A	P962-A	LP230	KG255K-E	KJ246 KJ234	KF203-E	KJ206-E	KD401A	KJ236K	KJ238	KR223	DCX27#18*2		
	401M2-50/TA	E238	D211K	D222K	H216K	P223-A		KG256K-E	KJ247	KF203-E	KJ206-E	KD401	TW201		KR219	DCX27#14*2		
	767Qe	516M2-324	E219	D208K	D207	H209K	P233J-A	LP226	KG433K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR219	DCX27#11*3	
516M2-524		E224	D208K	D207	H209K	P255J-A	LP226	KG455K-E	KJ246	KF203-E	KJ203-E	KD401	KJ208K	KJ219	KR219	DCX27#11*3		

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KA	@: Use for 700QD/988QD #: Use for 700Qe/988Qe	1/1
				Date
				2018/3/16



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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	700Qe/988Qe			Date
				2017/4/17

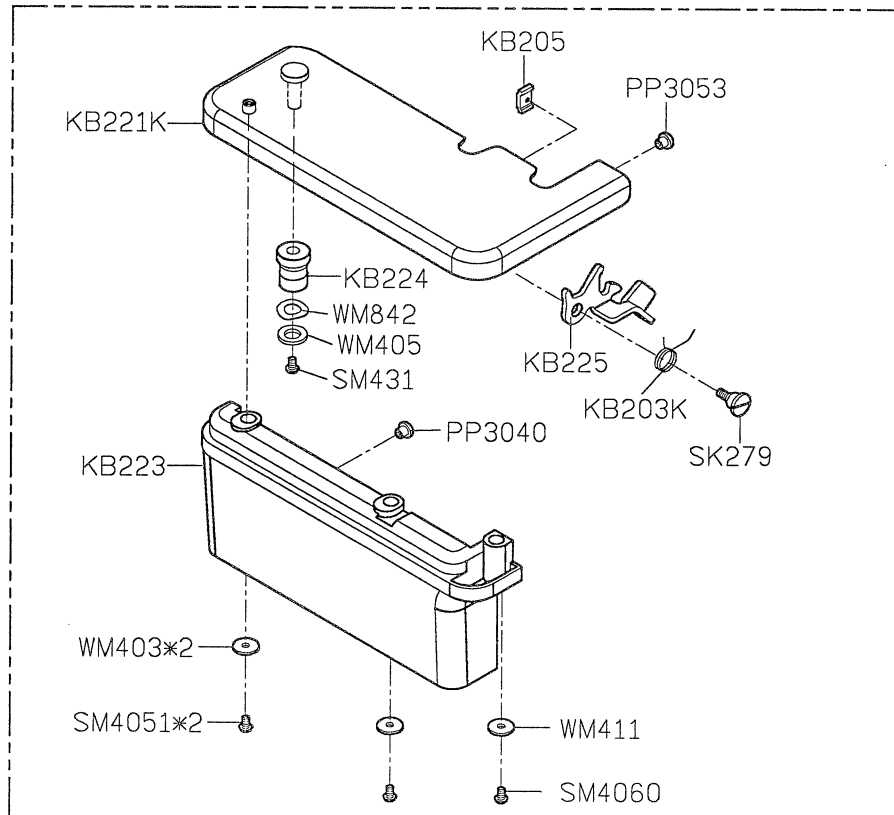
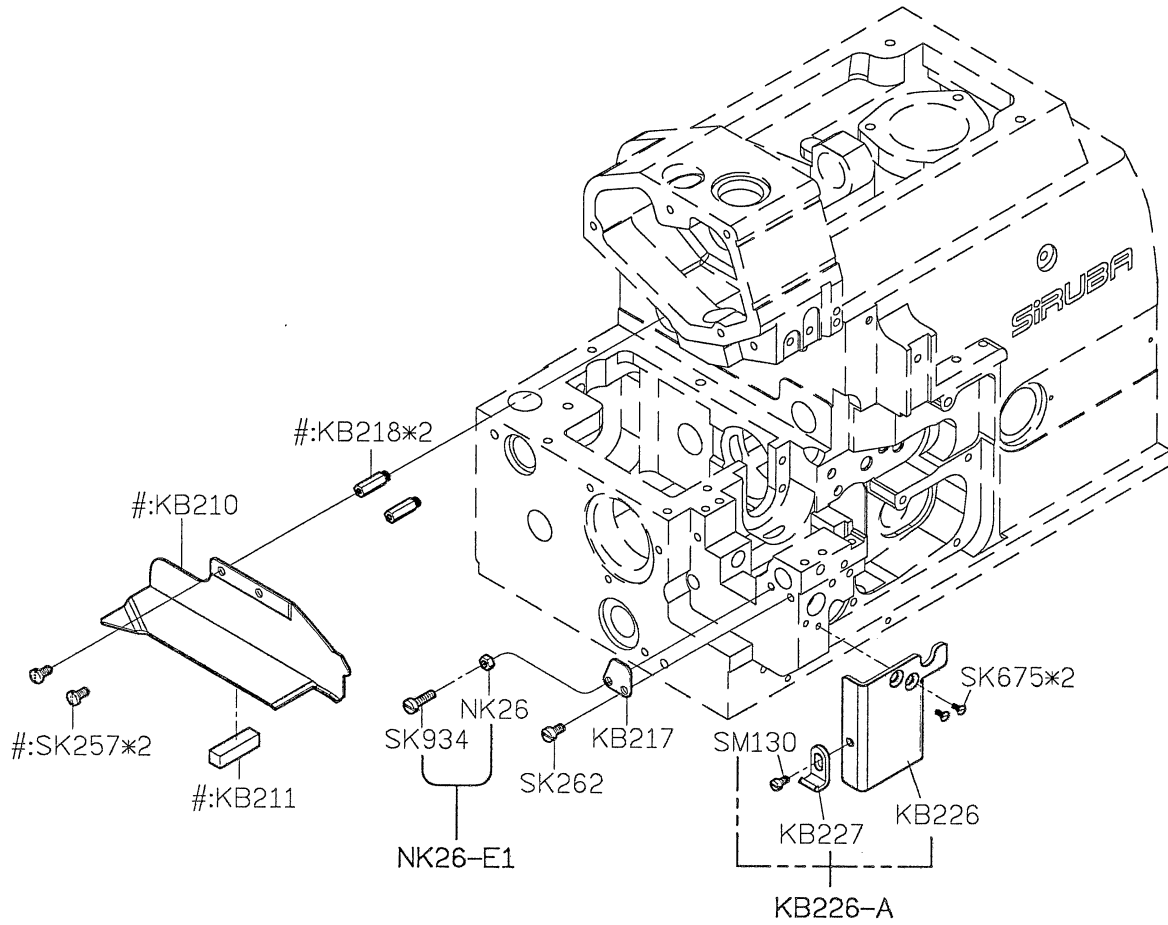
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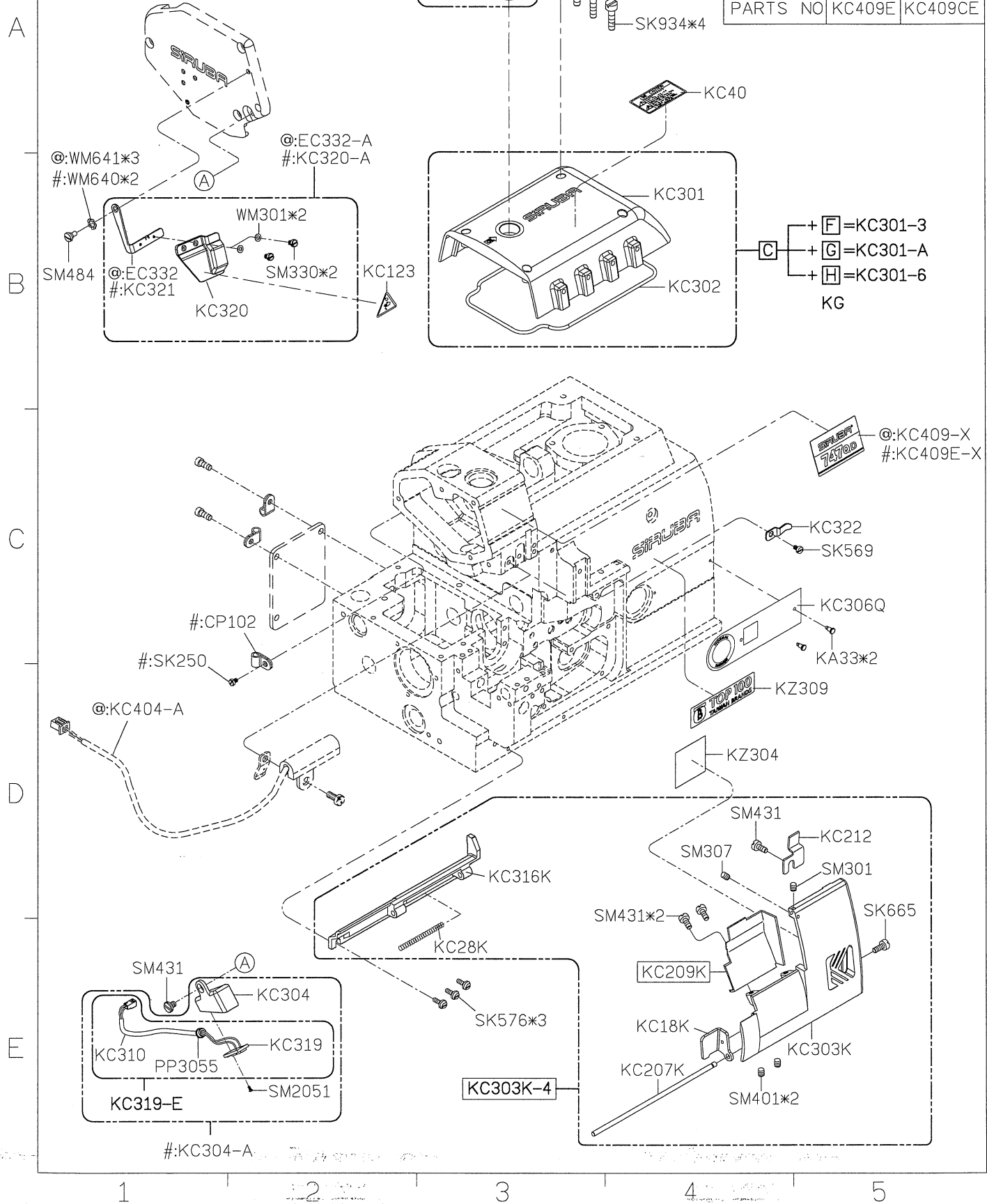
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SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700QD/988QD 700Qe/988Qe	KC	@: Use for 700QD/988QD #: Use for 700Qe/988Qe	1/1
				Date
				2018/11/22

MODEL	#3/#4	#5/#6				MODEL	700QD	988QD
PARTS NO	KC209K	KC219K				PARTS NO	KC409	KC409C
	KC303K-4	KC303K-5				MODEL	700Qe	988Qe
						PARTS NO	KC409E	KC409CE



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700Qe/988Qe	KD		4/5
				Date
				2018/11/22

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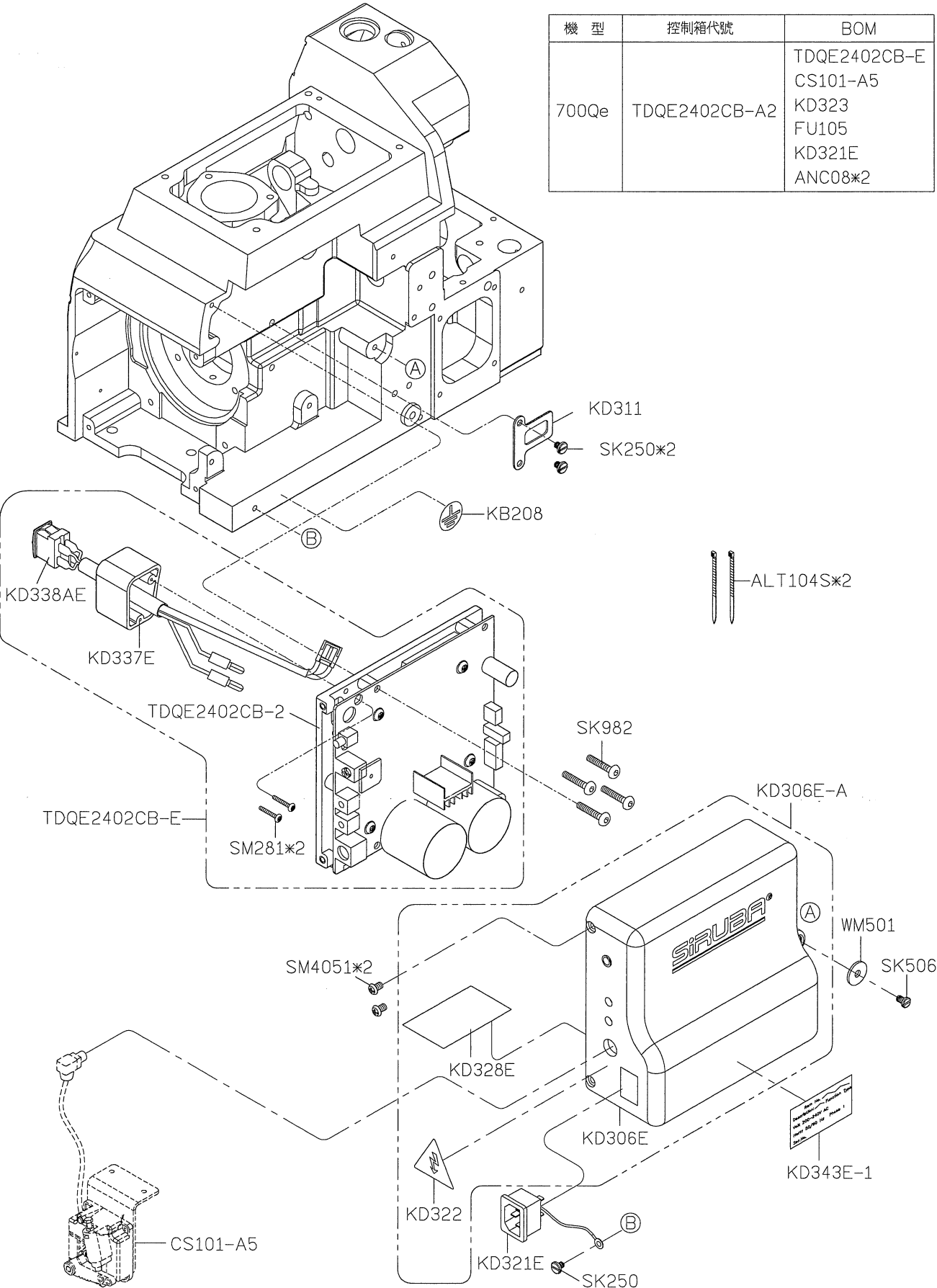
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C

