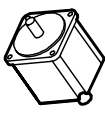


SIRUBA GAGE PARTS LIST	Series		Remark		Page	Date
	DL7000		L1/M1/H1		1 / 1	2013/01/01

DL7000-L1/M1/H1規格件表 CONVERSION CHART

											
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL	MOTOR
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	手輪	馬達
DL7000-L1-10 ~ DL7000-L1-13	薄布料	LU280-A	E701	D701	P721	G121	G202	G303	DAX1#9	LH500-E	T50D8S11
DL7000-M1-10 ~ DL7000-M1-13	薄中布 至 厚布料		E704	D701	P701	G121	G202	G303	DBX1#14		
DL7000-M1A-10 ~ DL7000-M1A-13	厚布料		E704D	D702	P701	G121	G202	G303	DBX1#14		
DL7000-H1-10 ~ DL7000-H1-13	厚布料		E711	D711	P711	G122J	G202	G303	DBX1#21		
DL7000-H1A-10 ~ DL7000-H1A-13			E711D	D711D	P711D	G122J	G202	G303	DBX1#21		

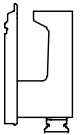
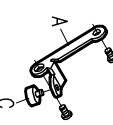
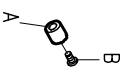
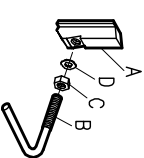
L918U/DL918/DL7000

-L1/M1/H1/HM1

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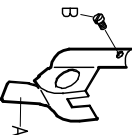
2013/01/01

L918U/DL918/DL7000 型別件表

											
MODEL	SUB-CLASS	SPRING	SPRING	SPRING	THREAD GUIDE	THREAD GUIDE	SPRING	THREAD GUIDE	THREAD GUIDE BAR	EJECTOR PIN	ADJUSTING KNOB
機 型	規 格	控線彈簧	控線彈簧	挑線彈簧	固定片	擋環片	壓簧	導線片	導線桿	頂出銷	調整旋鈕
L1	薄布料	LA231	LA22	LA227	—	— A LA17 B SK613	LB204 A LB06 B SK241	A LB06 B SK241 A LB06	—	LB212	LC23G
M1	薄布料 ~ 中厚料	LA31D	LA27	LA27	A LA617	—	LB04	A LB06	—	LB12	LC623G
					B SK690			B SK241			
					C LU38			B SK241			
H1	中厚料 ~ 厚布料	LA131	LA122	LA27	A LA600	—	LB04	—	—	LB12	LC600G
					B SK690			—			
					C LU38			—			

SIRUBA MODEL COMPARE LIST	Series		Remark		Page	Date
	L918U/DL918/DL7000		-L1/M1/H1/HM1		2 / 4	2013/01/01

L918U/DL918/DL7000 型別件表

										
MODEL	SUB-CLASS	REGULATOR	NEEDLE BAR	FIXED PIN	HOOK FIXER	COVER	THREAD TAKE UP LEVER	CRANK SHAFT	BUSING	THREAD GUIDE
機 型	規 格	調整銷	針棒	固定銷	旋梭定位板	護 蓋	天秤	曲軸	襯套	導線環片
L1	薄布料	LH11	LG04	LC13	LE14D	A LG01	LG13	LG215	LG07	LG09
						B SK219				
HM1	薄布料 ~ 中厚料	LH111		LC613		A LG101	LG113	LG615	LG107	LG109
						B SK501				
M1	中厚料	LH11	LG104	LC13	LE614D	A LG01	LG13	LG15	—	—
						B SK219				
H1	中厚料 ~ 厚布料	LH111		LC613		A LG101	LG113	LG615	LG107	LG109
						B SK501				

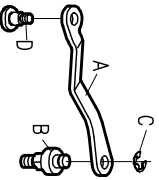
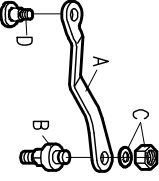
L918U/DL918/DL7000

-L1/M1/H1/HM1

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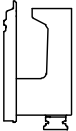
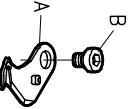
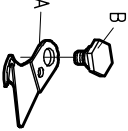
2013/01/01

L918U/DL918/DL7000 型別件表

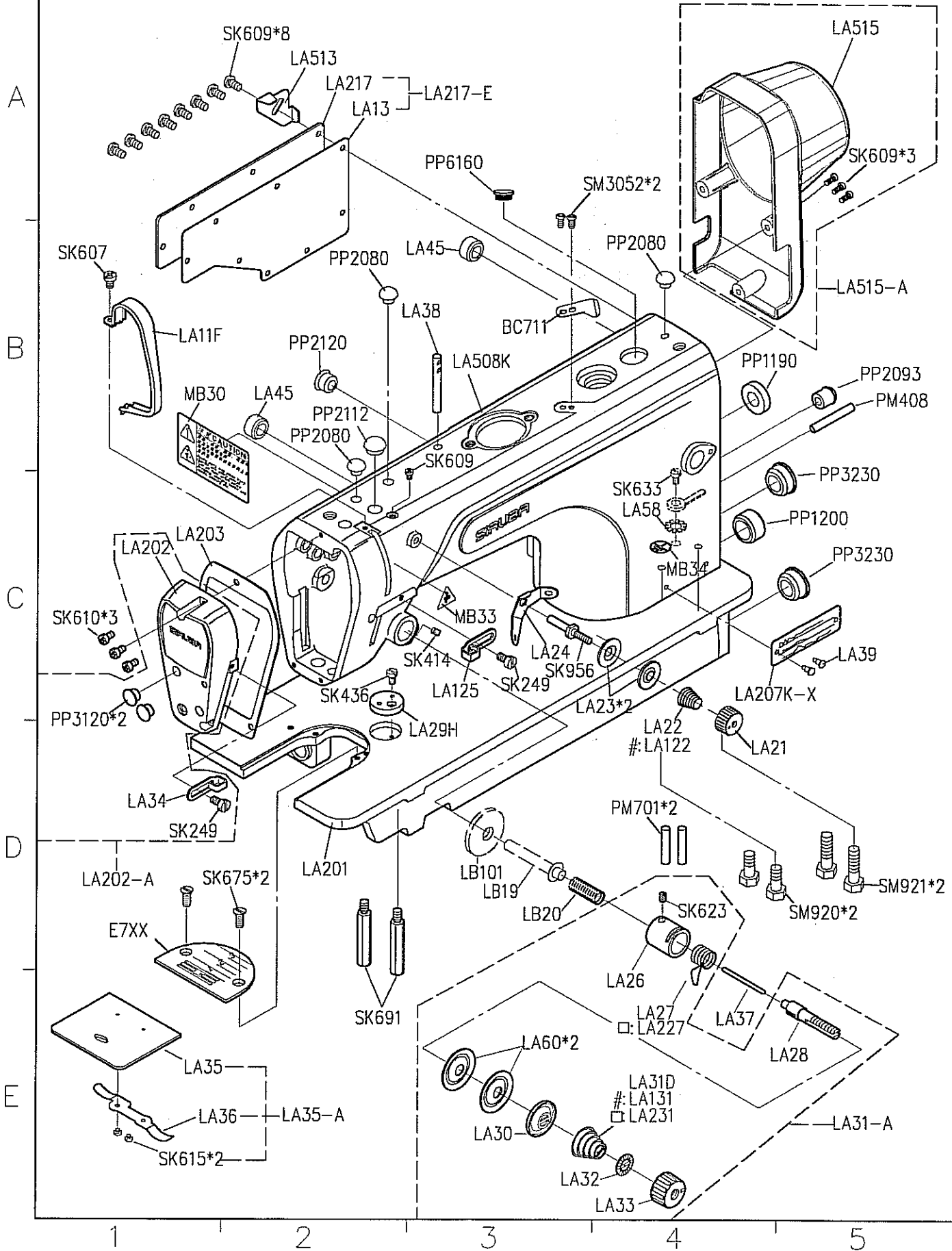
									
MODEL	SUB-CLASS	TRIMMER SOLENOID	MOVABLE KINFE	SOLENOID BRACKET	PRESSER PLATE	FIXED PLATE	FIXED PLATE	CONNECTING ROD	CONNECTING ROD
機 型	規 格	切線電磁閥	轉子連桿	電磁閥座	押板	固定刀	固定片	連桿	連桿
L1	薄布料	LU25	LU18	LU26	LU04	LU05	LU28	A LU15	—
								B SK662	
								C EM050	
								D SK664	
HM1	薄布料 ～ 中厚料	LU25	LU18	LU26	LU04	LU05	LU28	A LU15	—
								B SK662	
								C EM050	
								D SK664	
M1	中厚料 ～ 厚布料	LU25	LU18	LU26	LU04	LU05	LU28	A LU15	—
								B SK662	
								C EM050	
								D SK664	
H1	中厚料 ～ 厚布料	LU25	LU18	LU26	LU04	LU05	LU28	A LU15	—
								B SK662	
								C EM050	
								D SK664	

