

零件圖 PARTS LIST



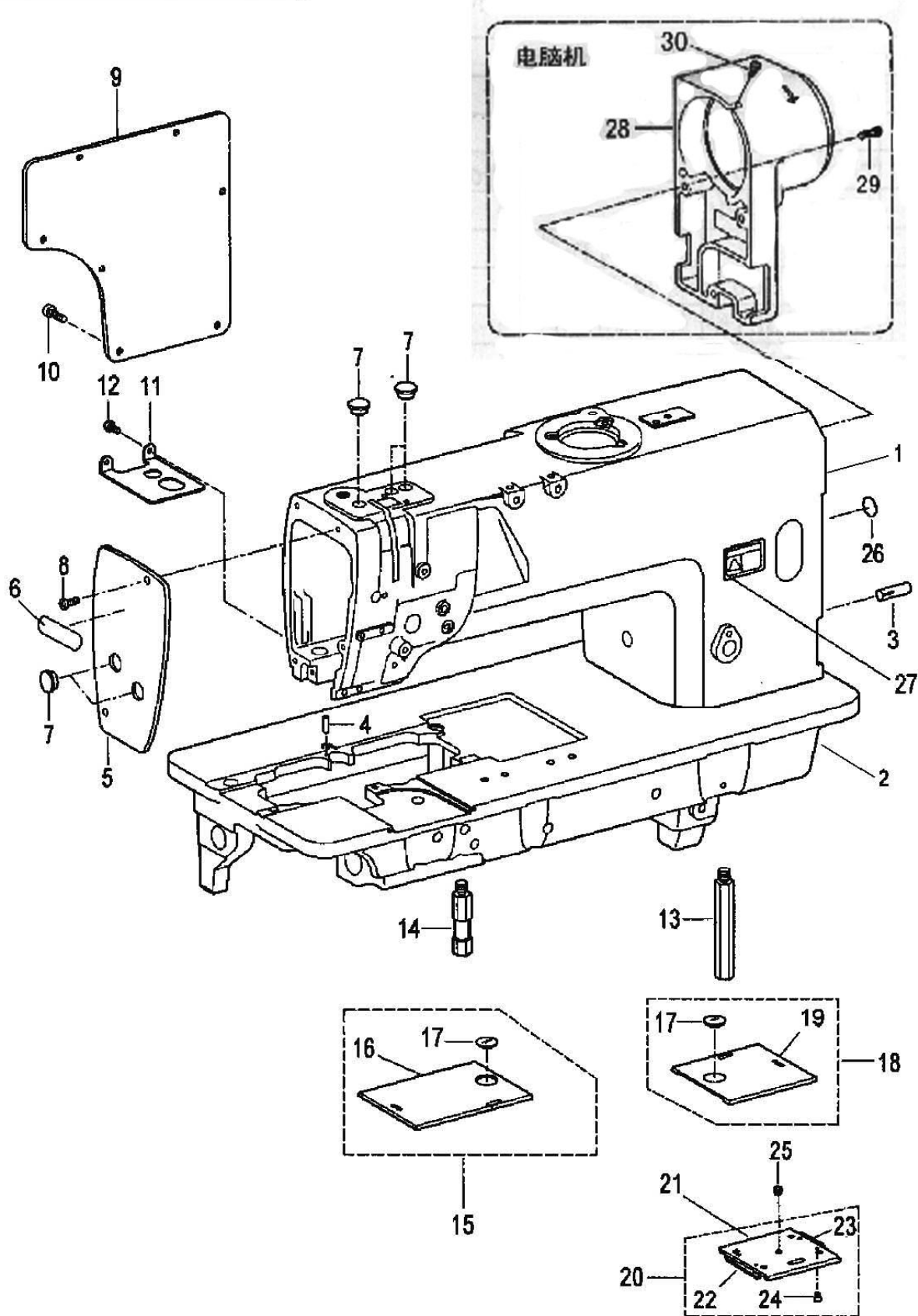
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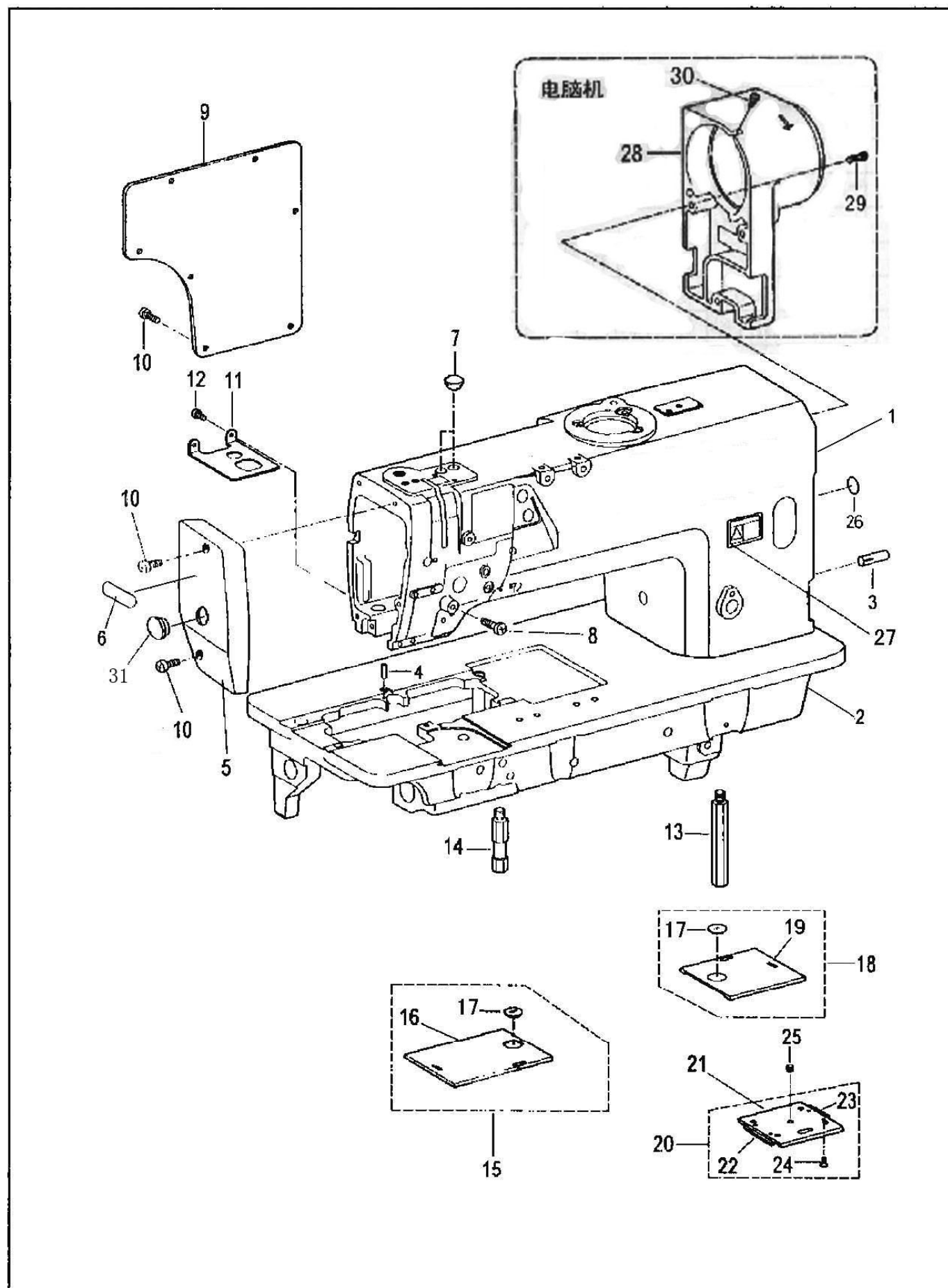
1-1 机壳部件/Machine body