D

E

機 型	控制箱代號	BOM
700Qe	TDQE2402CB-A2	TDQE2402CB-E CS101-A5 KD323 FU105 KD321E ANC08*2



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KD	#: Use for 700Qe/988Qe	5/5
				Date
				2014/02/05

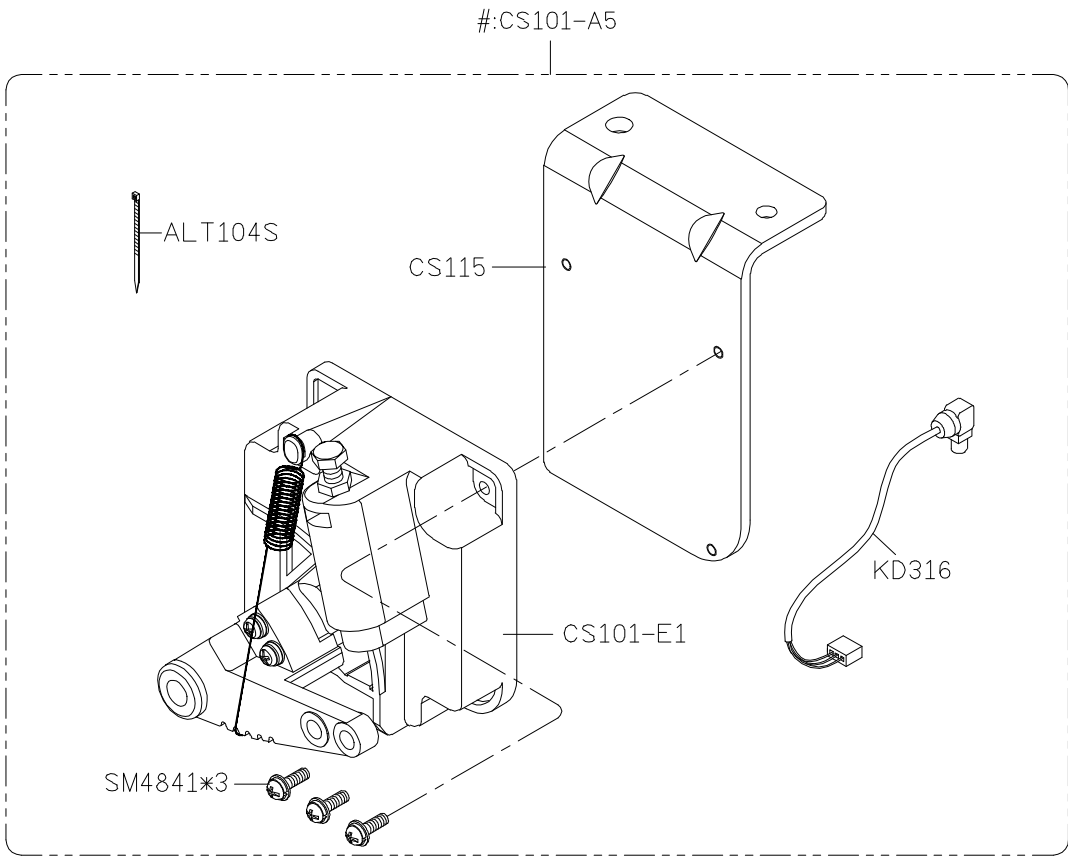
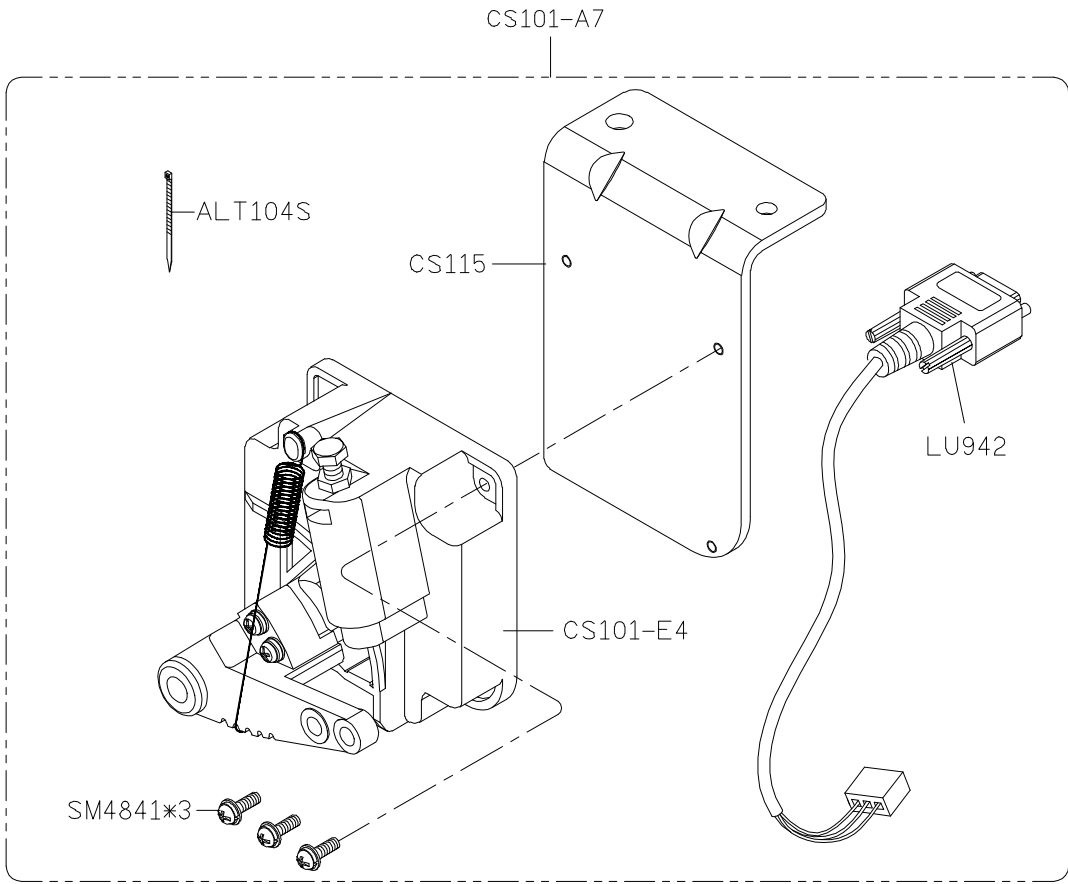
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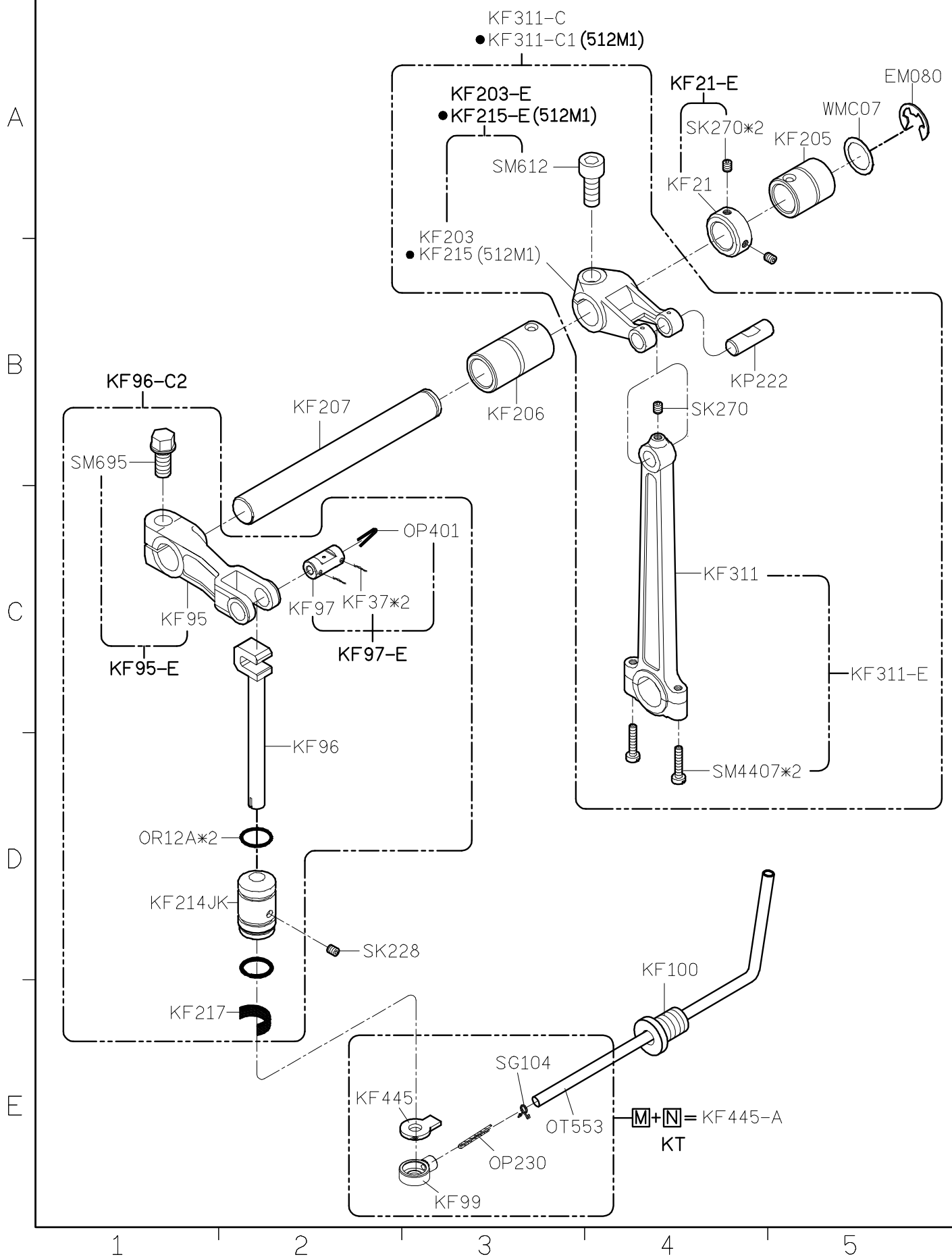
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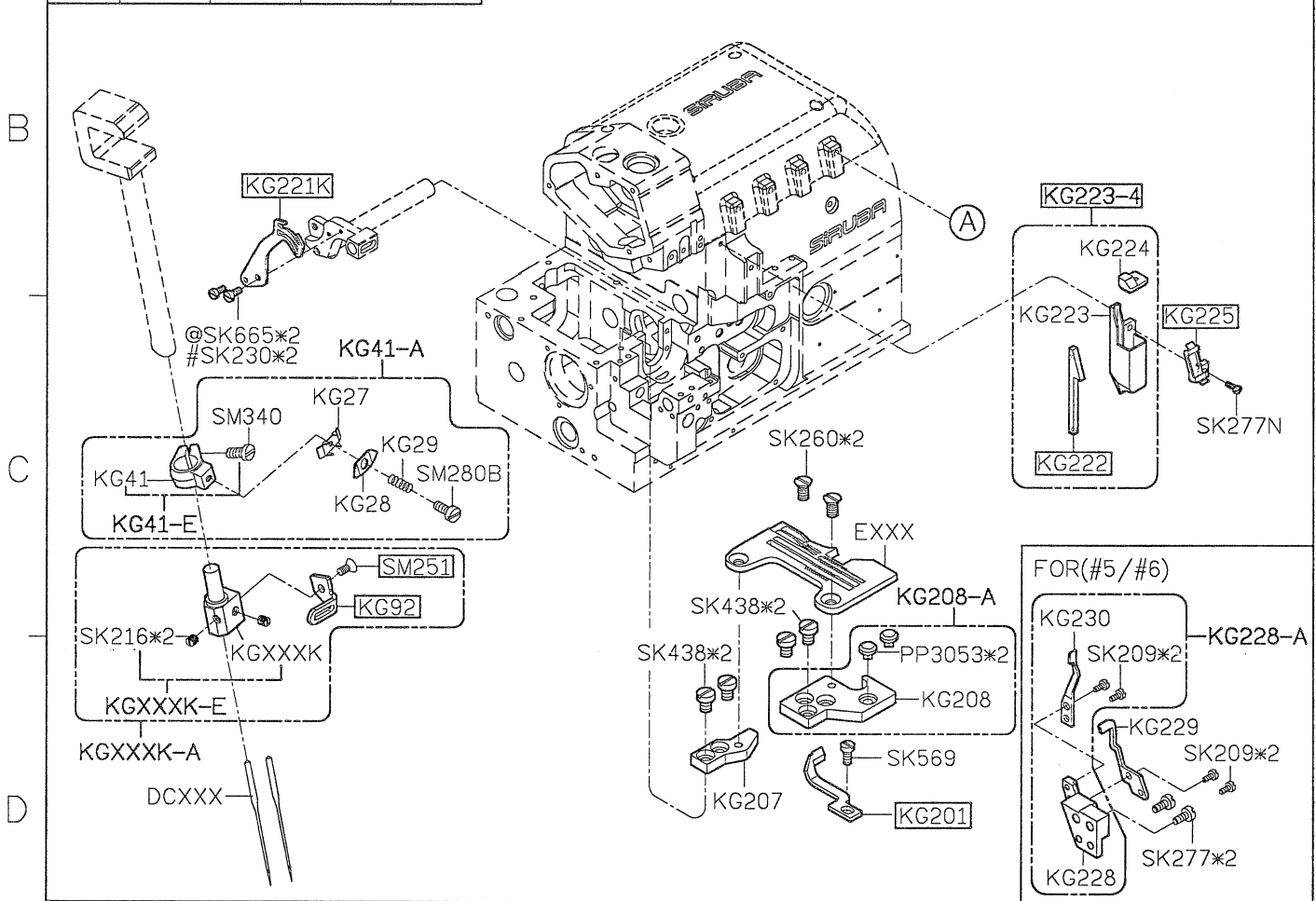


SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KF		1/1
	700Qe/988Qe			Date
				2020/03/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass Remark	Page
	700QD/988QD 700Qe/988Qe	KG	@: Use for 700QD/988QD #: Use for 700Qe/988Qe	1/1
				Date
				2017/4/17

MODEL	#3	#4	#5	#6	FOR(#3/#4)	FOR(#5/#6)
A PARTS NO	KG262	KG211K	KG262	KG211K		
	KG248	KG213K	KG239	KG246		
	KG250K	KG221K	KG243K	KG251K		
	KG222	KG222	KG245	KG245		
	KG225	KG225	KG261	KG261		
	KG201	KG201	KG244	KG244		
	KG93	KG92	KG267	KG267		
	SK216	SK216	SK216*2	SK216*2		
	SK250N	SK250N	SK250N*2	SK250N*2		
	SK437N	SK437N	SK437	SK437		
	SM251	SM251	SM250	SM250		
	KG212-3	KG212-4	KG241-5	KG241-6		
	KG223-4	KG223-4	KG223-5	KG223-5		



FOR(#3)	FOR(#4/#5)	FOR(#6)
F	G	H

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KJ		1/1
	700Qe/988Qe			Date
				2018/11/22

MODEL	#3/#5	#4/#6	#4 M7/M8/M2-28
PARTS NO	KJ247-E	KJ246-E	KJ248-E
	KJ206	KJ203	KJ203
	KJ206-E	KJ203-E	KJ203-E
	KJ206-C	KJ203-C	KJ203-C
	KJ236K	KJ208K	KJ228K
	KJ236K-C1	KJ208K-C1	KJ228K-C1
	KJ219		KJ238

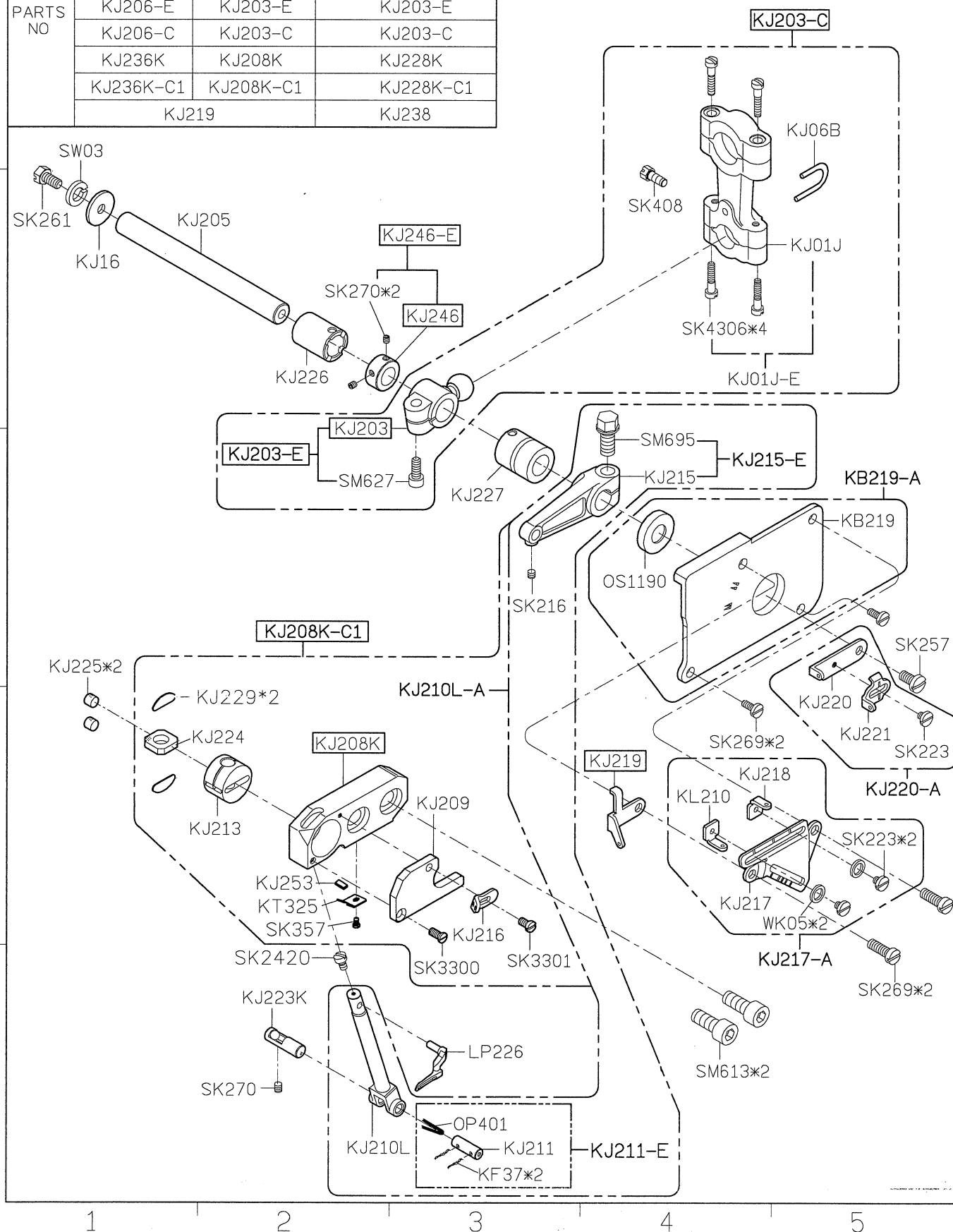
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SIRUBA