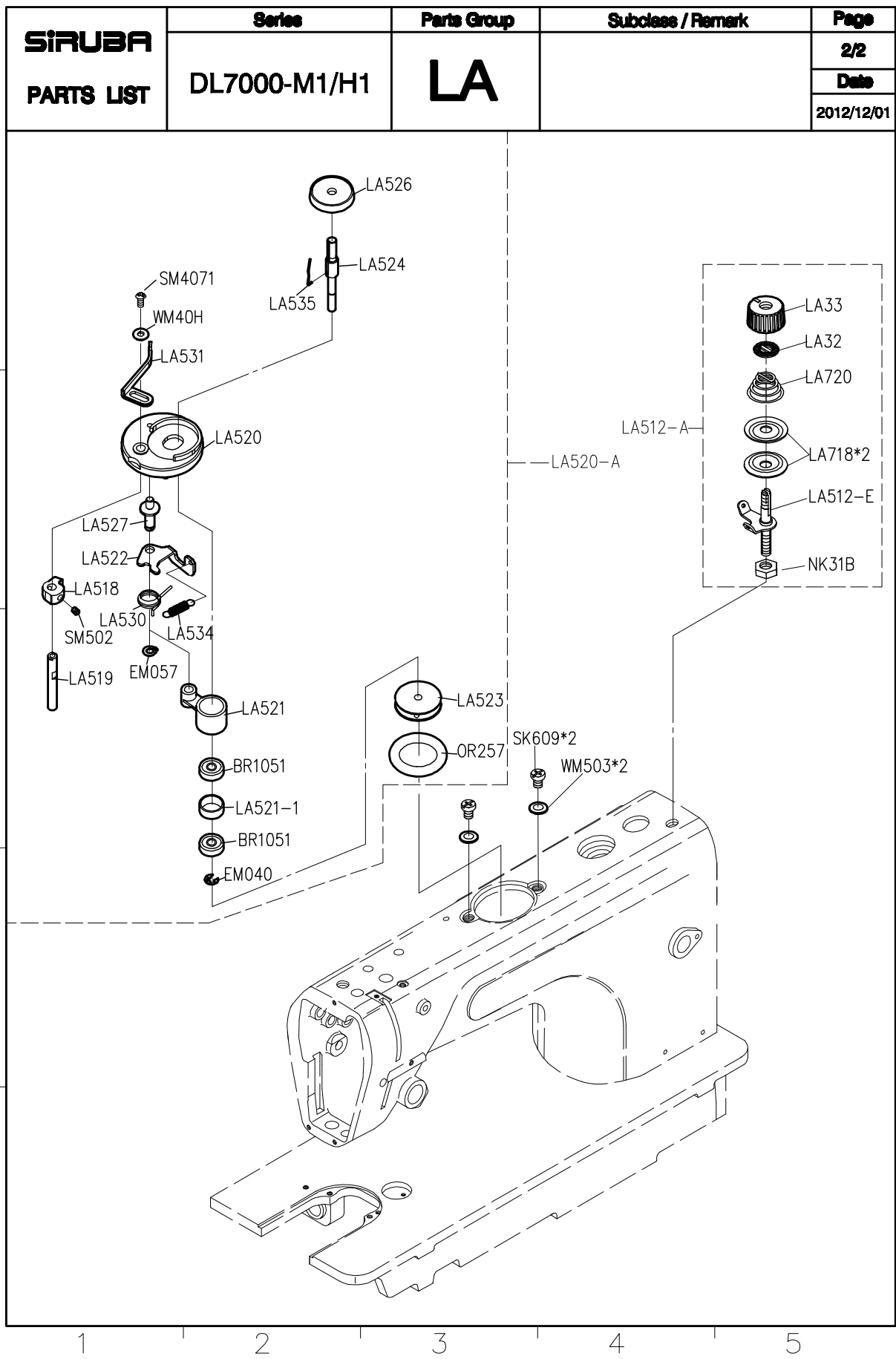
SIRUBA MODEL COMPARE LIST	Series		Remark		Page	Date
	L918U/DL918/DL7000		-L1/M1/H1/HM1		4 / 4	2013/01/01

L918U/DL918/DL7000 型別件表

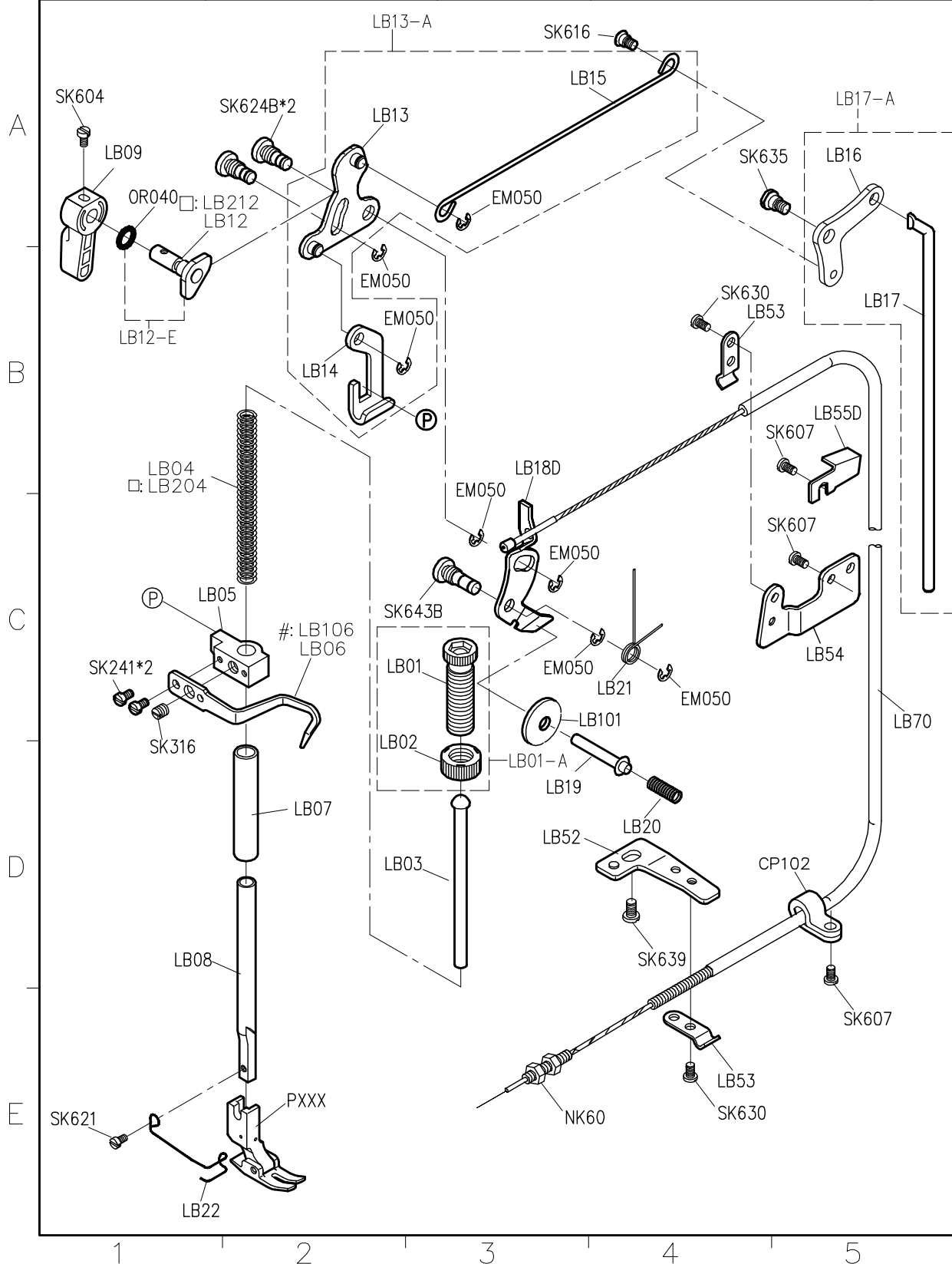
								
MODEL	SUB-CLASS	MOVABLE KNIFE	MOVABLE KNIFE	MOVABLE KNIFE CONNECTING ROD	MOVABLE KNIFE CONNECTING ROD	PRESSER PLATE		
機 型	規 格	活動刀	活動刀	活動刀連桿	活動刀連桿	刀座		
L1	薄布料	A LU02	—		—			
		B SK660						
HM1	薄布料 ～ 中厚料	A LU02	—	LU01	—	LU03		
		B SK660						
		A LU02						
M1	中厚料 ～ 厚布料	B SK660						
		A LU02						
H1	中厚料 ～ 厚布料		A LU602	—	LU601	LU603		
			B SK683					

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LA	#:Use for H1 □:Use for L1	1/2
				Date
				2013/01/30