1-1 机壳部件 /Machine body

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1		机头	ARM	1	1			1	
2		底板	BED	1	1			1	
3	14063001	带槽销	DOWEL PIN	2	2	2	2	2	2
4	SA3924001	定位销	POSITIONING PIN	1	1	1	1	1	1
5	SA2440001	面板	FACE PLATE	1	1			1	
6		面板商标牌	PLATE	1	1	1	1	1	1
7	SA2929001	橡皮塞	RUBBER CAP, 15. 5	5	5	3	3	5	3
8	062500816	螺钉M5×8	SCREW	2	2			2	
9	SA2441001	后盖板	REAR COVER	1	1	1	1	1	1
10	062501216	螺钉M5×12	SCREW	7	7	7	7	7	7
11	SA2443101	防尘板	DUST PROTECTOR	1	1			1	
12	062500616	螺钉M5×6	SCREW	2	2	2	2	2	2
13	SA2444101	长脚柱	BED LEG, L	1	1	1	1	1	1
14	SA2445101	短脚柱	BED LEG, S	1	1	1	1	1	1
15	SA2447001	左推板组件	SLIDE PLATE, LA ASSY	1	1	1	1	1	1
16		左推板	SLIDE PLATE, LA	1	1	1	1	1	1
17	SA2479001	推板窗	BOBBIN WINDOW	1	1	1	1	1	1
18	SA2449001	右推板组件	SLIDE PLATE ASSY, R	1	1	1	1	1	1
19		右推板	SLIDE PLATE, R	1	1	1	1	1	1
20	S36663051	前推板组件	SLIDE PLATE F ASSY	1	1	1	1	1	1
21		前推板	SLIDE PLATE, F	1	1	1	1	1	1
22		前推板定位块（左）		1	1	1	1	1	1
23		前推板定位块（右）		1	1	1	1	1	1
24	S34438051	螺钉3. 18-40X4	SCREW	4	4	4	4	4	4
25	116010001	螺钉5. 16-40X4	SCREW	1	1	1	1	1	1
26	S37060001	接地标记	LABEL GROUNDING	1	1	1	1	1	1
27	SA2041001	CE标记	LABEL CE	1	1	1	1	1	1
28	SA24421011	马达罩		1	1	1	1	1	1
29	062501416	螺钉M5X14	SCREW PAN M5X14	3	3	3	3	3	3
30	062501016	螺钉M5X10	SCREW PAN M5X10	1	1	1	1	1	1