PARTS LIST

Series

700QD/988QD
700Qe/988Qe

Parts Group

KL

Subclass / Remark

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Date

2017/7/20

MODEL	#3/#4	#5/#6	M7
PARTS NO	KL202		KL202A
	KL211-A		KL211-A1
	KL205	KL209	
		SK270	
	KL205-E	KL209-E	
	KL205-C	KL209-C	

KL KL KM

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KL KL

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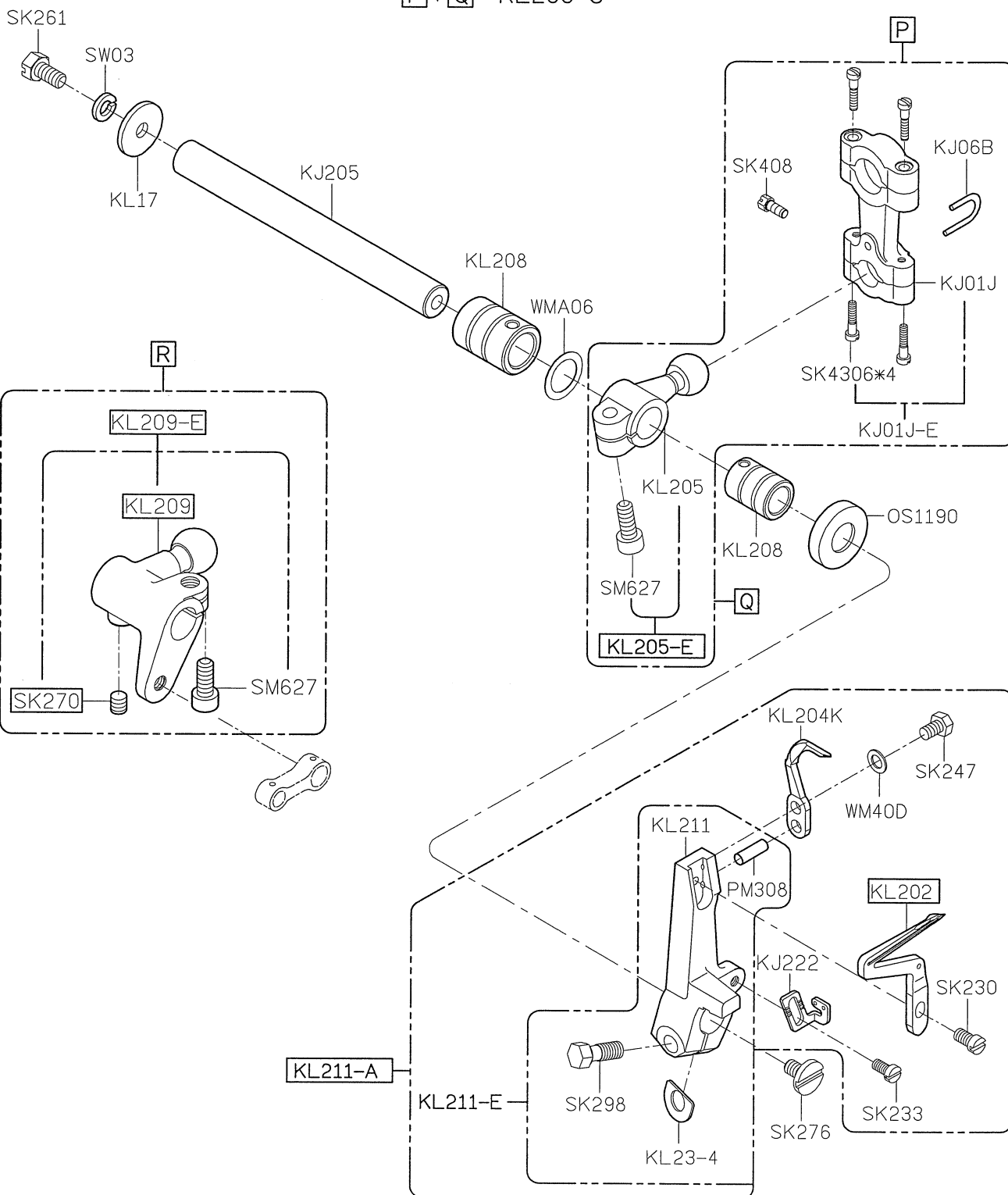
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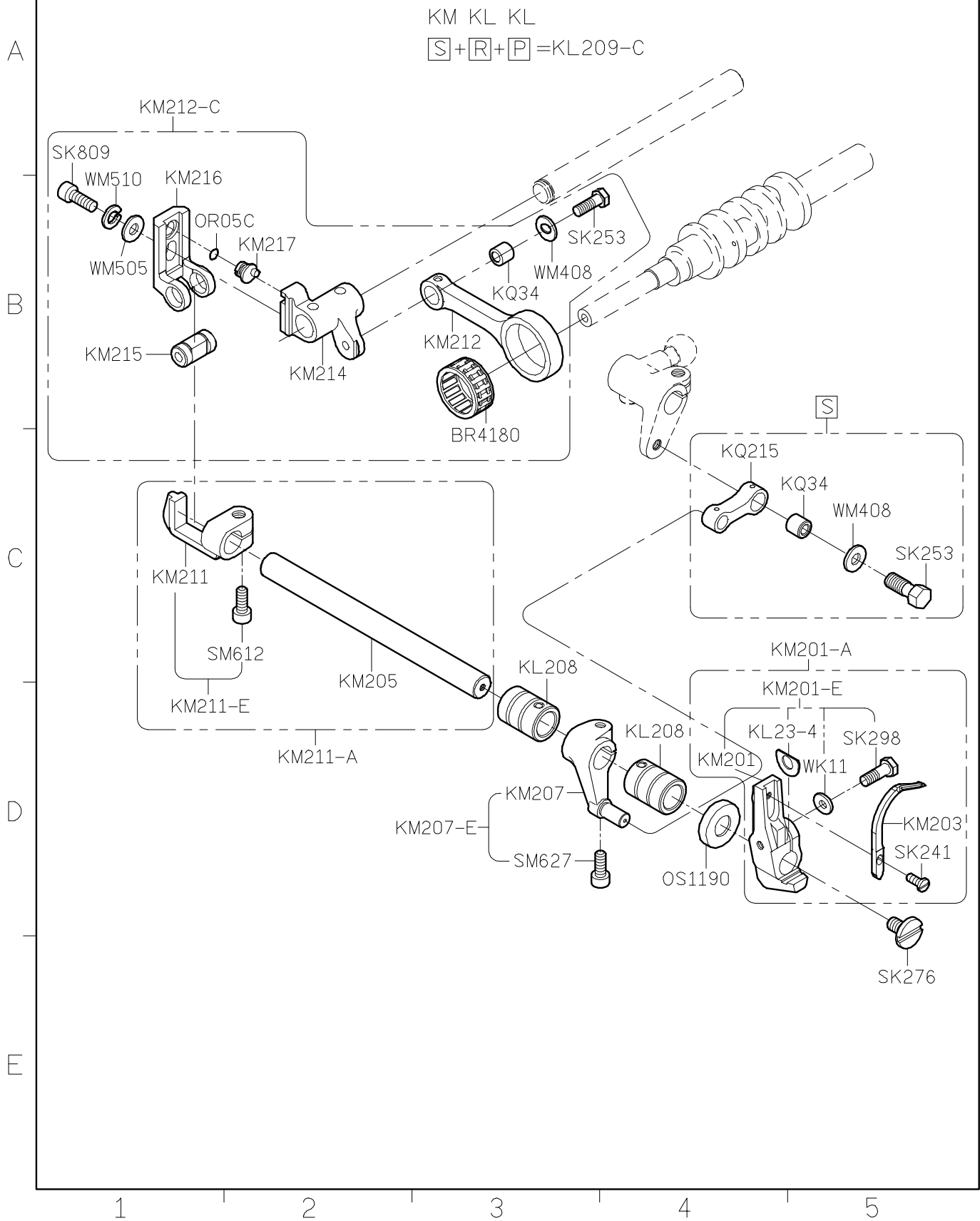
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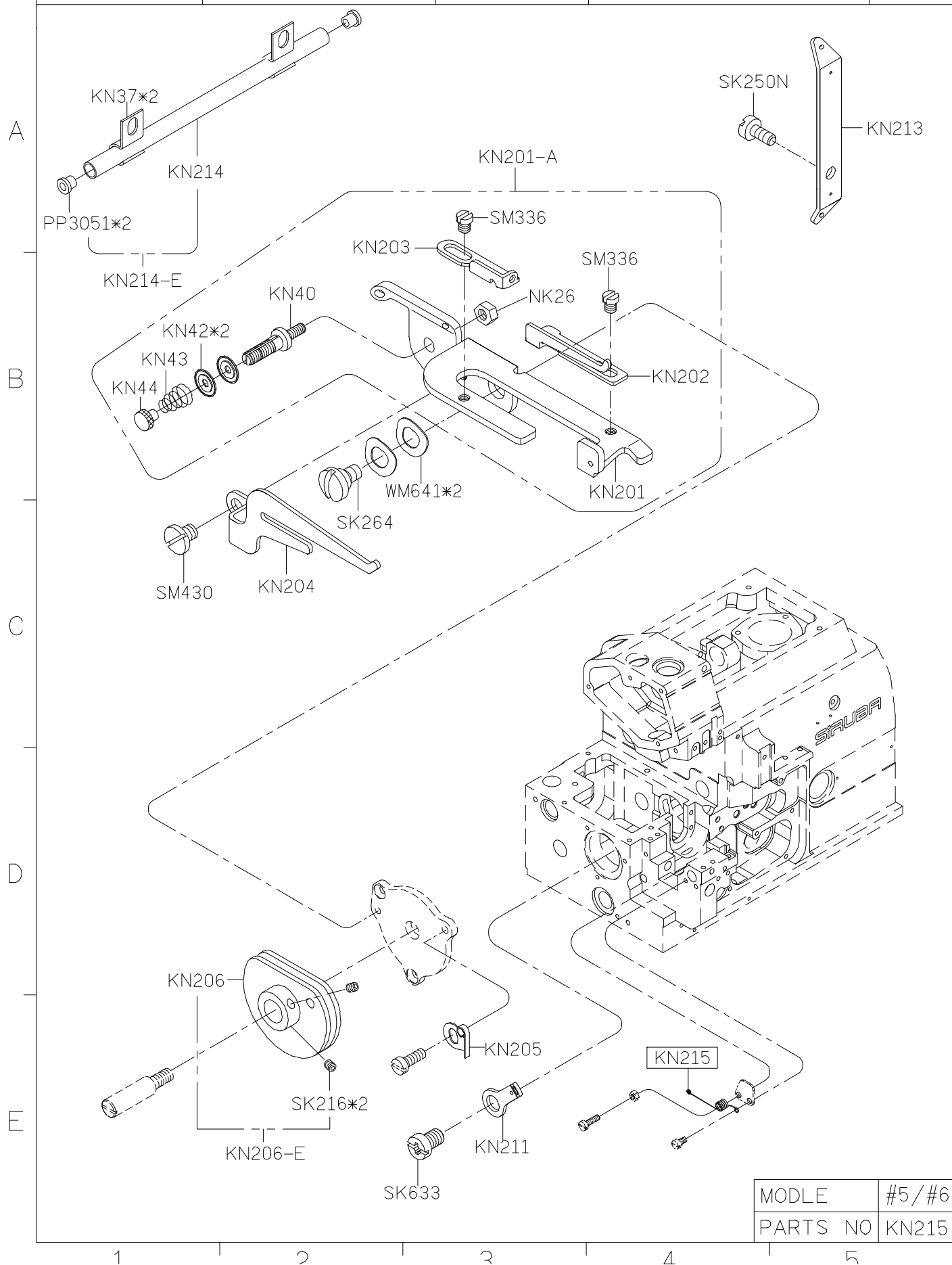
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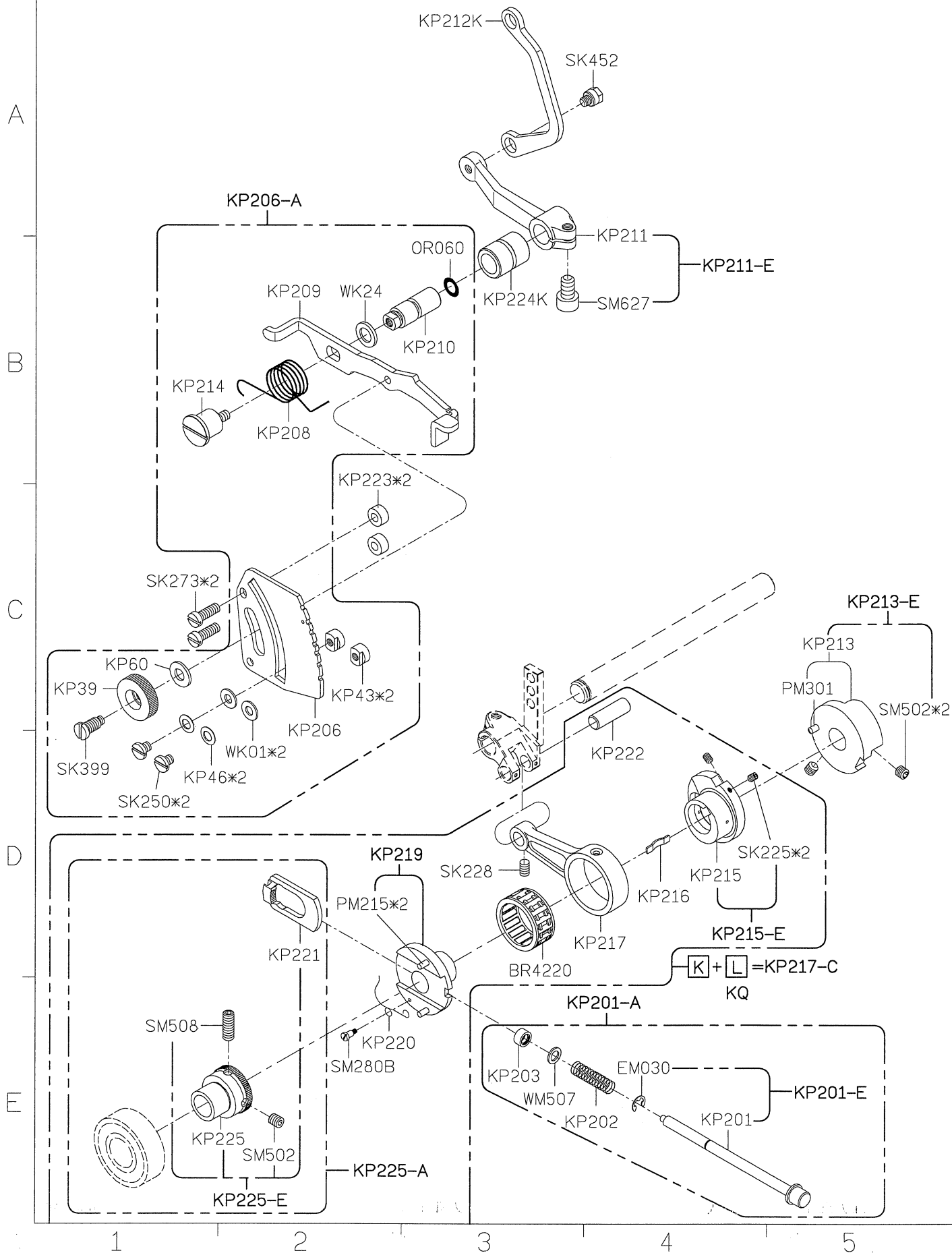
SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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	700Qe/988Qe			Date
				2019/08/06



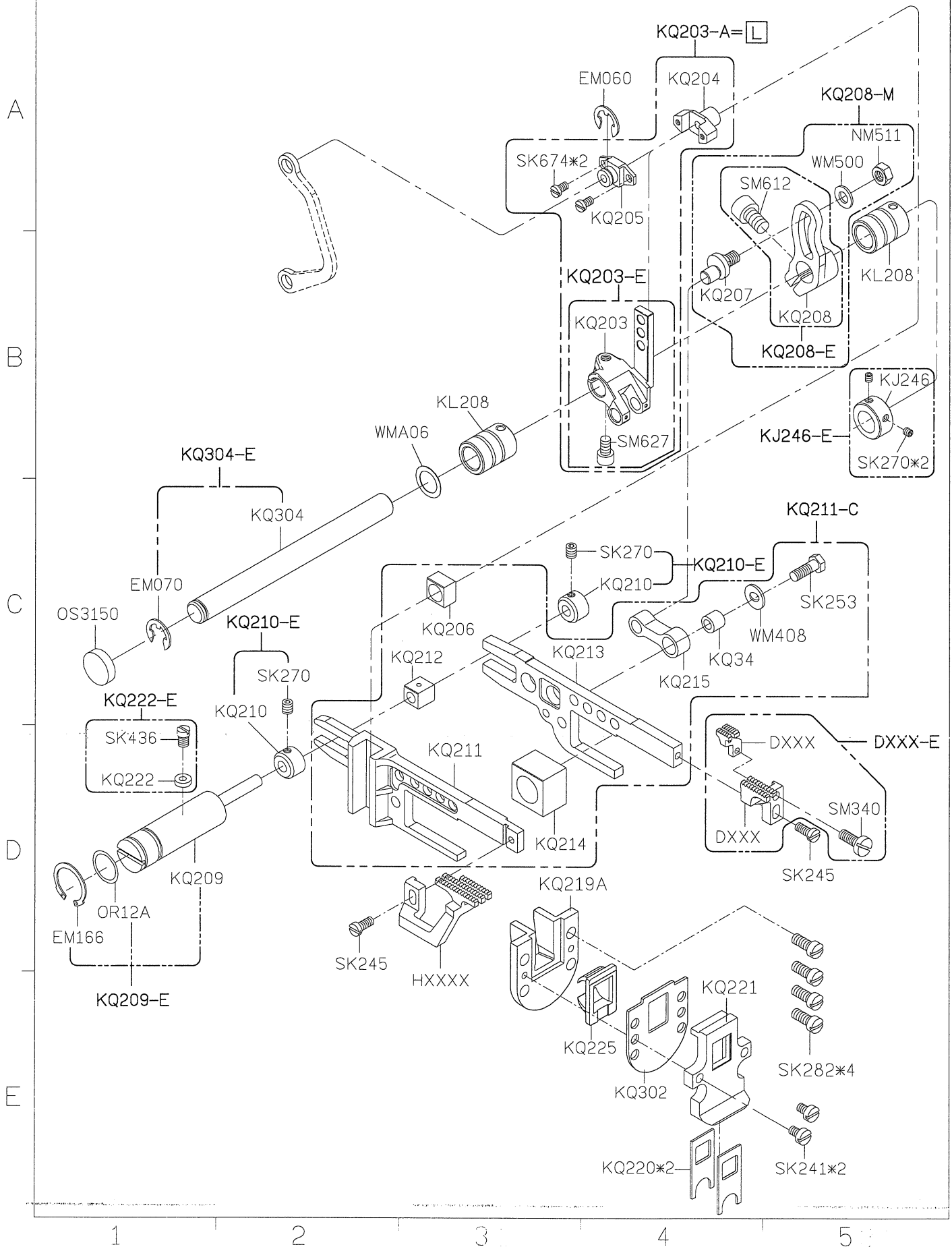
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				Date
				2014/04/25



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KP		1/1
	700Qe/988Qe			Date
				2018/11/22



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KQ		1/1
				Date
				2019/01/09