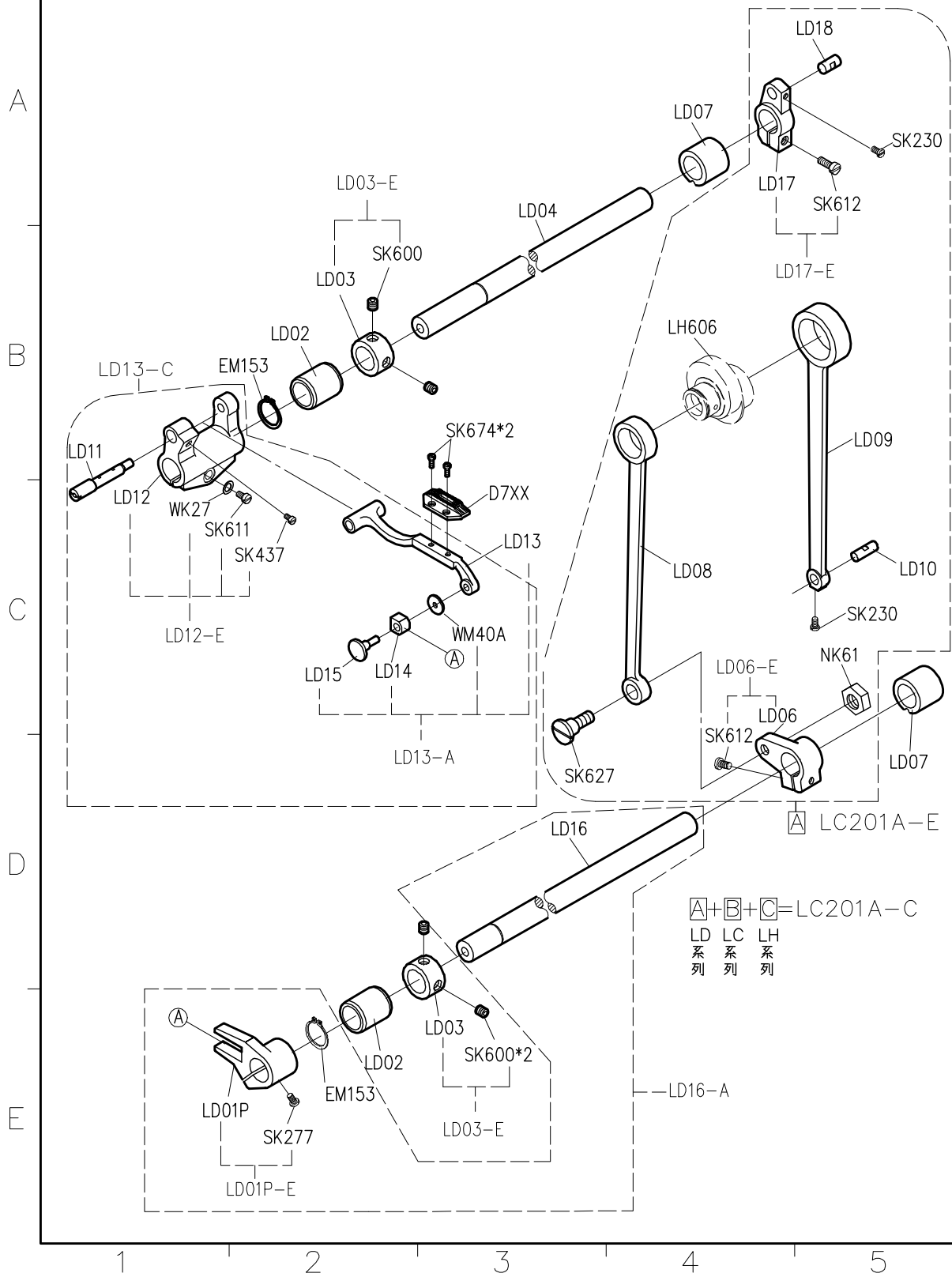




SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LB	#:Use for H1 □:Use for L1	1/1
				Date
				2012/12/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LD		1/1
				Date
				2012/12/01