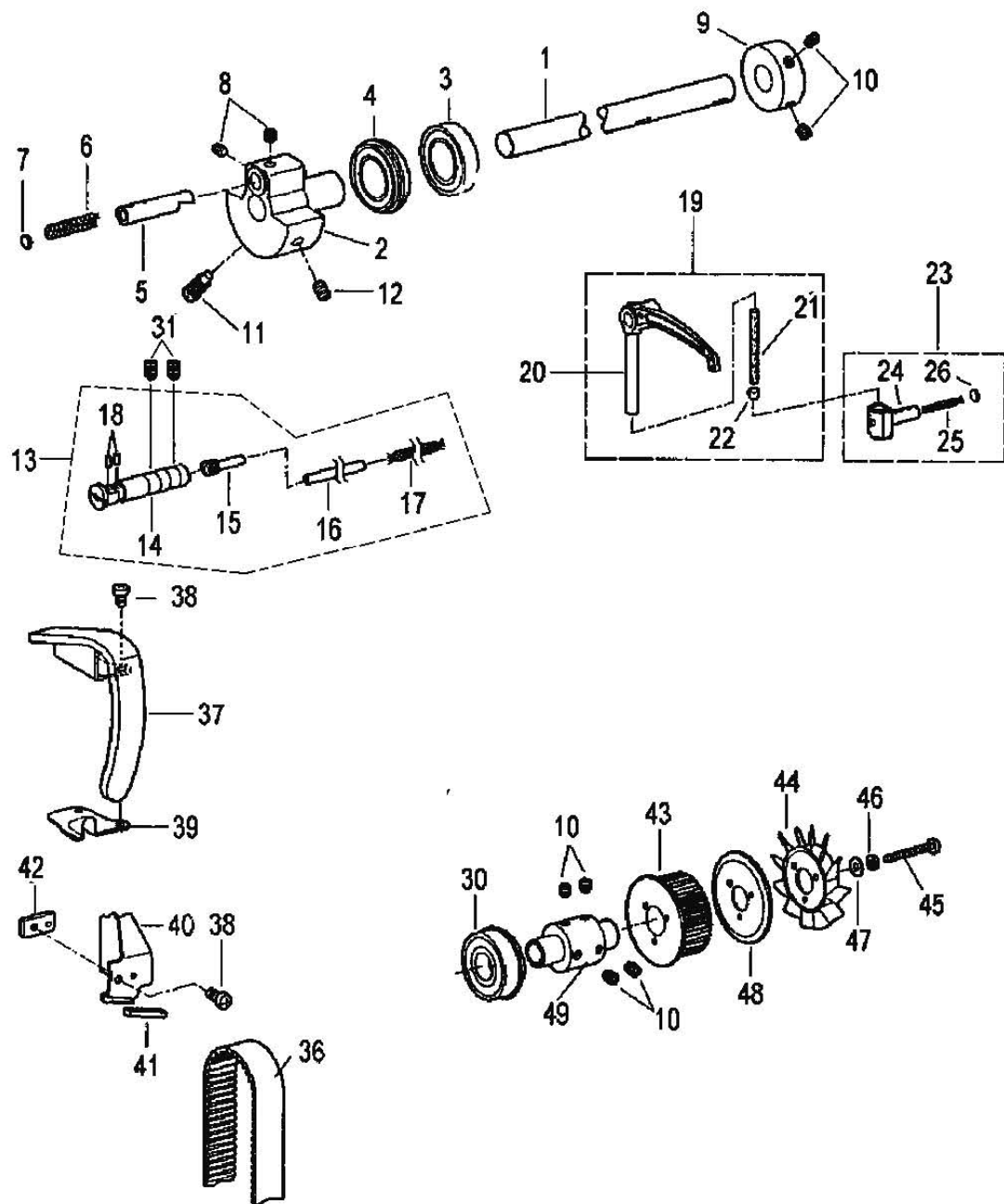
1-2_ 机壳部件 /Machine body



1-2 机壳部件 /Machine body

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1		机头	ARM			1	1		1
2		底板	BED			1	1		1
3	14063001	带槽销	DOWEL PIN	1	1	1	1	1	1
4	SA3924001	定位销	POSITIONING PIN	1	1	1	1	1	1
5	SA4364001	面板	FACE PLATE			1	1		1
6		面板商标牌	PLATE	1	1	1	1	1	1
7	SA2929001	橡皮塞 12.5	RUBBER CAP, 12.5	5	5	5	5	5	5
8	062500816	螺钉M5×8	SCREW	2	2	2	2	2	2
9	SA2441001	后盖板	REAR COVER	1	1	1	1	1	1
10	062501216	螺钉M5×12	SCREW	6	6	6	6	6	6
11	SA4370101	防尘板	DUST PROTECTOR			1	1		1
12	062500616	螺钉M5×6	SCREW M5X6	2	2	2	2	2	2
13	SA2444101	长脚柱	BED LEG, L	1	1	1	1	1	1
14	SA2445101	短脚柱	BED LEG, S	1	1	1	1	1	1
15	SA2447001	左推板组件	SLIDE PLATE, LA ASSY	1	1	1	1	1	1
16		左推板	SLIDE PLATE, LA	1	1	1	1	1	1
17	SA2479001	推板窗	BOBBIN WINDOW	1	1	1	1	1	1
18	SA2449001	右推板组件	SLIDE PLATE ASSY, R	1	1	1	1	1	1
19		右推板	SLIDE PLATE, R	1	1	1	1	1	1
20	S36663051	前推板组件	SLIDE PLATE F ASSY	1	1	1	1	1	1
21		前推板	SLIDE PLATE, F	1	1	1	1	1	1
22		前推板定位块 (左)		1	1	1	1	1	1
23		前推板定位块 (右)		1	1	1	1	1	1
24	S34438051	螺钉3.18-40X4	SCREW 3.18-40X4	4	4	4	4	4	4
25	116010001	螺钉5.16-40X4	SCREW 5.16-40X4	1	1	1	1	1	1
26	S37060001	接地标记	LABEL GROUNDING	1	1	1	1	1	1
27	SA2041001	CE标记	LABEL CE	1	1	1	1	1	1
28	SA24421011	马达罩		1	1	1	1	1	1
29	062501416	螺钉M5X14	SCREW PAN M5X14	3	3	3	3	3	3
30	062501016	螺钉M5X10	SCREW PAN M5X10	1	1	1	1	1	1
31	104449001	橡皮塞 15.5	RUBBER CAP, 15.5	1	1	1	1	1	1