SIRUBA

PARTS LIST

Series

700QD/988QD
700Qe/988Qe

Parts Group

KS

Subclass / Remark

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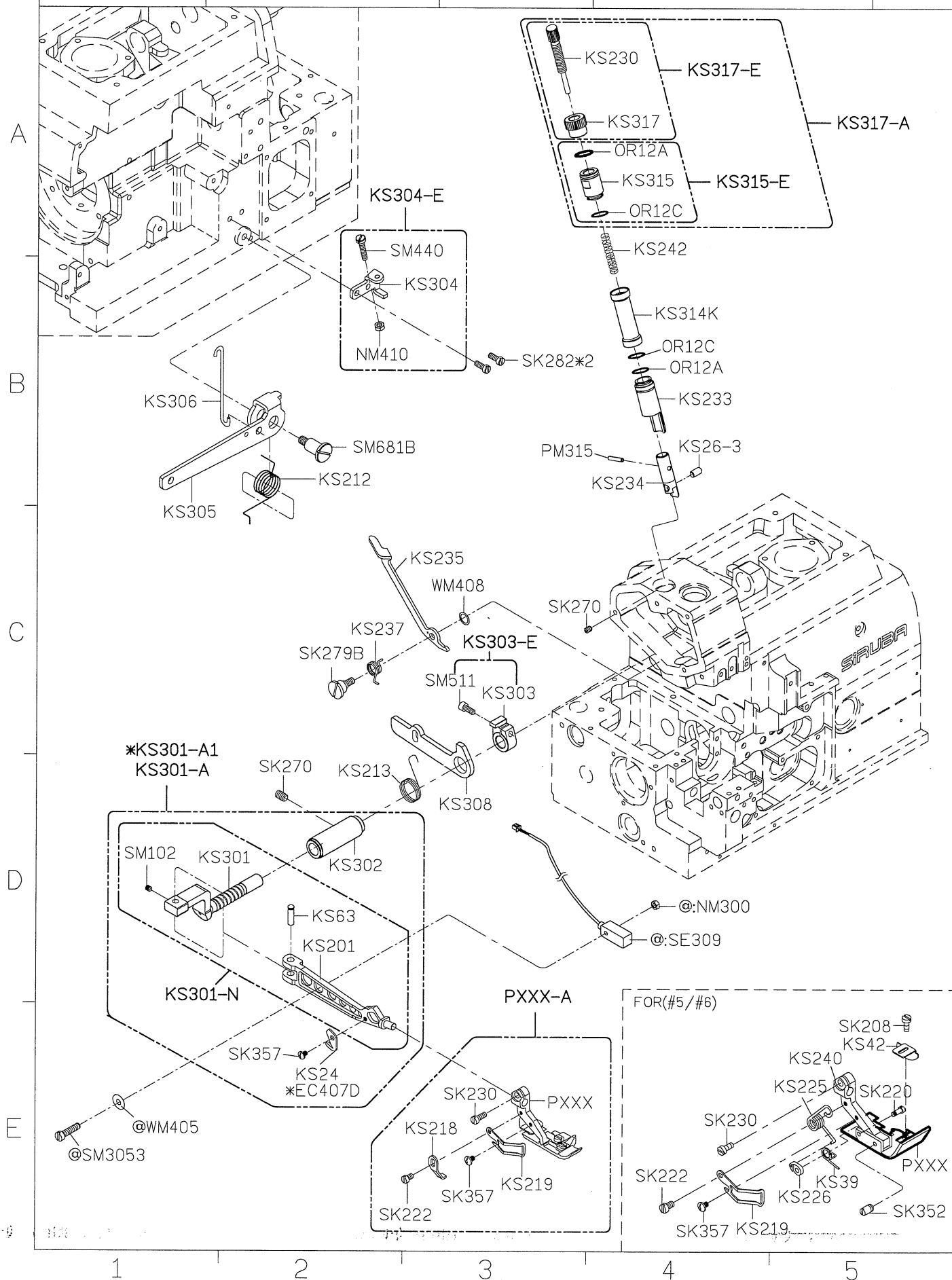
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2018/9/12



SIRUBA

PARTS LIST

Series

700QD/988QD
700Qe/988Qe

Parts Group

KT

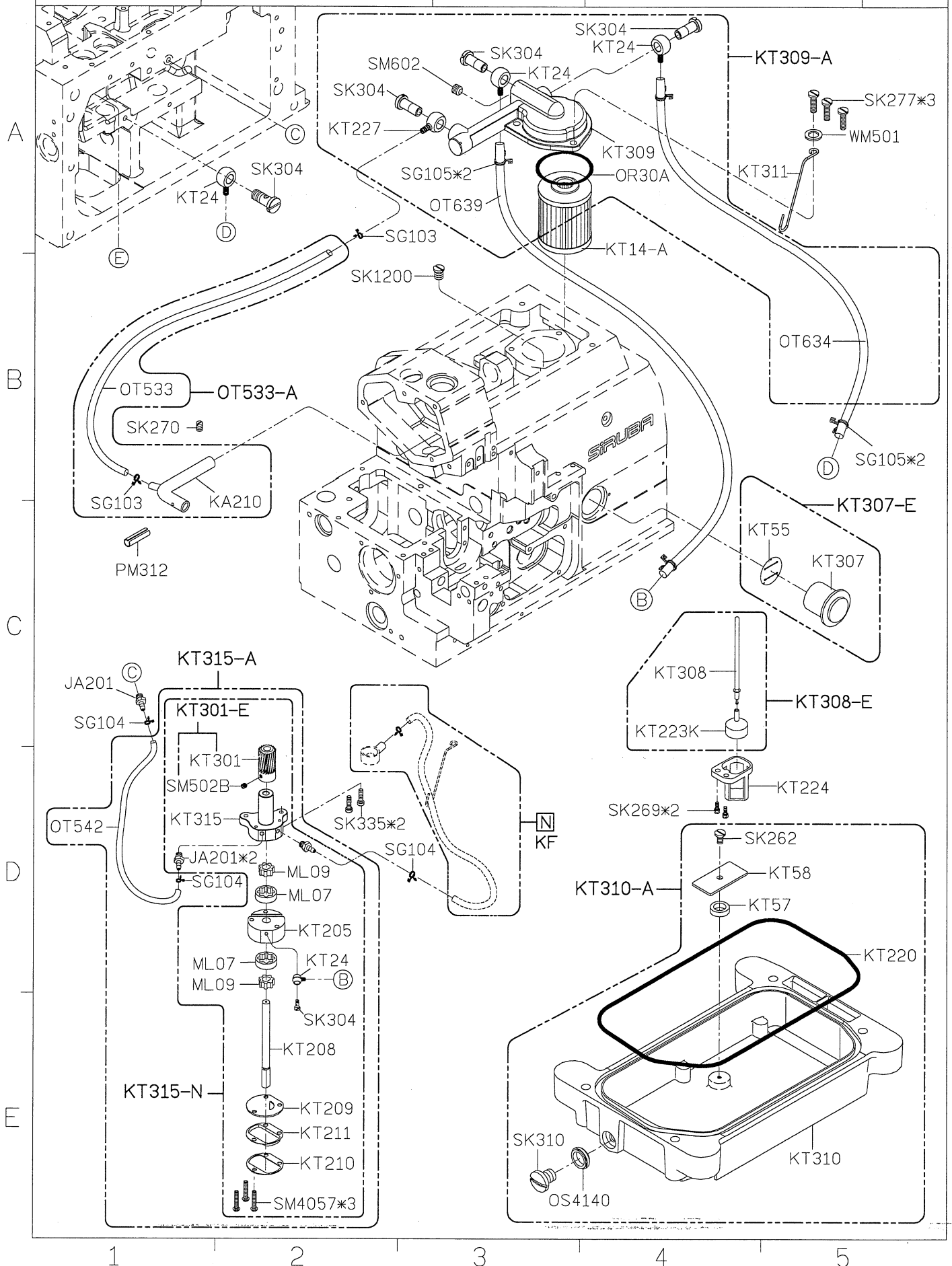
Subclass / Remark

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Date

2018/9/13

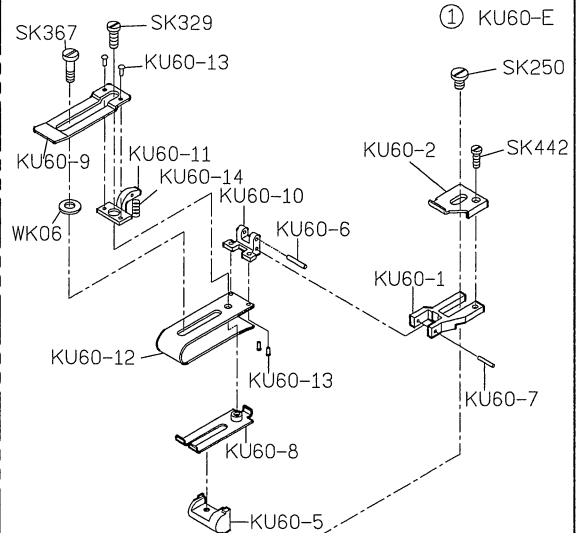
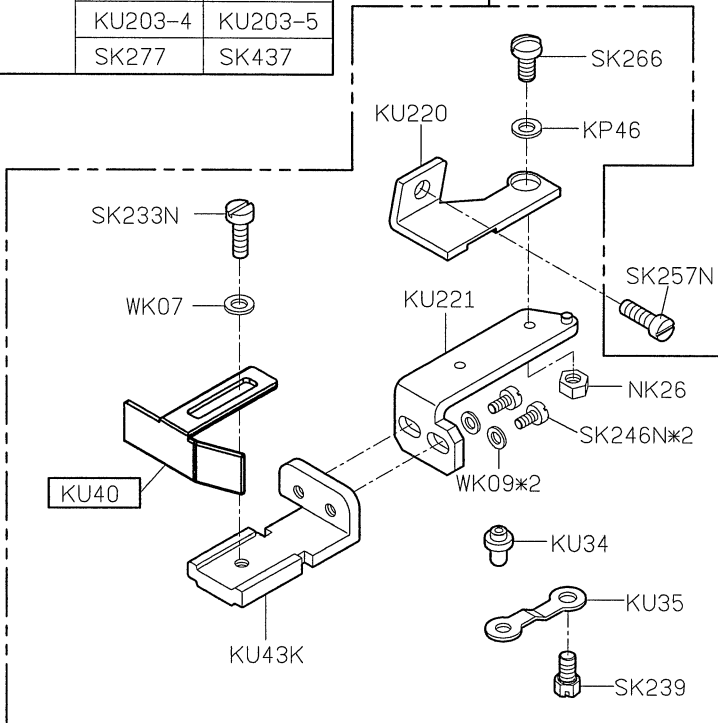


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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	700Qe/988Qe			Date
				2017/07/11

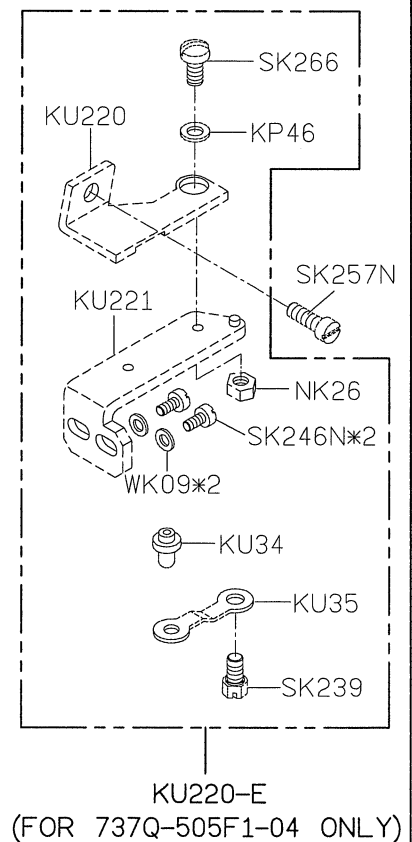
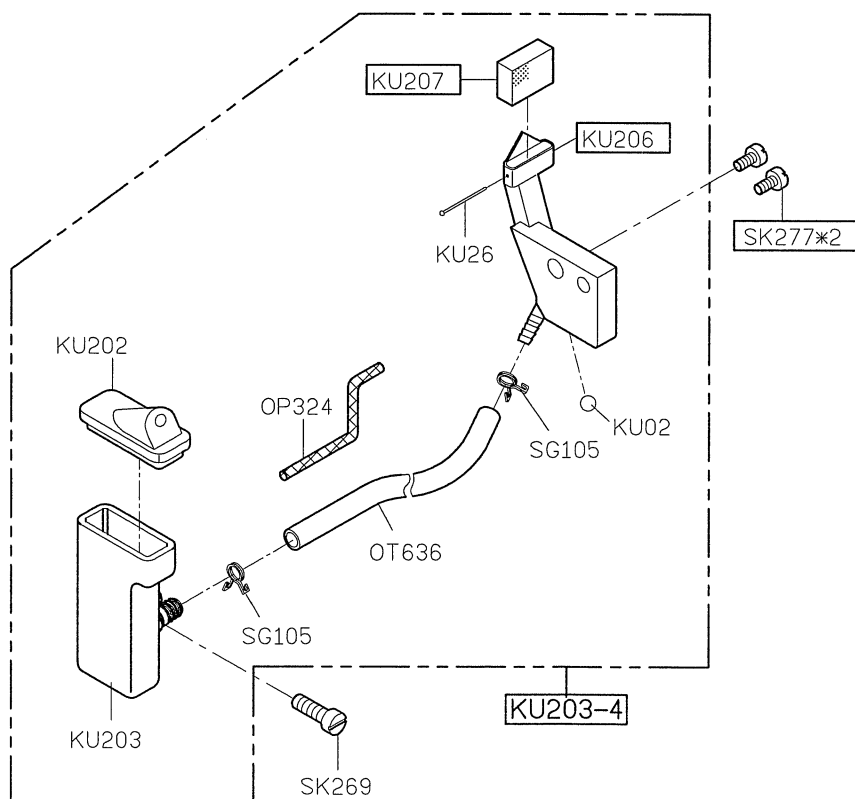
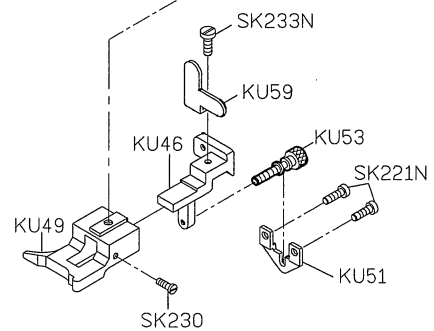
MODEL	#3/#4	#5/#6
PARTS NO	KU40	KU39
	KU220-4	KU220-5
	KU207	KU209
	KU206	KU211
	KU203-4	KU203-5
	SK277	SK437