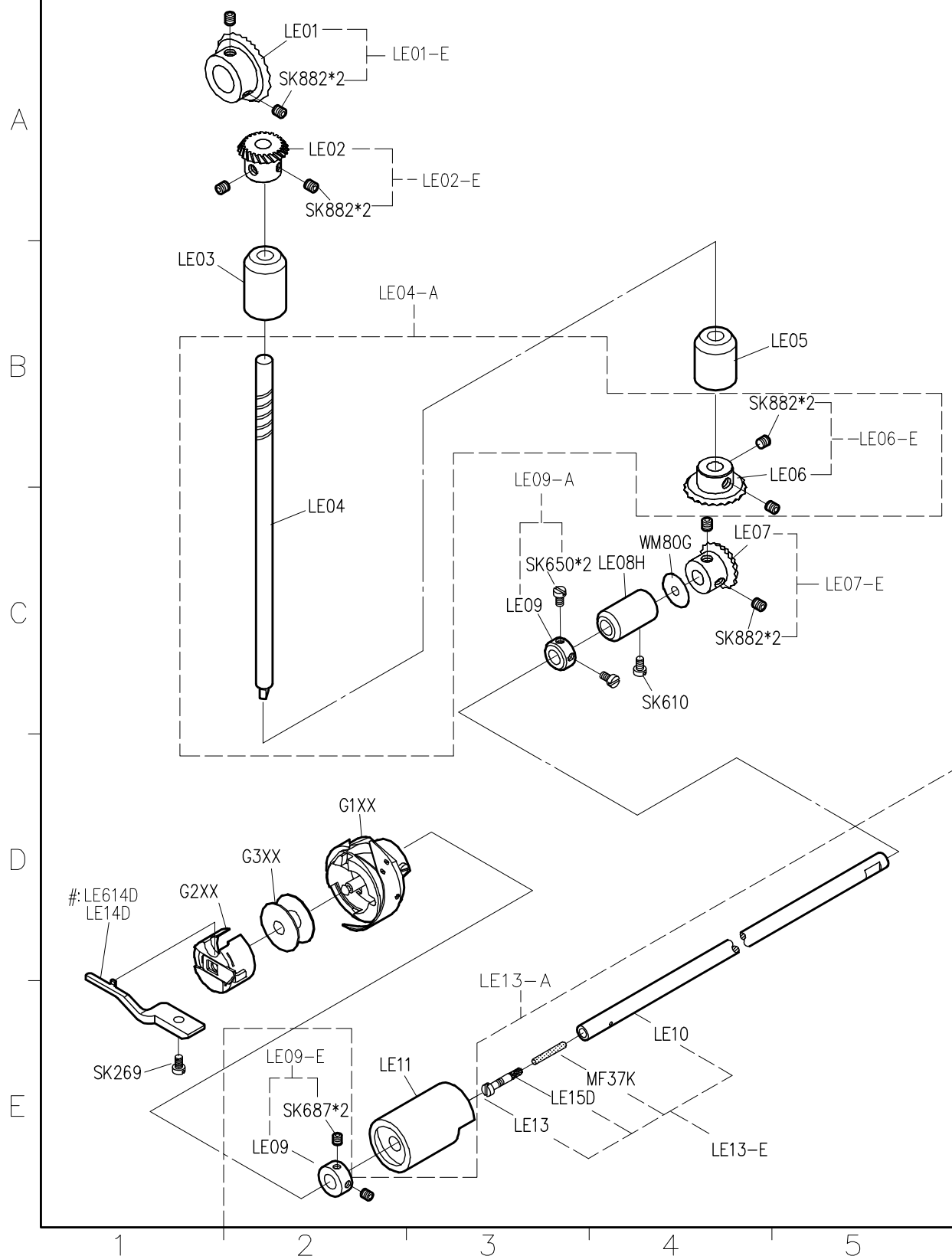
SIRUBA
PARTS LIST

Series
DL7000-M1/H1

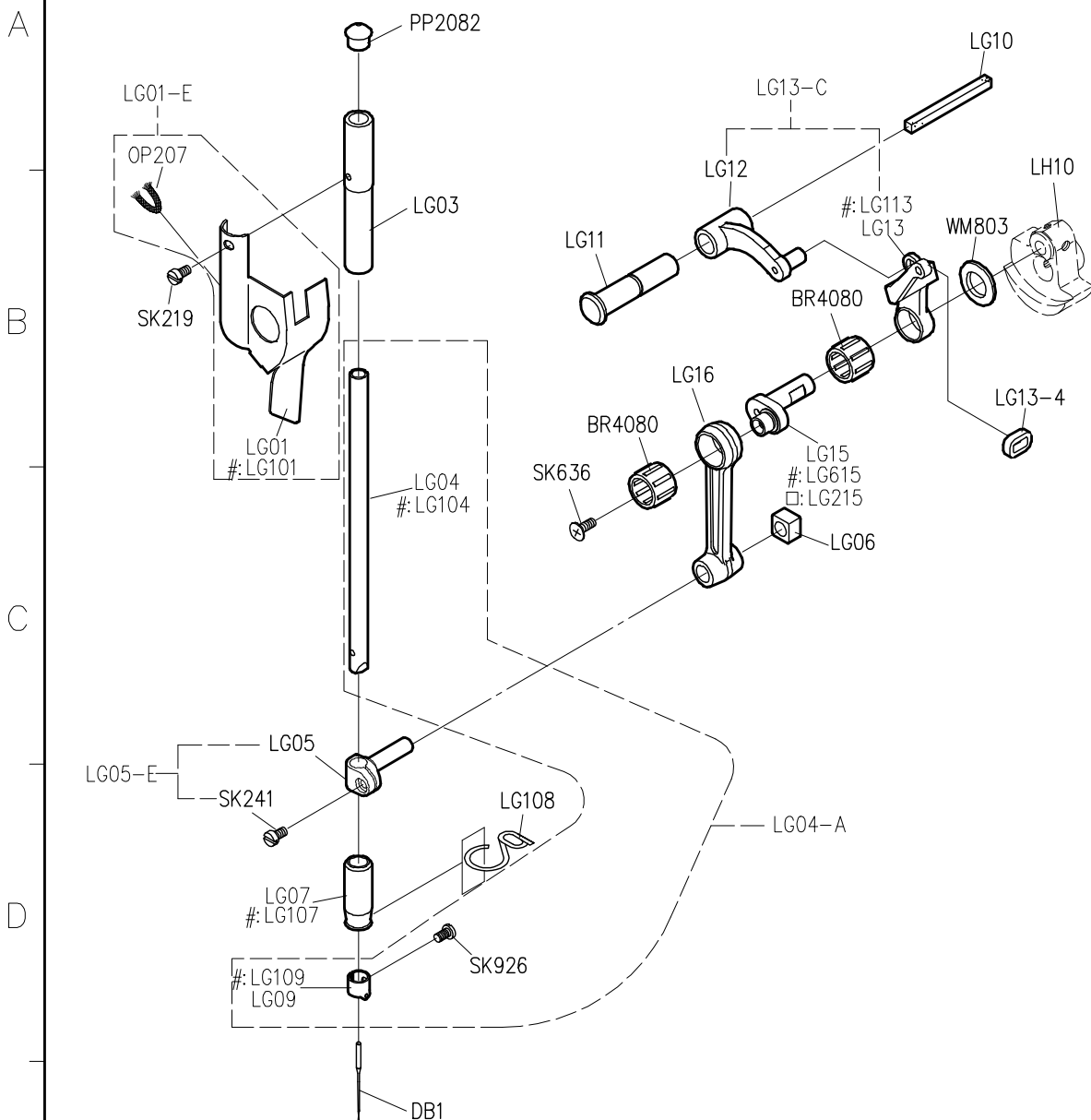
Parts Group
LE

Subclass / Remark
#:Use for H1
□:Use for L1

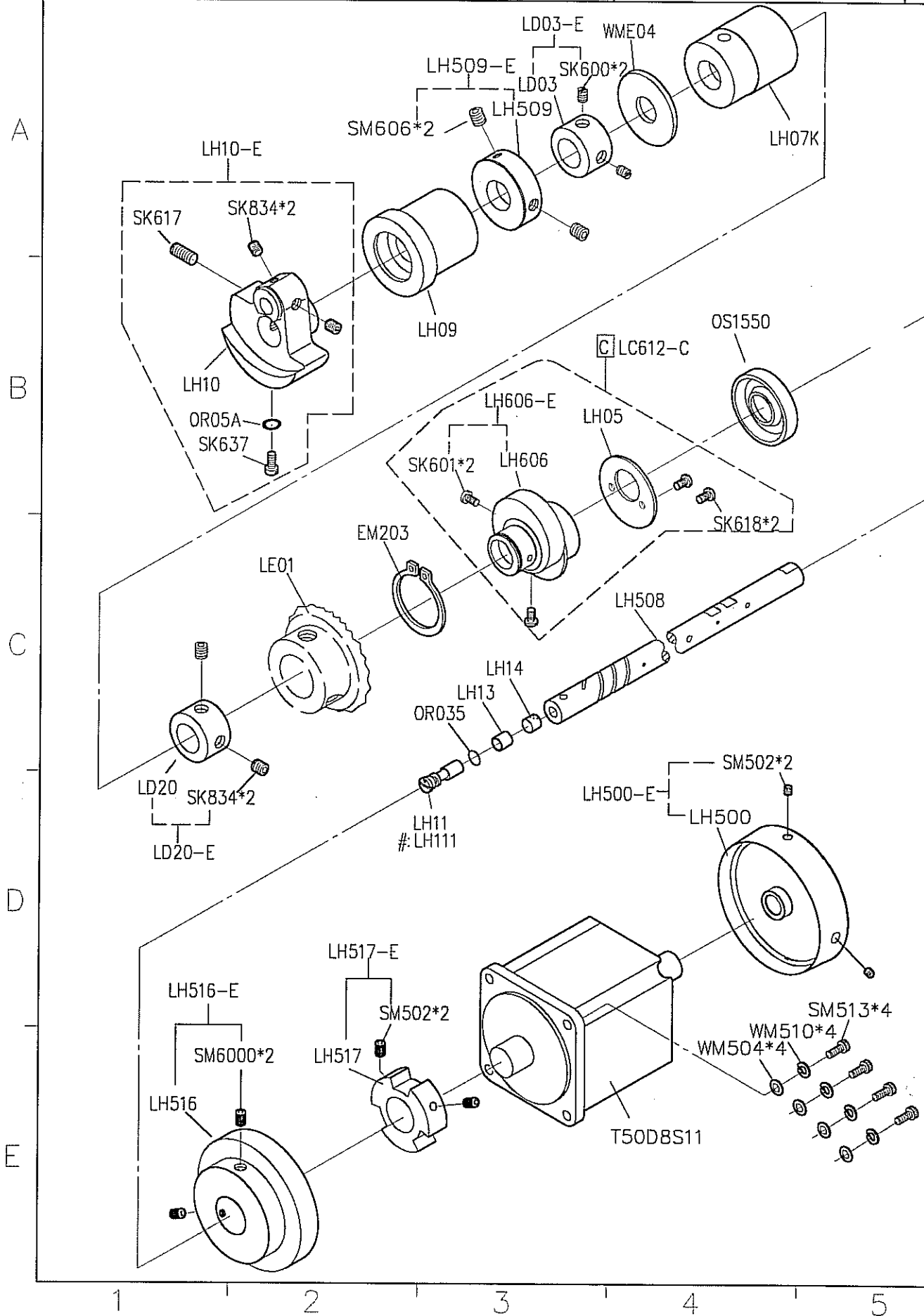
Page
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Date
2013/01/10



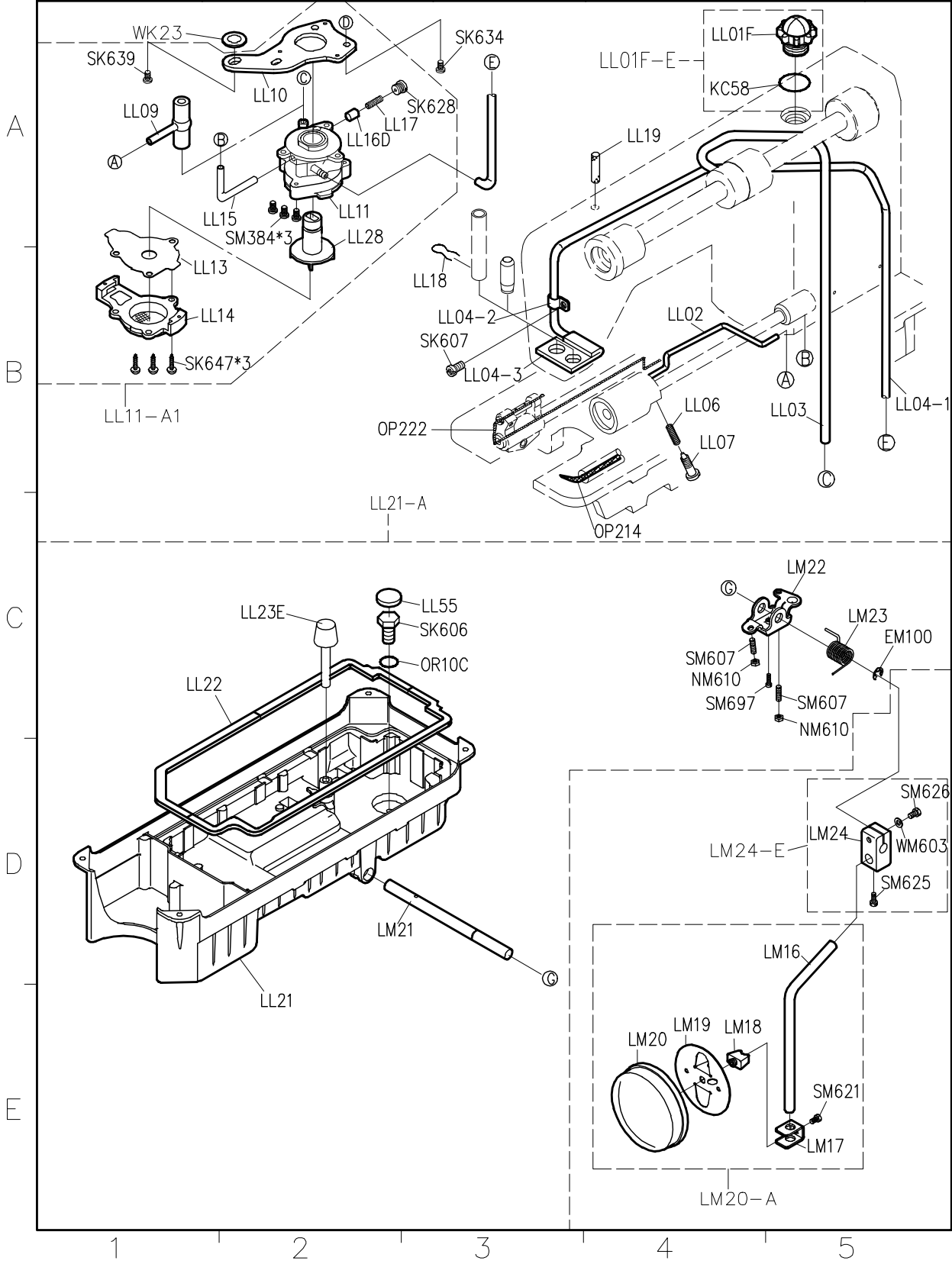
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LG	#:Use for H1 □:Use for L1	1/1
				Date
				2012/12/01