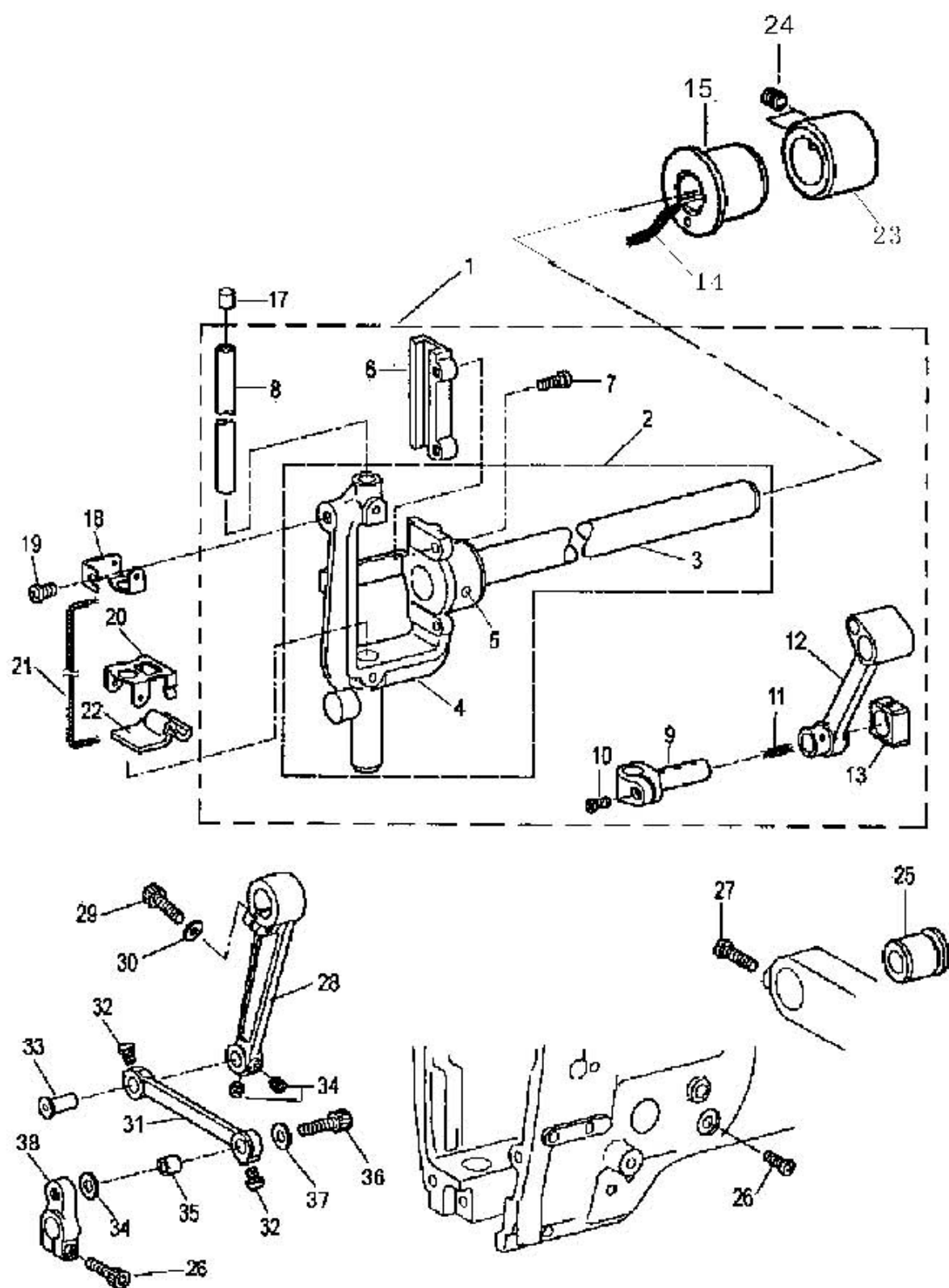
2 上轴部件/UPPER SHAFT MECHANISM



2 上轴部件/UPPER SHAFT MECHANISM

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	
				M-D3		M-D3		D3	
				-3	-5	-3	5	-5	-5
1	SA2452101	上轴	UPPER SHAFT, DO	1	1	1	1	1	1
2	SA4089001	针杆曲柄	THREAD TAKE-UP CRANK	1	1			1	
	SA4373001	针杆曲柄	THREAD TAKE-UP CRANK			1	1		1
3	S25234001	球轴承6004ZZ	BALL BEARING, 6004ZZ	1	1	1	1	1	1
4	S38707001	球轴承6004ZZNR	BALL BEARING, 6004ZZNR	1	1	1	1	1	1
5	S38398001	针杆曲柄轴	CRANK SHAFT	1	1	1	1	1	1
6	117006001	油线6×6 L=60	WICK6×6, L=60	1	1	1	1	1	1
7	113014000	油线盖	PUSHER	1	1	1	1	1	1
8	S25260001	固定螺钉M6×5	SCREW	2	2	2	2	2	2
9	SA1120001	绕线轮	BOBBIN WINDER DRIVING WHEEL	1	1	1	1	1	1
10	S23651001	绕线轮螺钉M6×6	SCREW	2	2	2	2	2	2
11	S25235001	螺钉M8	SCREW	1	1	1	1	1	1
12	S25236001	螺钉M6×10	SCREW	1	1	1	1	1	1
13	SA2861101	挑线杆轴组件	THREAD TAKE-UP S-SHAFT UNIT	1	1	1	1	1	1
14		挑线杆轴	THREAD TAKE-UP S-SHAFT	1	1	1	1	1	1
15		挑线杆轴接头		1	1	1	1	1	1
16		油管5×3×90	OIL TUBE	1	1	1	1	1	1
17		油线	WICK	1	1	1	1	1	1
18		油线	WICK	1	1	1	1	1	1
19	SA2935101	挑线杆组件S3-L	THREAD TAKE-UP LEVER ASSYS3-L	1		1			