KU60-A
(FOR 737Q-505F1-04 ONLY)

KU220-4



② KU49-E



KU220-E
(FOR 737Q-505F1-04 ONLY)

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		1/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-3

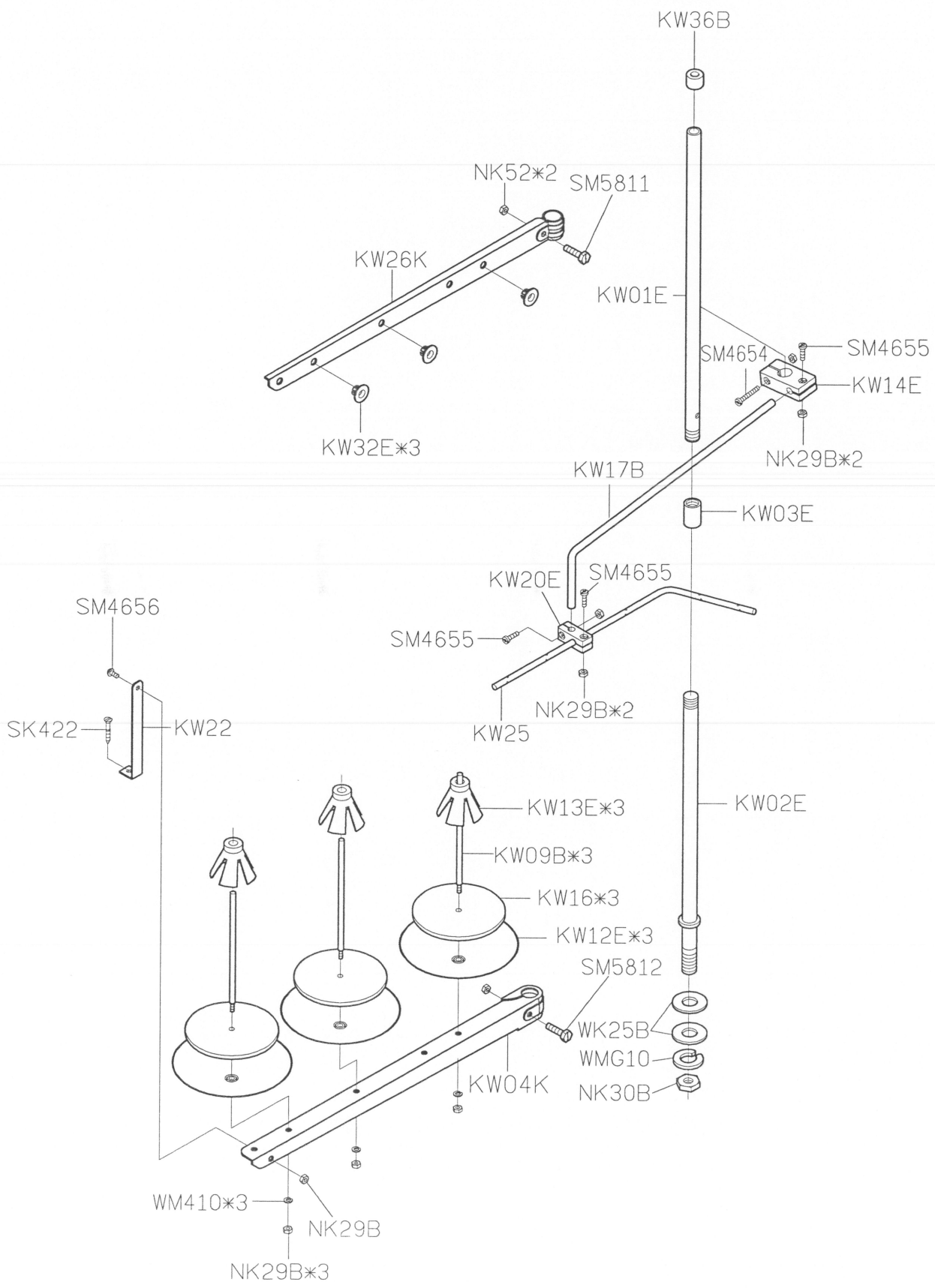
A

B

C

D

E



1

2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		2/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-4

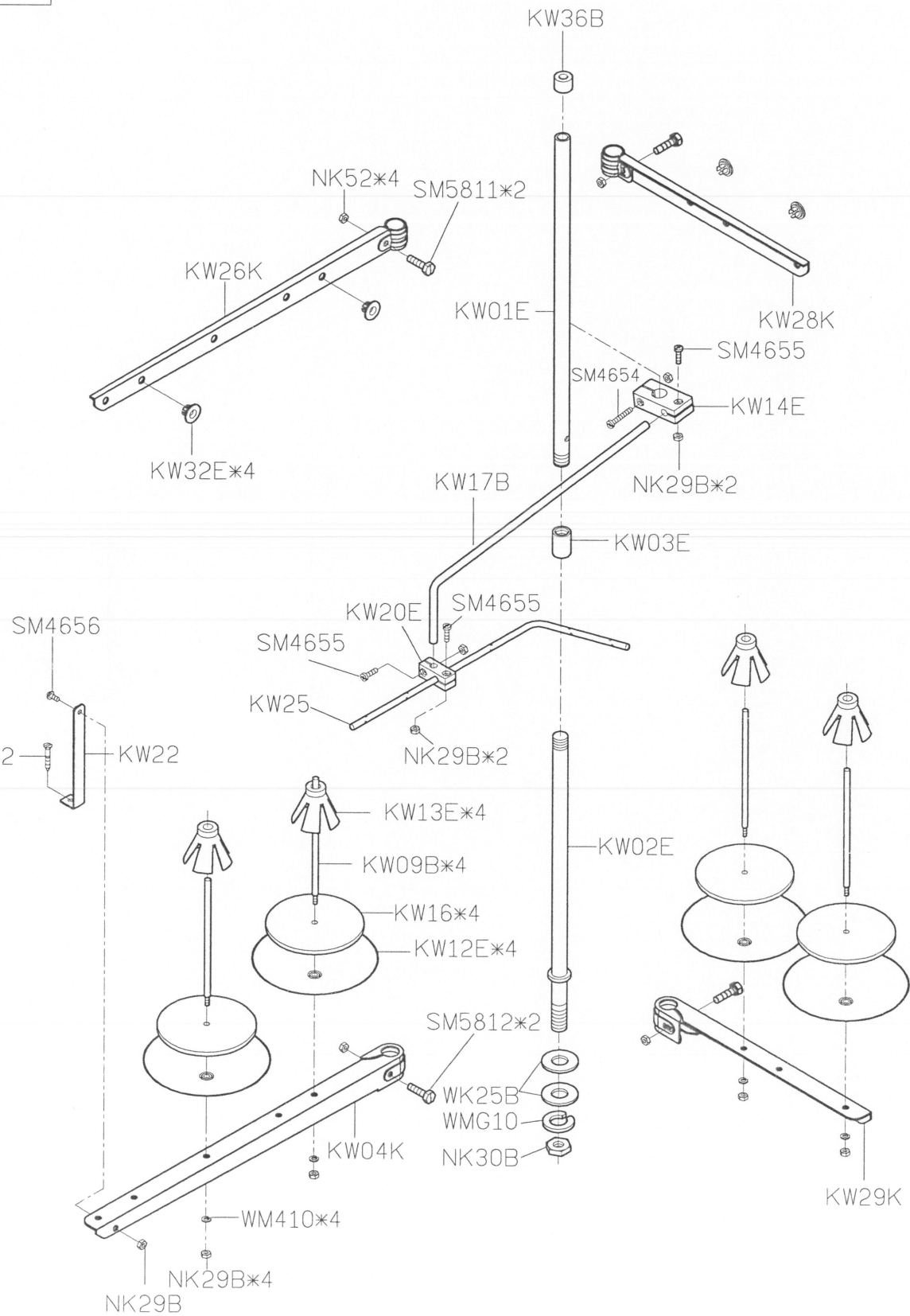
A

B

C

D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		3/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-5

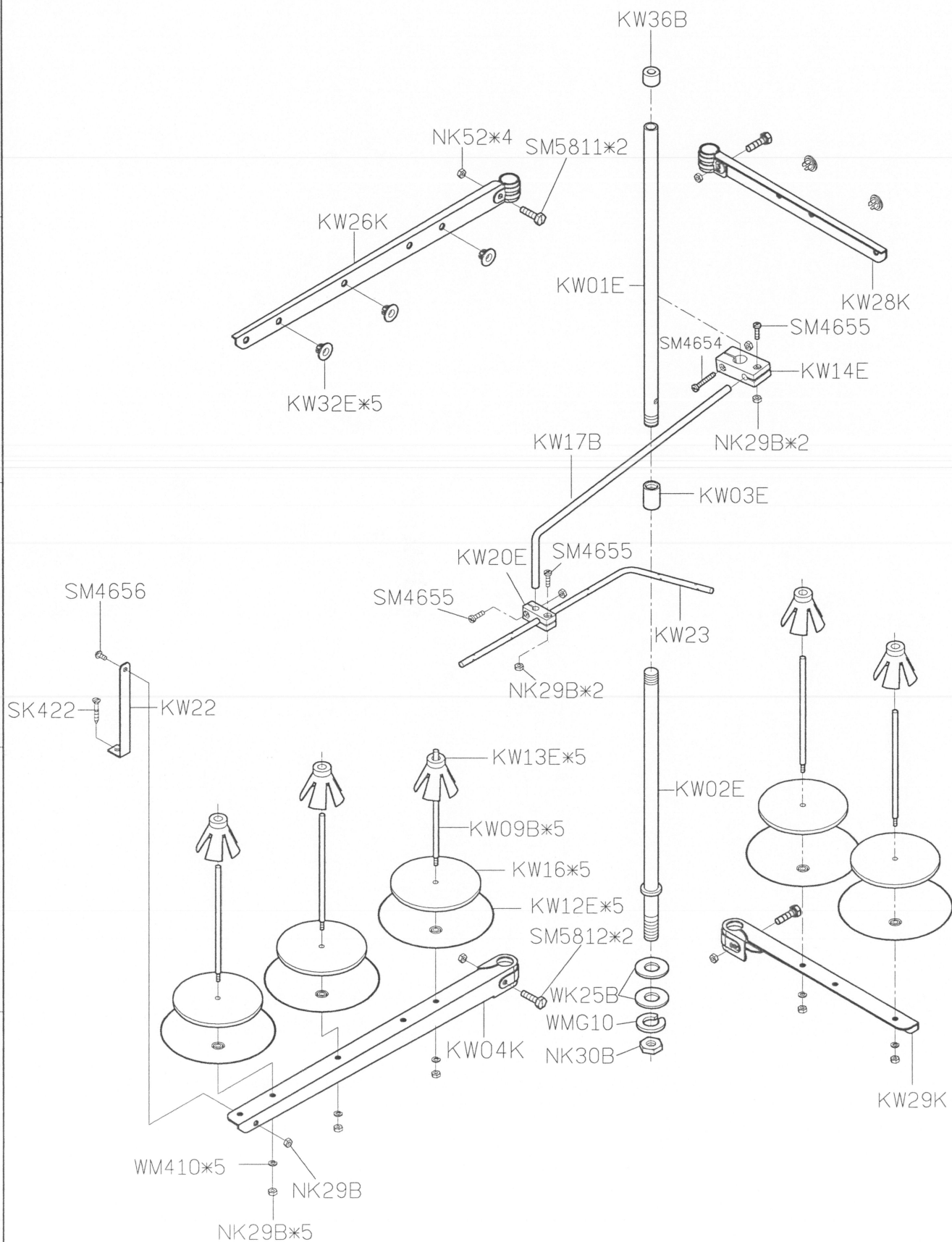
A

B

C

D

E



1

2

3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		4/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-6