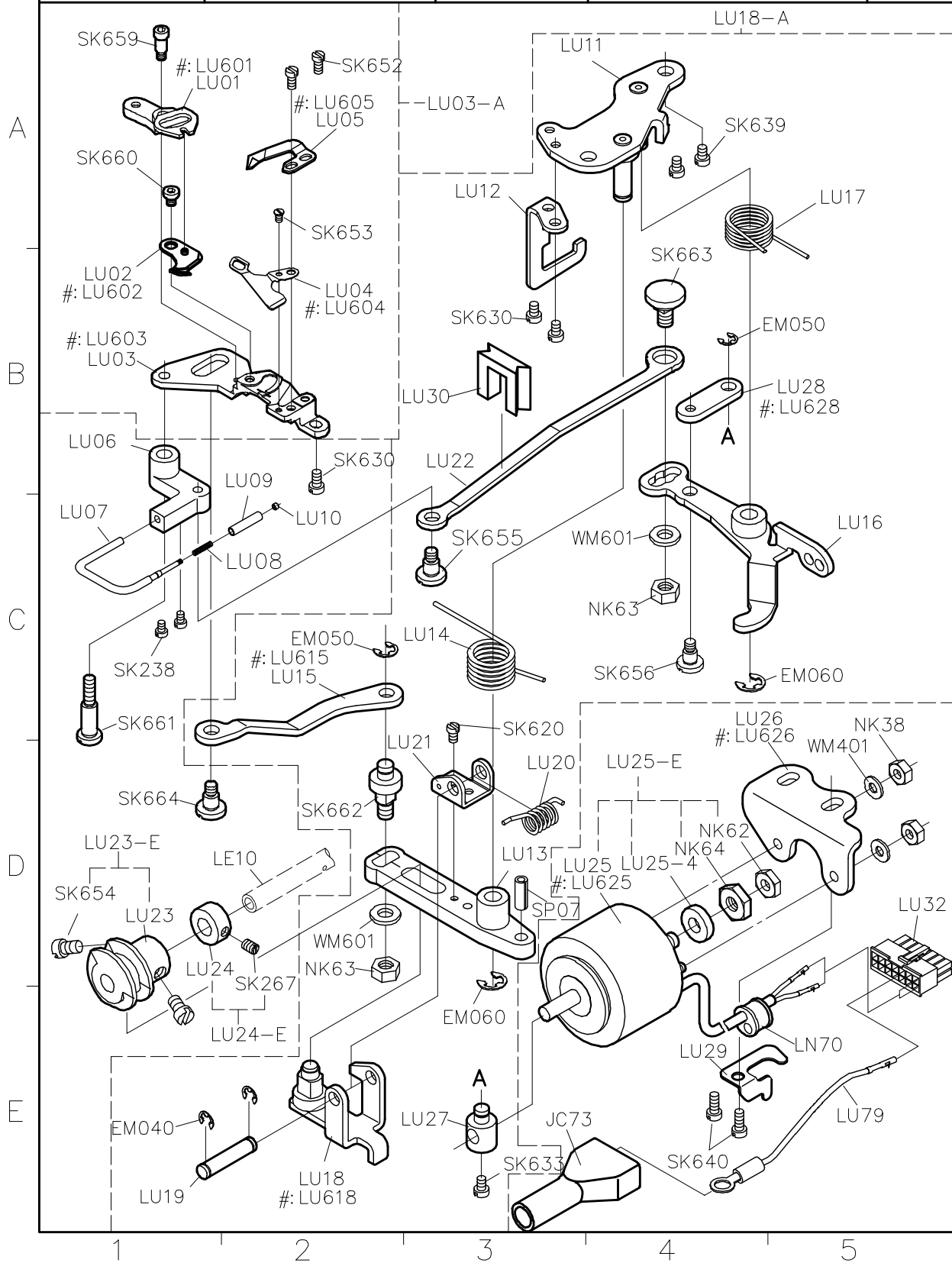
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LH	#:Use for H1 □:Use for L1	1/1
				Date
				2013/01/30



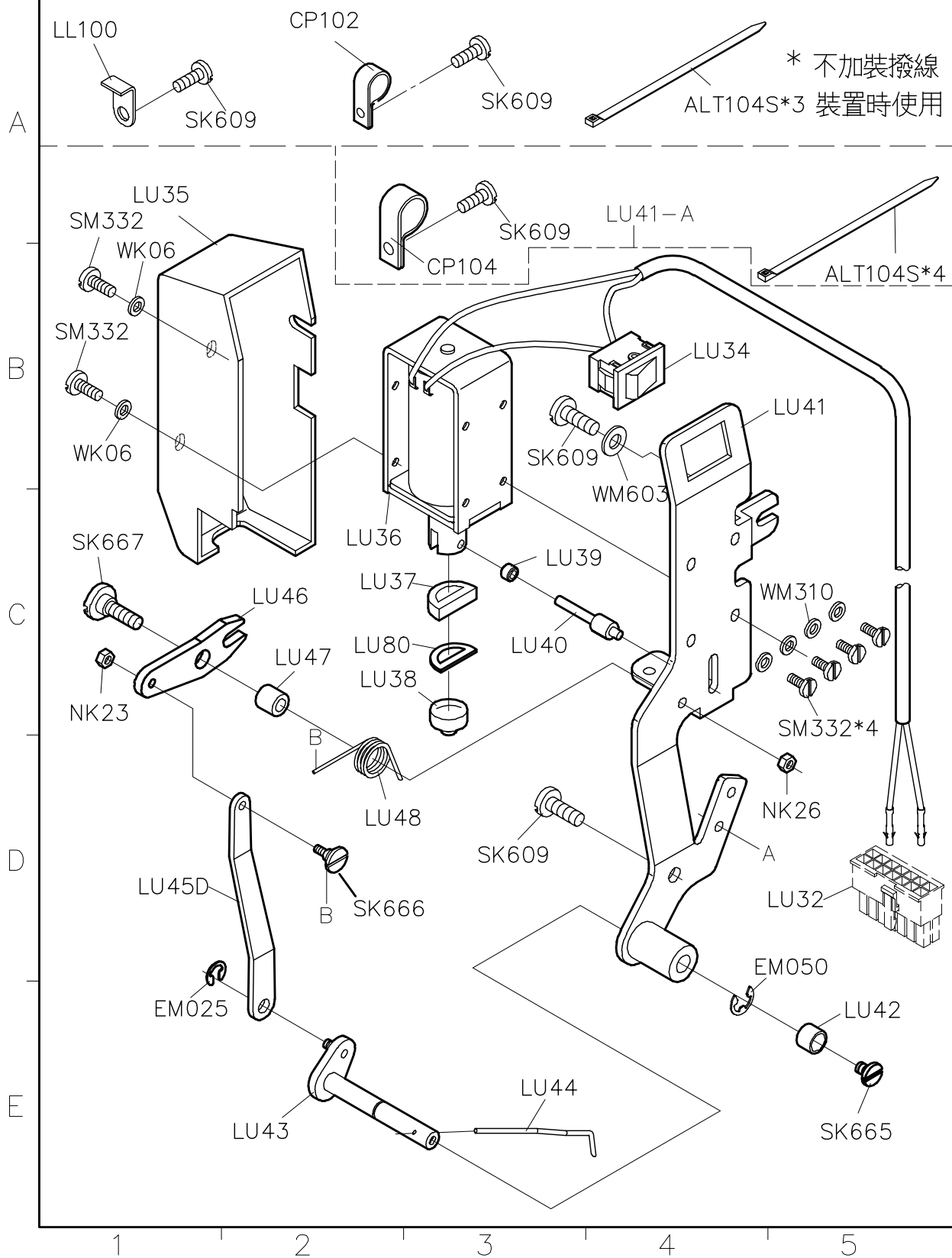
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LL		1/1
				Date
				2012/12/01