	SA2936101	挑线杆组件S5-L	THREAD TAKE-UP LEVER ASSYS5-L		1		1		
	SA2937101	挑线杆组件S7-L	THREAD TAKE-UP LEVER ASSYS7-L					1	1
20		挑线杆	THREAD TAKE-UP LEVER	1	1	1	1	1	1
21		油线	WICK	1	1	1	1	1	1
22		油塞	PUSHER	1	1	1	1	1	1
23	S13160001	针杆接头滑块组件	T-TAKE-UP SLIDE BLOCK ASSY	1	1	1	1	1	1
24		针杆接头滑块	T-TAKE-UP SLIDE BLOCK	1	1	1	1	1	1
25		油线	WICK	1	1	1	1	1	1
26		油塞	PUSHER	1	1	1	1	1	1
30	YS3/8710001	球轴承6204ZZNR	BALL BEARING, 6204ZZNR	1	1	1	1	1	1
36	SA2463001	同步带	TIMING BELT	1	1	1	1	1	1
37	SA2469001	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	1	1	1	1	1	1
38	062500816	螺钉M5×8	SCREW	1	1	1	1	1	1
39	SA4537001	防尘盖	DUST COVER	1	1	1	1	1	1
40	SA3058101	遮掩板	SHELTER PLATE	1	1	1	1	1	1
41	SA3065001	油毡	FELT	1	1	1	1	1	1
42	SA3059101	遮掩板支座	HOLDER, SHELTER PLATE	1	1	1	1	1	1
43	SA2461001	上同步轮	TIMINGPULLEY. U DD	1	1	1	1	1	1
44	YS38/13100	叶轮	FAN	1	1	1	1	1	1
45	062403152	螺钉M4X35	SCREW. PAN M4X35	3	3	3	3	3	3
46	028040242	弹簧垫圈2-4	WASHER, SPRING2-4	3	3	3	3	3	3
47	025040232	平垫圈 M4	WASHER, PLAN M4	3	3	3	3	3	3
48	SA24620011	同步轮挡圈	PULLEY U FLANGE	1	1	1	1	1	1
49		联轴器		1	1	1	1	1	1