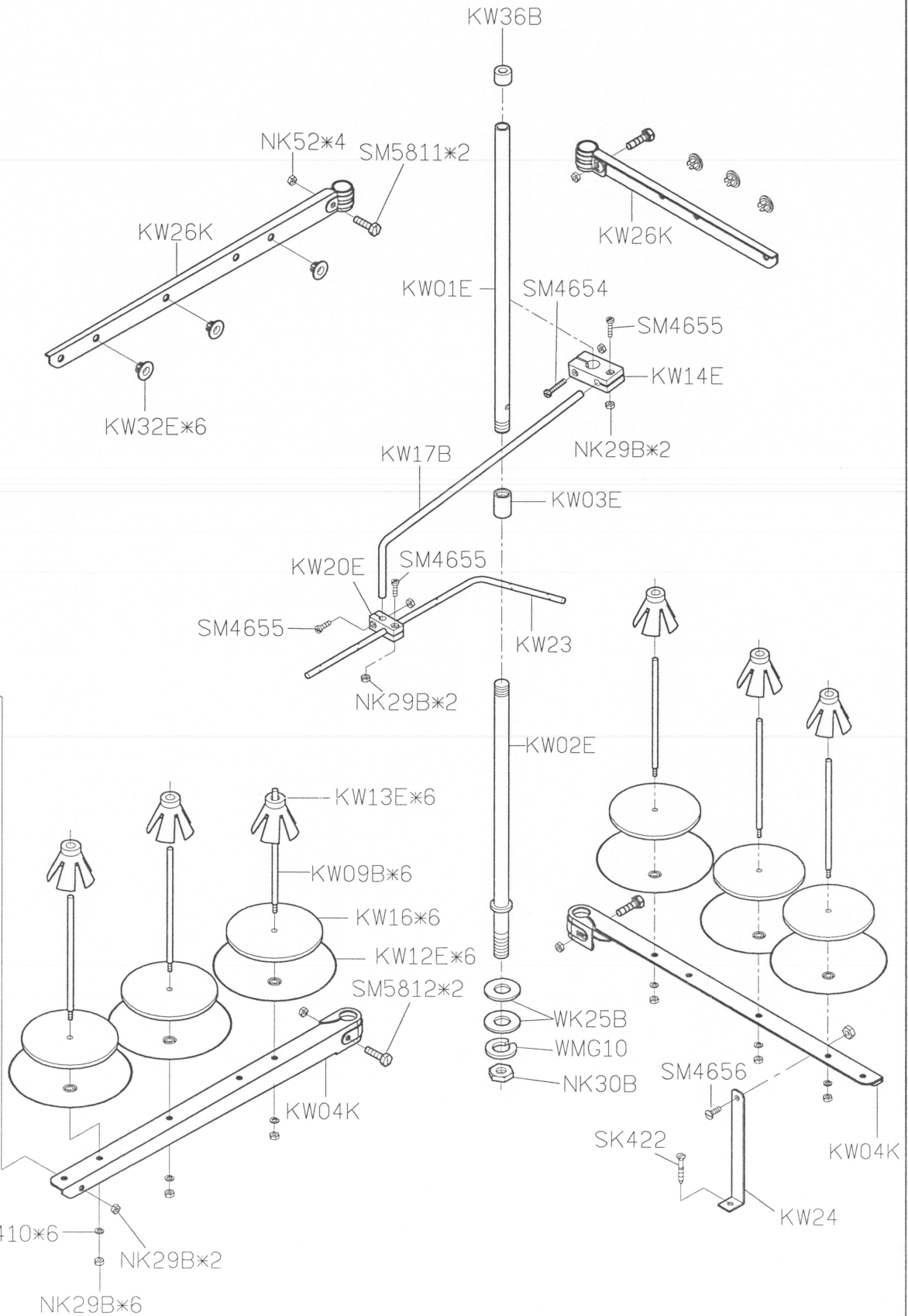
A

B

C

D

E



1

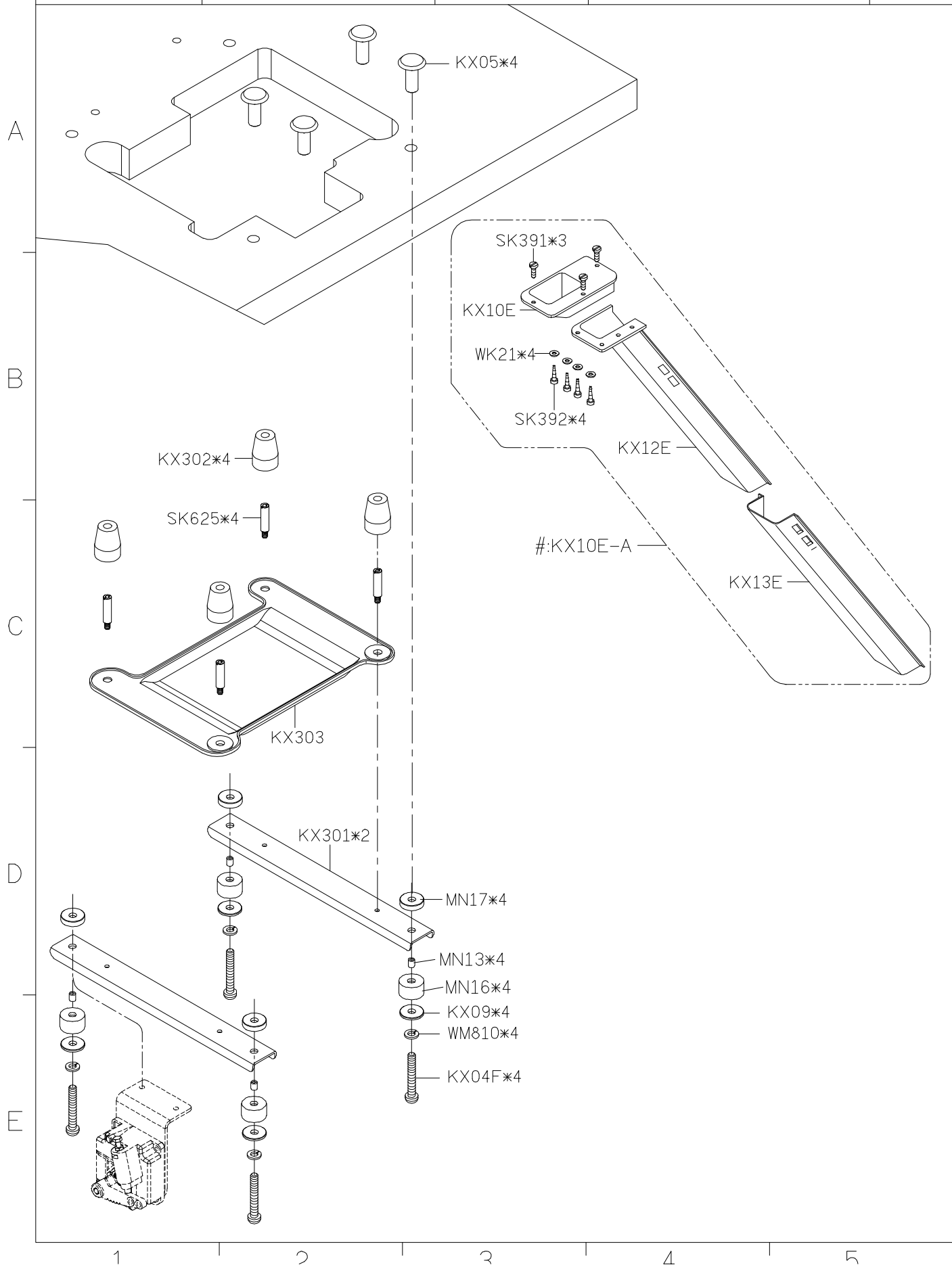
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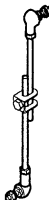
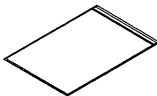
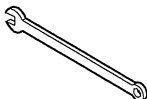
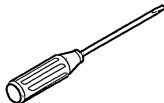
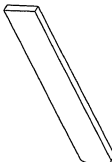
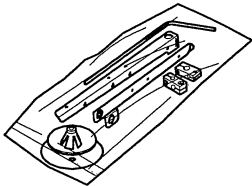
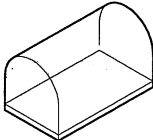
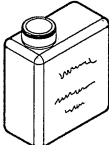
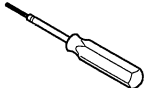
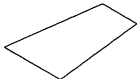
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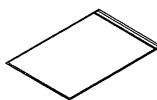
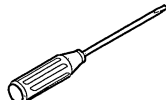
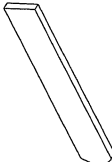
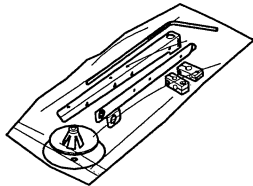
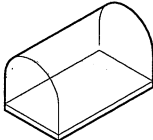
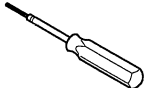
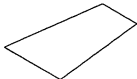
4

5

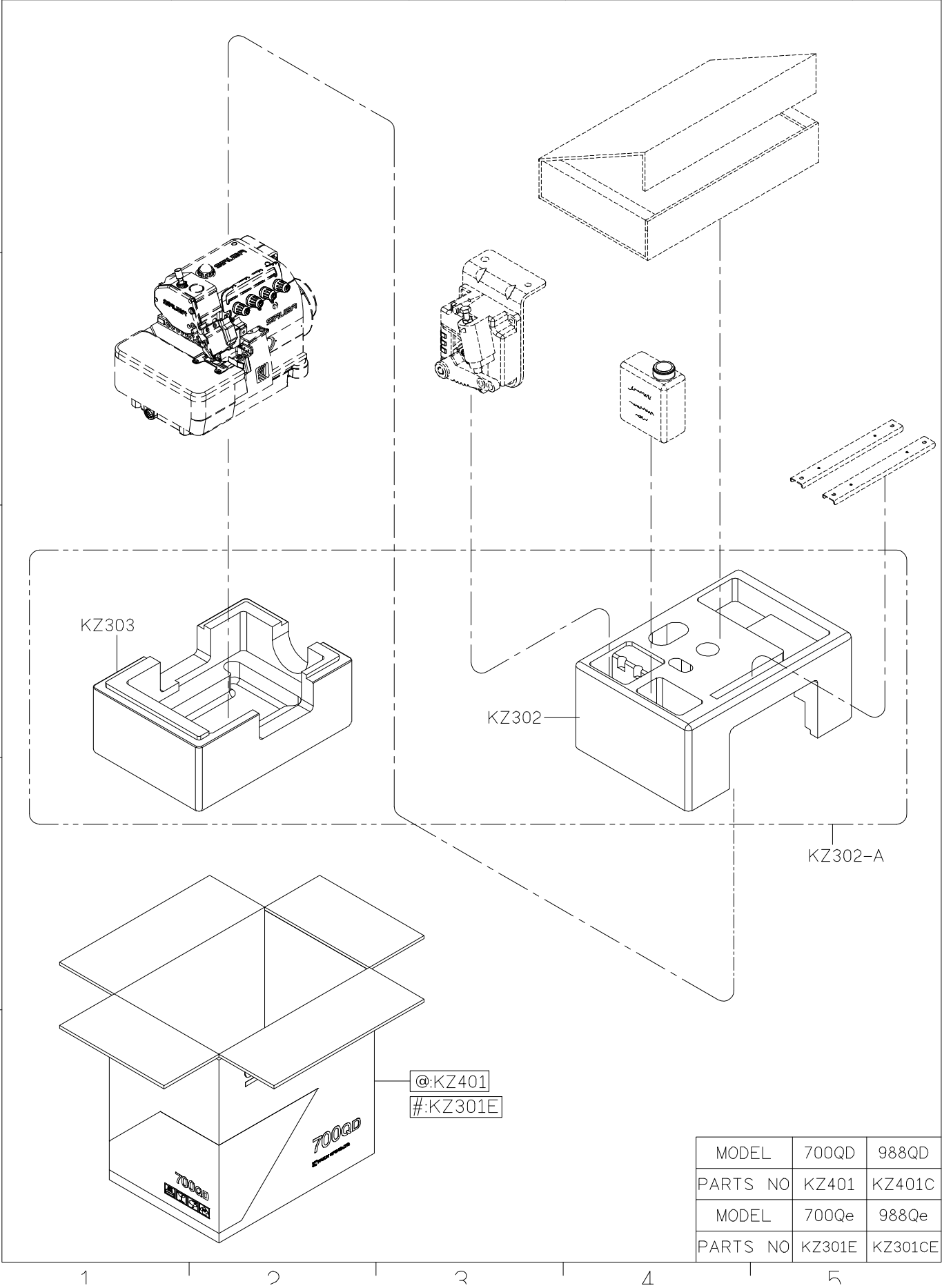
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KX	#: Use for 700Qe/988Qe	1/1
				Date
				2014/07/15



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page	
	700QD/988QD 700Qe/988Qe	KY	@: Use for 700QD/988QD	1/1	
				Date	
				2018/11/22	
ANC08*2 固定架	BS508-A 固定架	DCX27#9/11/14*5 車針	KY201JK 工具袋	KZ03 乾燥劑	KY231 開口板手
					
FU105 保險絲	LY33 一字起子	LY35 一字起子			
					
SK216 螺絲	KR35 下刀片	KT14-A 濾油器			
					
KW40E-3/-4/-5/-6 線架		KY01-1 防塵罩			
					
KY02F-A 油罐	KY03 油壺	KY04 漏斗			
					
KY14 內六角螺絲起子	KY18 鑷子	KY30 針板紙			
					
1	2	3	4	5	

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page	
	700QD/988QD 700Qe/988Qe	KY	@: Use for 700QD/988QD	1/1	
				Date	
				2018/11/22	
ANC08*2 固定架	BS508-A 固定架	DCX27#9/11/14*5 車針	KY201JK 工具袋	KZ03 乾燥劑	KY231 開口板手
					