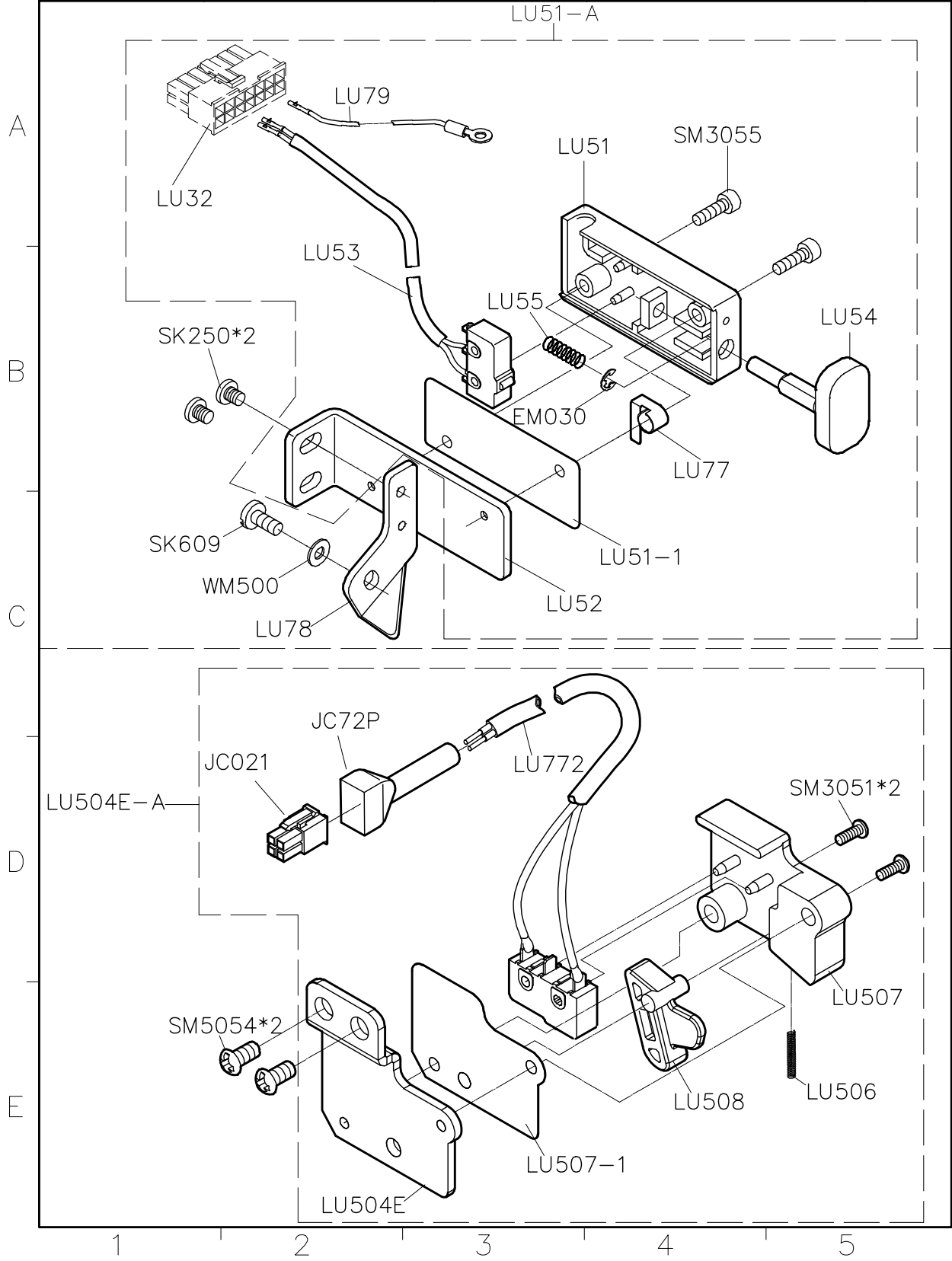
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LU	#:Use for H1 □:Use for L1	1/7
				Date
				2012/12/01



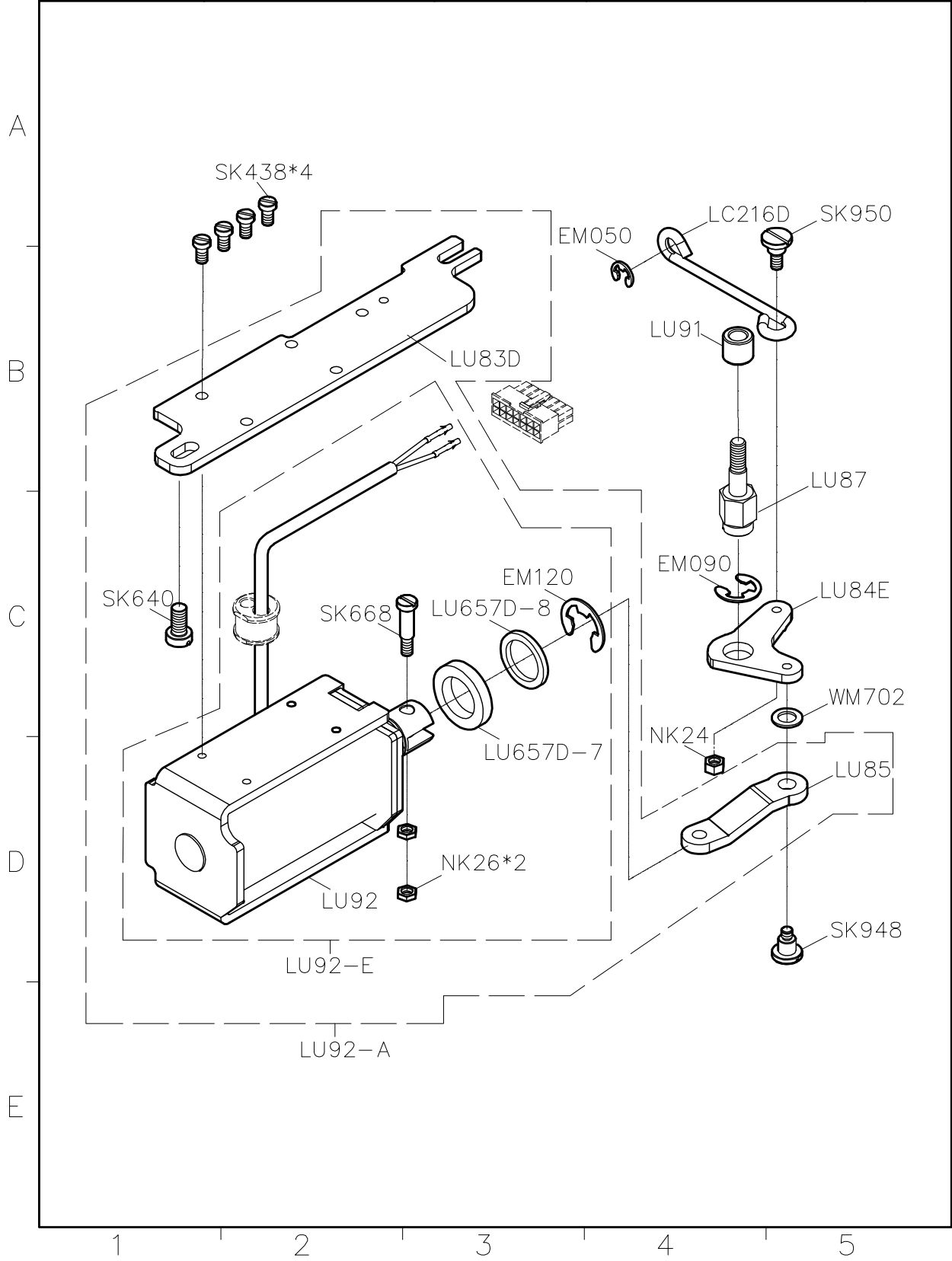
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LU		2/7
				Date
				2012/12/01