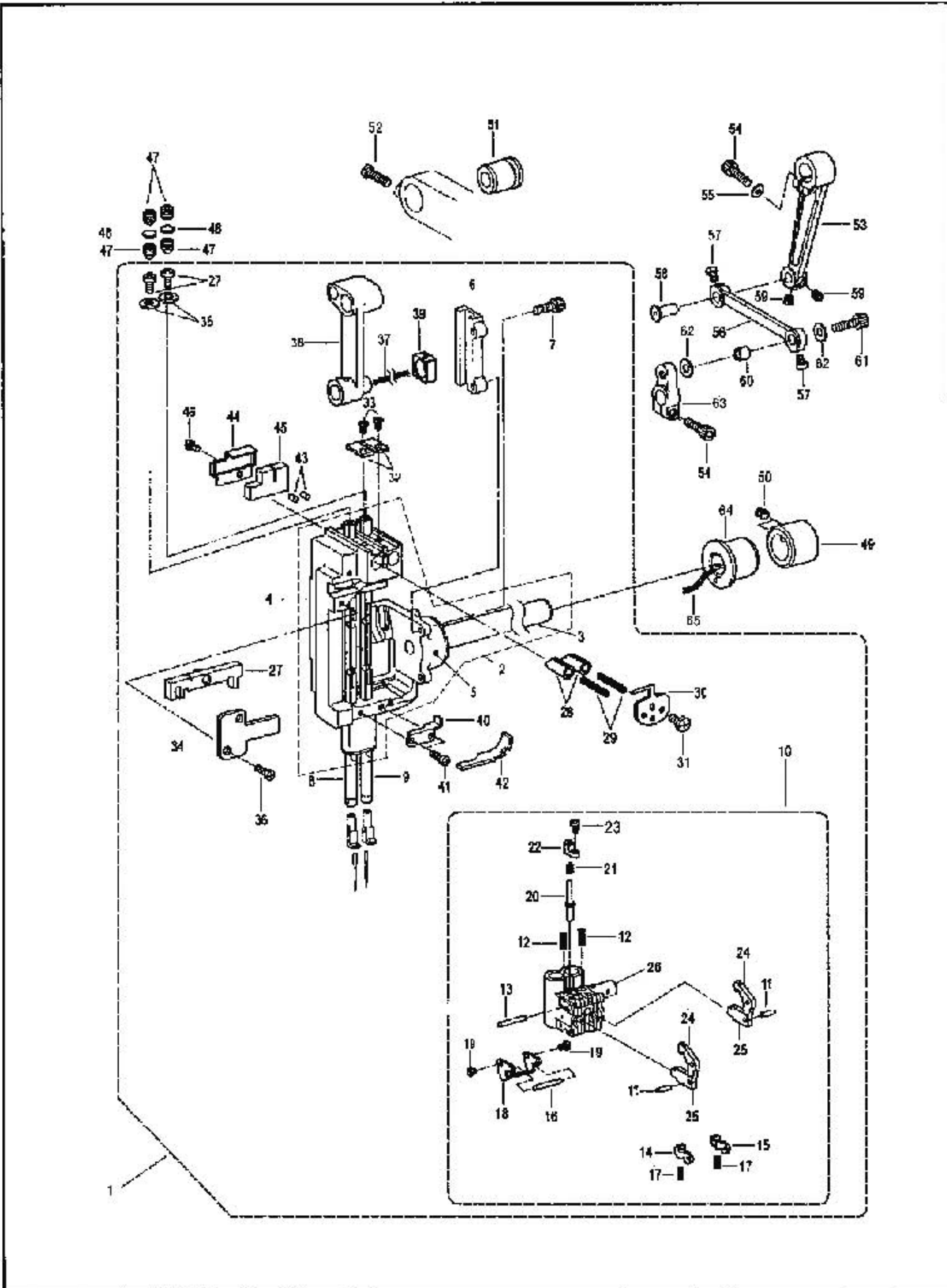
3-1 针杆摆动部件/NEEDLE BAR ROCKING MECHANISM



3-1 针杆摆动部件 / NEEDLE BAR ROCKING MECHANISM

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT							
				8420		8450		8720		8750	
				M-D3		M-D3		D3		D3	
				-3	-5	-3	5	-5	-5	-5	-5
1	SA4124301	针杆摆动轴组件	NEEDLE BAR ROCKER SHAFT ASSY	1	1			1			
2	SA3854001	针杆支架组件	NEEDLE BAR BASE ASSY	1	1			1			
3		摆轴	SHAFT	1	1			1			
4		针杆支架	NEEDLE BAR BASE	1	1			1			
5		锥销	PIN TAPER	1	1			1			
6	SA2474201	角滑块槽	SLIDE BLOCK SLIDER	1	1			1			
7	062401016	螺钉M4×10	SCREW	2	2			2			
8	SA2475101	针杆	NEEDLE BAR	1	1			1			
9	SA3710001	针杆接头	NEEDLE BAR CLAMP	1	1			1			
10	062350816	螺钉M3.5×8	SCREW	1	1			1			
11	112728001	油线 L=50	WICK	1	1			1			
12	SA3711101	针杆曲柄连杆	CRANK ROD, N-BAR	1	1			1			
13	SA3712001	角滑块	SLIDE BLOCK	1	1			1			
14	S48204000	油线4X4 L=150	WICK 4X4 L=150	1	1	1	1	1	1	1	1
15	SA5332001	轴套L	BUSH L	1	1	1	1	1	1	1	1
17	148394000	油塞	CAP, N-BAR	1	1			1			
18	SA4007001	油毡上支架	FELT SUPPORT, U	1	1			1			
19	062500616	螺钉M5×6	SCREW	1	1			1			
20	SA3848001	油毡下支架	FELT SUPPORT, D	1	1			1			
21	S07465000	油线 L=200	WICK	1	1			1			
22	SA3852001	油毡	FELT	1	1			1			
23	SA2485001	前轴套挡圈	SET SCREW COLLAR	1	1	1	1	1	1	1	1
24	S25260001	挡圈螺钉	SCREW	2	2	2	2	2	2	2	2
25	SA2486101	摆动轴后轴套	BUSH, R	1	1	1	1	1	1	1	1
26	062500816	螺钉M5×8	SCREW	1	1			1			
27	062061616	螺钉M6×16	SCREW	1	1	1	1	1	1	1	1
28	SA2489001	针杆摆动大连杆	NEEDLE BAR ROCKER LEVER	1	1	1	1	1	1	1	1
29	018062032	螺栓M6×20	BOLT	1	1	1	1	1	1	1	1
30	118735002	垫圈	WASHER	1	1	1	1	1	1	1	1
31	SA2490101	针杆摆动小连杆	ROCKER LINK, N-BAR	1	1	1	1	1	1	1	1
32	S23460001	螺钉M6×5	SCREW	2	2	2	2	2	2	2	2
33	SA4117001	摆动杆轴	LINK SHAFT, N-BAR ROCKER	1	1	1	1	1	1	1	1
34	012060636	螺钉M6×6	SCREW	2	2	2	2	2	2	2	2
35	SA4118001	摆动杆轴套	ZIGZAG LINK BUSH	1	1	1	1	1	1	1	1
36	018062532	螺栓M6×25	BOLT	1	1	1	1	1	1	1	1
37	SA2493001	摆动杆轴套垫圈	WASHER, PLAIN	2	2	2	2	2	2	2	2
38	SA2494001	针杆摆动臂	NEEDLE BAR ROCK ARM	1	1	1	1	1	1	1	1