FU105 保險絲	LY33 一字起子	LY35 一字起子			
					
SK216 螺絲	KR35 下刀片	KT14-A 濾油器			
					
KW40E-3/-4/-5/-6 線架		KY01-1 防塵罩			
					
KY02F-A 油罐	KY03 油壺	KY04 漏斗			
					
KY14 內六角螺絲起子	KY18 鑷子	KY30 針板紙			
					

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	KZ	@: Use for 700QD/988QD #: Use for 700Qe/988Qe	1/1
				Date
				2014/04/25



SIRUBA

TABLE
CUT - OUT

Series

**700Q/700QD/700Qe
988Q/988QD/988Qe**

Item Code

700Q-T

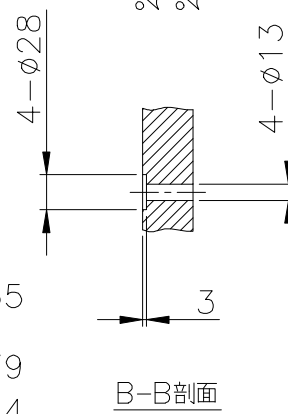
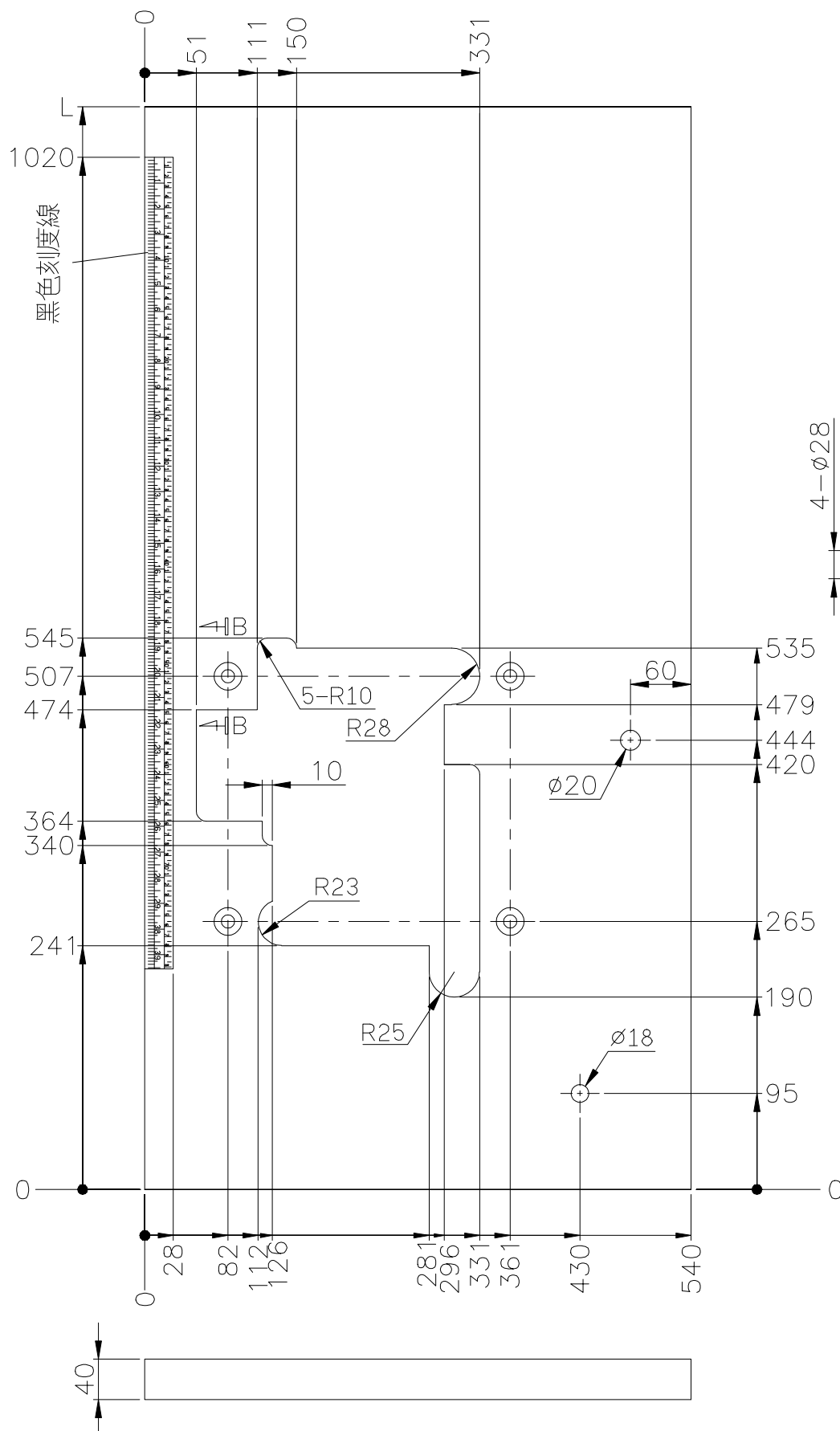
Subclass Remark

Mounting

Mon-submerged

Date

2015/02/02

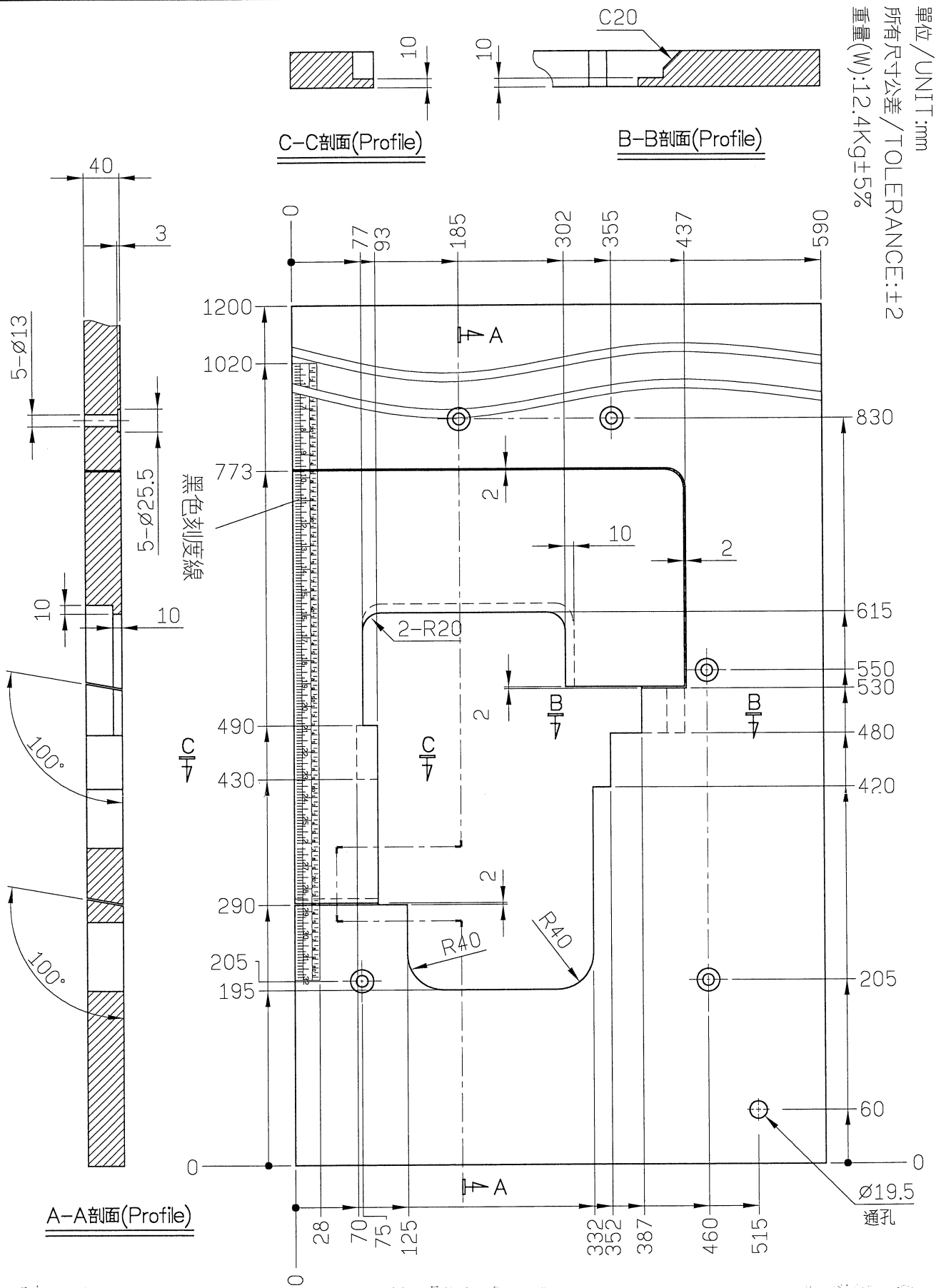


所有尺寸公差/公差角每所
長度(L):1070/重量(W):1.3Kg±5%
長度(L):1200/重量(W):1.2.3Kg±5%
UNIT:mm
TOLERANCE:±2

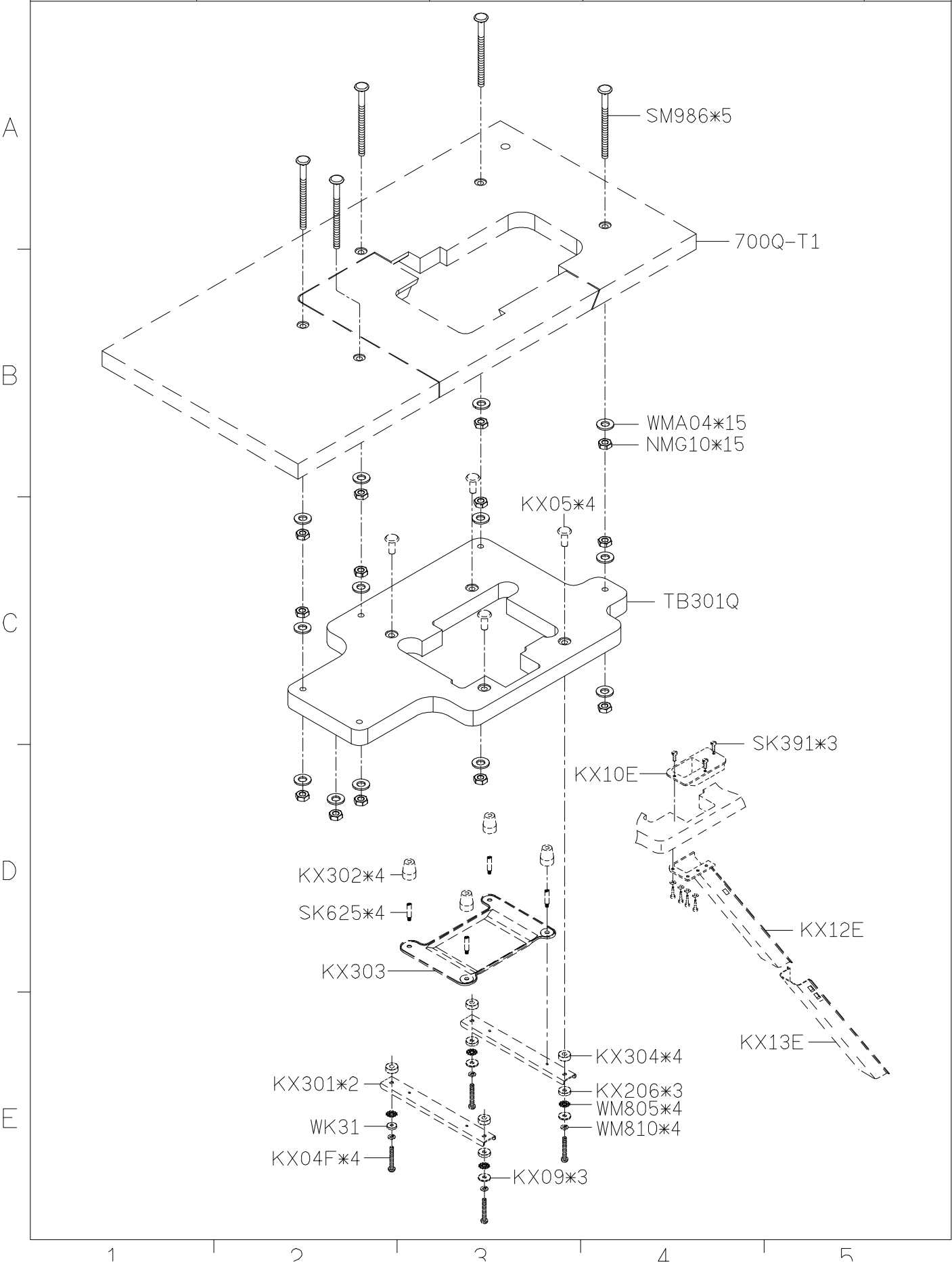
SIRUBA

TABLE
CUT - OUT

Series	Item Code	Subclass Remark	Mounting
700Q/QD/988Q/QD 700Qe/988Qe	700Q-T1	- For All 700Q/QD/Qe series excluding BK, BKS models - Used with TB301Q	Fully-submerged
			Date
			2018/01/25



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700Q/QD/988Q/QD 700Qe/988Qe	TB-Q1		1/1
				Date
				2014/04/25



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass Remark	Mounting
	700Q/700QD/700Qe 988Q/988QD/988Qe	TB301Q	• For All 700QD/Qe series excluding BK , BKS models • Used with 700Q-T1	Fully-submerged
				Date 2016/05/03

單位 / UNIT : mm

所有尺寸公差 / TOLERANCE : ± 2

重量(W) : 4.25Kg $\pm 5\%$