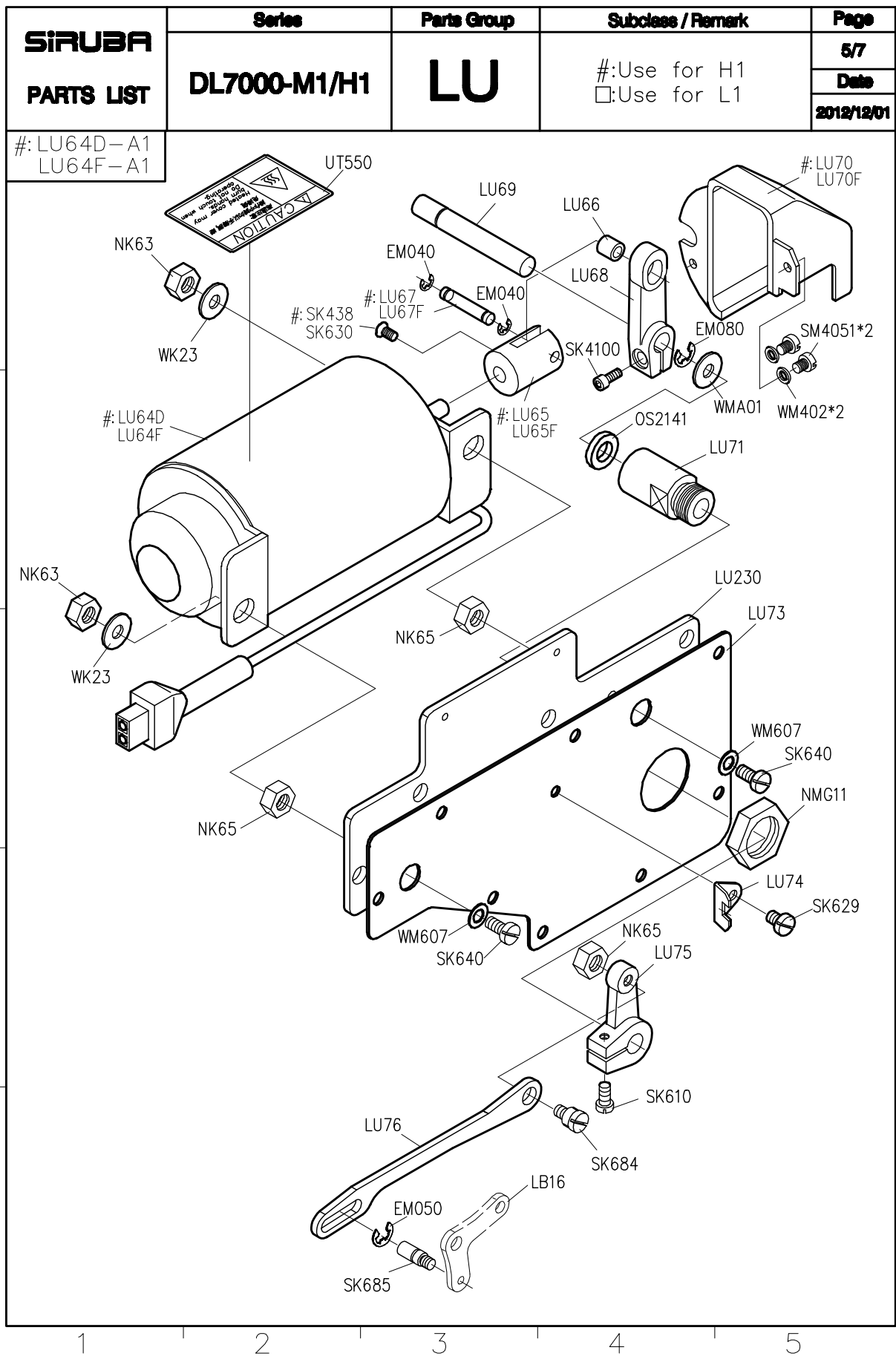


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LU		3/7
				Date
				2012/12/01



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LU		4/7
				Date
				2012/12/01





SIRUBA
PARTS LIST

Series
DL7000-M1/H1

Parts Group
LU

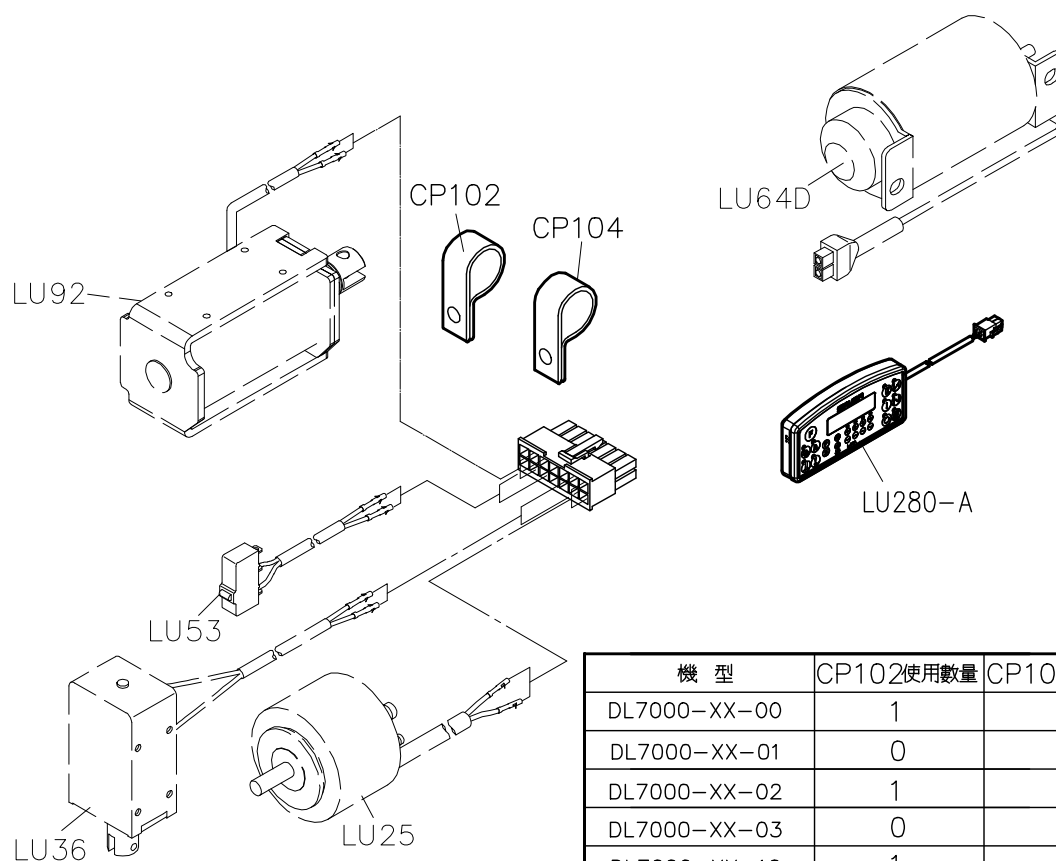
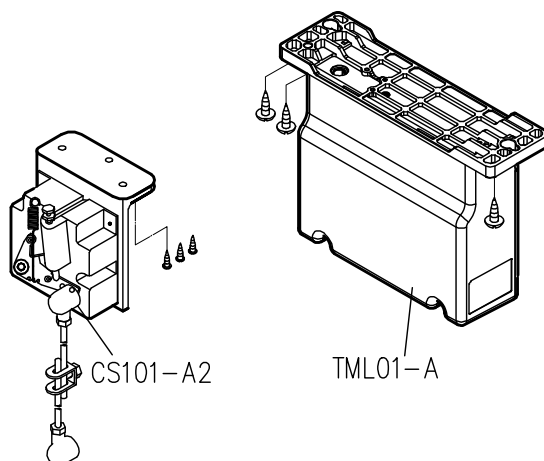
Subclass / Remark

Page

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Date

2012/12/01



機 型	CP102使用數量	CP104使用數量
DL7000-XX-00	1	1
DL7000-XX-01	0	2
DL7000-XX-02	1	1
DL7000-XX-03	0	2
DL7000-XX-10	1	1
DL7000-XX-11	0	2
DL7000-XX-12	1	1
DL7000-XX-13	0	2