3-2 针杆摆动部件 / NEEDLE BAR ROCKING MECHANISM



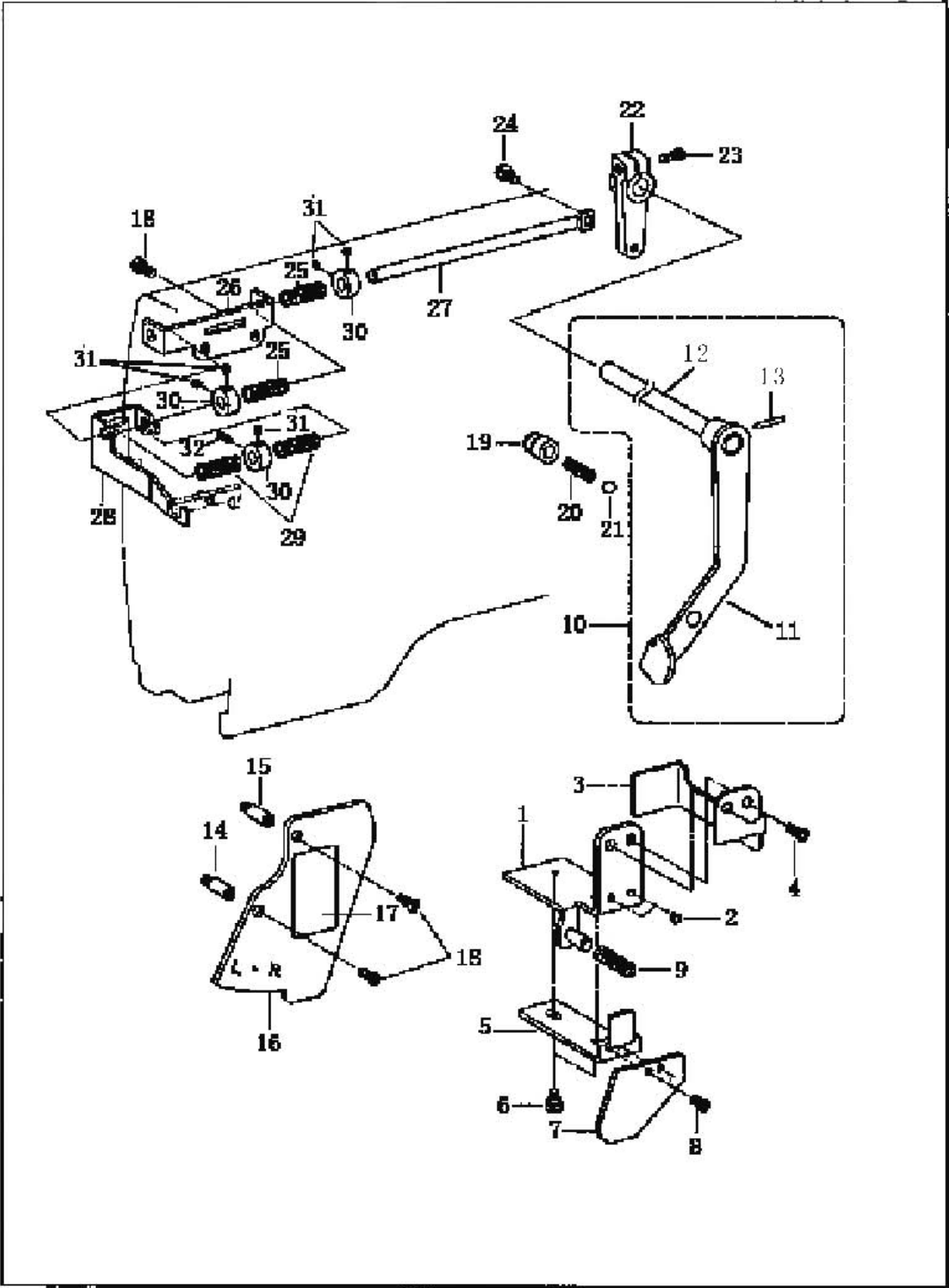
3-2 针杆摆动部件 / NEEDLE BAR ROCKING MECHANISM