SIRUBA
PARTS LIST

Series
DL7000-M1/H1

Parts Group
LU

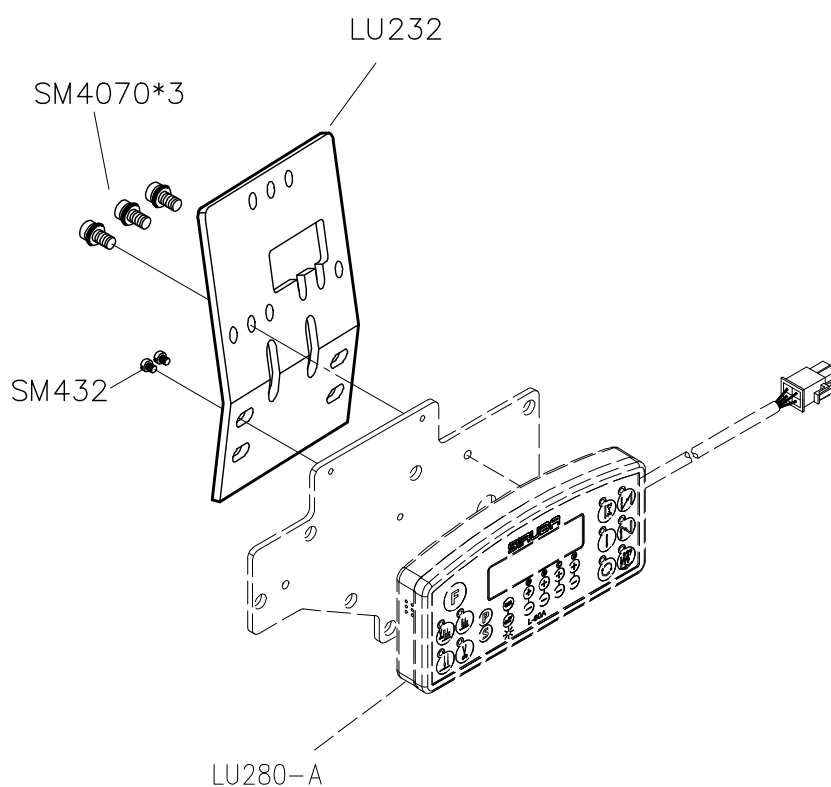
Subclass / Remark

Page

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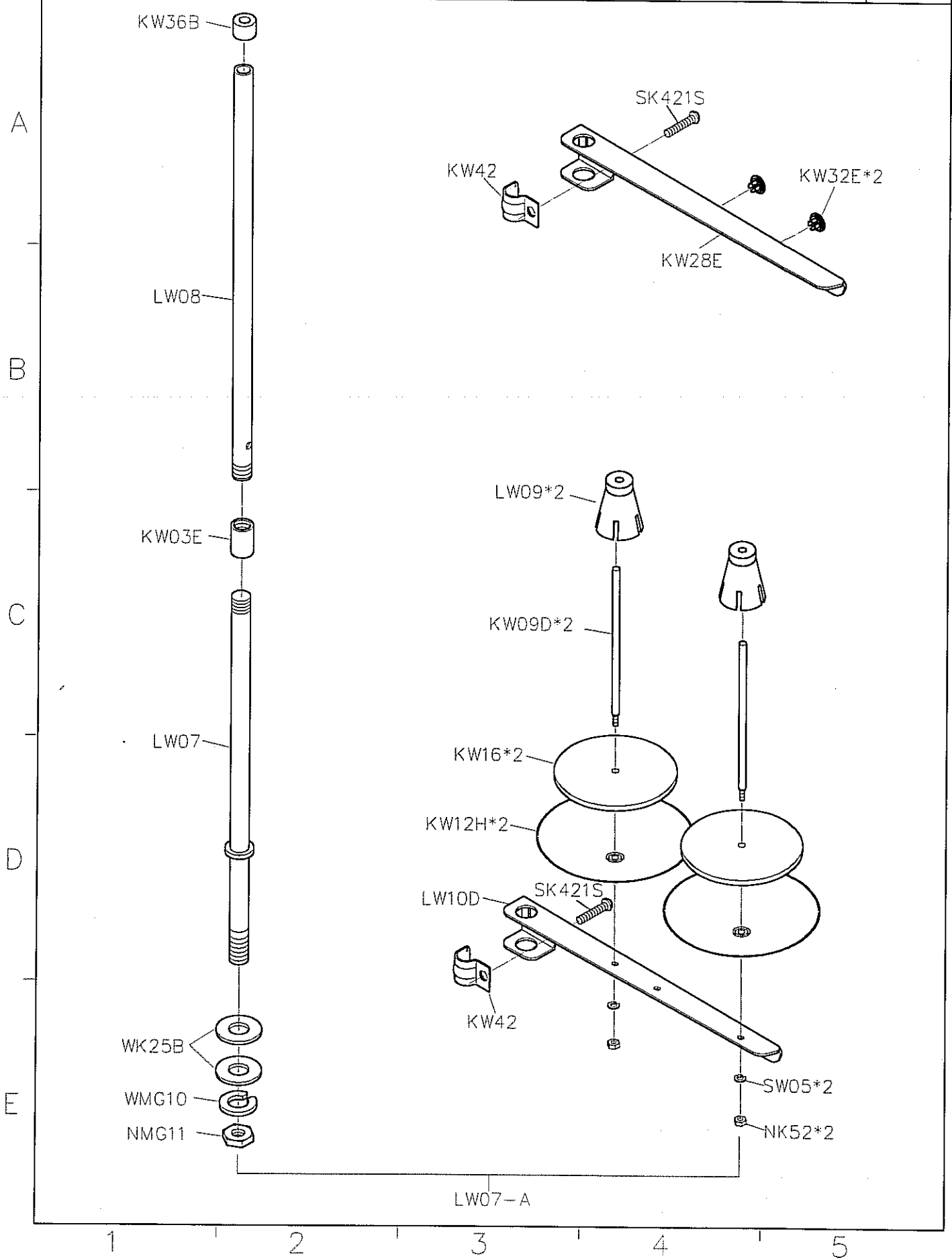
Date

2012/12/01



代碼 NO.	操作面板 Control Panel	代碼 NO.	自動切線 Auto THREAD Trimmer	快速倒縫 Reverse Feeding	撥線桿 Wiper	自動抬押具 Auto Lifer
0	—	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v
1	LU280-A	0	v	v	—	—
		1	v	v	V	—
		2	v	v	—	v
		3	v	v	v	v

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LW		1/1
				Date
				2012/04/10



SIRUBA
PARTS LIST

Series
DL7000-M1/H1

Parts Group
LY

Subclass / Remark

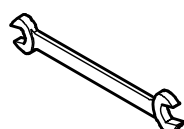
Page

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Date

2012/12/09

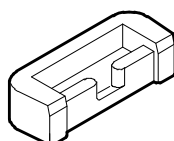
LY01



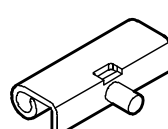
LY02



YM04*2



LY05*2



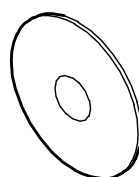
YM102*2



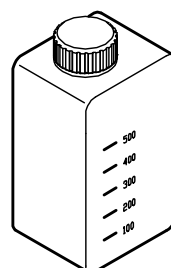
G3XX



LY502K



LY37-A



YM103*2



針*2



LY38



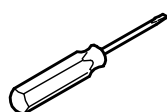
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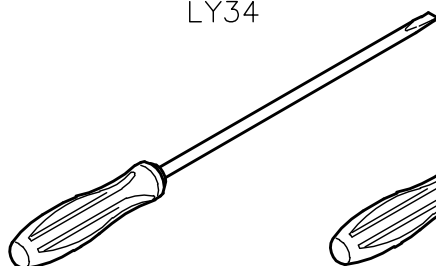
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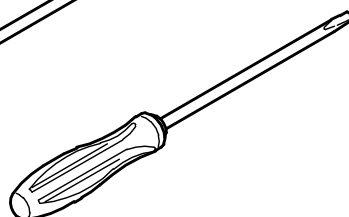
LY33



LY34



LY35



KY201



1

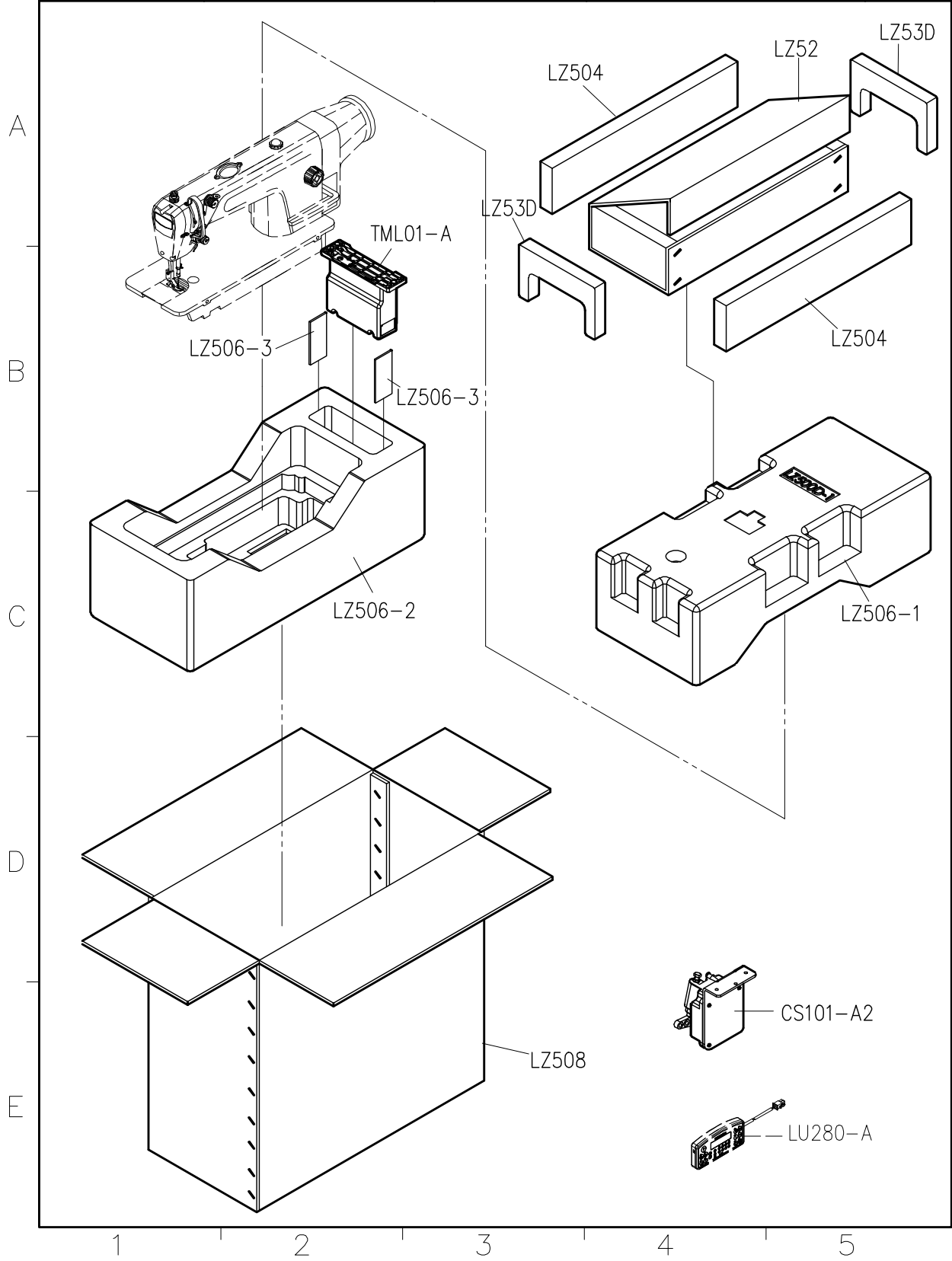
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3

4

5

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	DL7000-M1/H1	LZ		1/1
				Date
				2012/12/01



SIRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	DL918/DL7000	DL918T-T1		Fully-submerged
				Date
				2013/01/01