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT			
				8420	8450	8720	8750
				M-D3	M-D3	D3	D3
				-3 -5	-3 5	-5	-5
1	SA4377001	针杆摆动轴组件	NEEDLE BAR ROCKER SHAFT ASSY		1 1		1
2	SA4378001	针杆台组件	NEEDLE BAR BASE ASSY		1 1		1
3		摆轴	SHAFT		1 1		1
4		针杆支架	NEEDLE BAR BASE		1 1		1
5		锥销	PIN TAPER		1 1		1
6	SA2474201	角滑块槽	SLIDE BLOCK SLIDER		1 1		1
7	018401036	螺钉M4×10	SCREW		2 2		2
8	SA4382001	针杆组件 (左)	NEEDLE BAR ASSY, L		1 1		1
		左针杆	NEEDLE, L		1 1		1
		针杆离合杠杆			1 1		1
		销	PIN		1 1		1
9	SA4385001	针杆组件 (右)	NEEDLE BAR ASSY, R		1 1		1
		右针杆	NEEDLE, R		1 1		1
10	SA4387001	针杆接头组件	NEEDLE BAR CLAMP ASSY		1 1		1
11	149604001	销1.5×5.8	PIN		2 2		2
12	149605001	离合器摆杆弹簧	SPRING		1 1		1
13	149827001	销2×15.8	PIN		1 1		1
14	S34561001	止动块 (左)	CLUTCH STOPPER, L		1 1		1
15	S34562001	止动块 (右)	CLUTCH STOPPER, R		1 1		1
16	149608001	销2×17.8	PIN		1 1		1
17	112609001	推板止动簧	SPRING		2 2		2
18	SA4391001	弹簧支架	SPRING HOLDER		1 1		1
19	062260316	螺钉M2.6×3	SCREW		2 2		2
20	149610001	销	PIN		1 1		1
21	149611101	离合销弹簧	SPRING, RELEASE PIN		1 1		1
22	SA4392001	离合销盖	PIN COVER		1 1		1
23	062260516	螺钉M2.6×5	SCREW		1 1		1
24	SA4389001	离合器摆杆	CLUTCH LEVER		2 2		2
25		止摆块			2 2		2
26		针杆接头	NEEDLE BAR CLAMP		1 1		1
27	S07575000	滑块组件	SLIDE BLOCK ASSY		1 1		1
28	SA4583001	针杆定位	STOPPER, N-BAR		2 2		2
29	149622001	针杆制动器弹簧	SPRING, N-BAR STOPPER		2 2		2
30	SA4396001	弹簧盖	SPRING COVER		1 1		1
31	060350616	螺钉M3.5×6	SCREW		1 1		1
32	SA4397001	针杆定位块	ROTATE STOPPER, N-BAR		2 2		2
33	SA4398001	螺钉SM3.5	SCREW		2 2		2
34	SA4395001	角滑块导向板	SLIDE BLOCK GUIDE PLATE		1 1		1
35	SA4399001	垫圈	WASHER, PLANE		2 2		2
36	062350816	螺钉M3.5×8	SCREW		2 2		2
37	112728001	油线	WICK		1 1		1
38	SA4393001	针杆曲柄连杆	CRANK ROD, N-BAR		1 1		1
39	SA4394001	角滑块	SLIDE BLOCK		1 1		1
40	SA4401001	油毡下支架	FELT SUPPORT		1 1		1

3-2 针杆摆动部件 / NEEDLE BAR ROCKING MECHANISM

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT			
				8420	8450	8720	8750
				M-D3	M-D3	D3	D3
				-3	-5	-3	-5
41	062350516	螺钉M3.5×5	SCREW			2	2
42	SA4400001	油毡	FELT			1	1
43	107155001	油毡	FELT			2	2
44	SA5155001	油毡上支架	FELT SUPPORT			1	1
45	SA5237101	油毡	FELT			1	1
46	062350516	螺钉M3.5×5	SCREW			1	1
47	014080831	固定螺钉M8×8	SCREW			4	4
48	154567000	衬垫 5.3	SPACER 5.3			2	2
49	SA2485001	紧圈	SET SCREW COLLAR			1	1
50	S25260001	固定螺钉M6×5	SCREW			2	2
51	SA2486101	摆动轴轴套	BUSH			1	1
52	062061616	螺钉M6×16	SCREW			1	1
53	SA2489001	针杆摆动大连杆	NEEDLE BAR ROCKER LEVER ASSY			1	1
54	018062032	螺栓M6×20	BOLT			1	1
55	118735002	垫圈	WASHER			1	1
56	SA2490101	针杆摆动小连杆	ROCKER LINK, N-BAR			1	1
57	S23460001	螺钉M6×5	SCREW			2	2
58	SA4117001	摆动杆轴	LINK SHAFT, N-BAR ROCKER			1	1
59	012060636	螺钉M6×6	SCREW			2	2
60	SA4118001	摆动杆轴套	ZIGZAG LINK BUSH			1	1
61	018062532	螺栓M6×25	BOLT			1	1
62	SA2493001	摆动杆轴套垫圈	WASHER, PLAIN			2	2
63	SA2494001	针杆摆动臂	NEEDLE BAR ROCK ARM			1	1
64	SA5332001	轴套L	BUSH L			1	1
65	S48204000	油线4X4 L=150	WICK 4X4 L=150			1	1

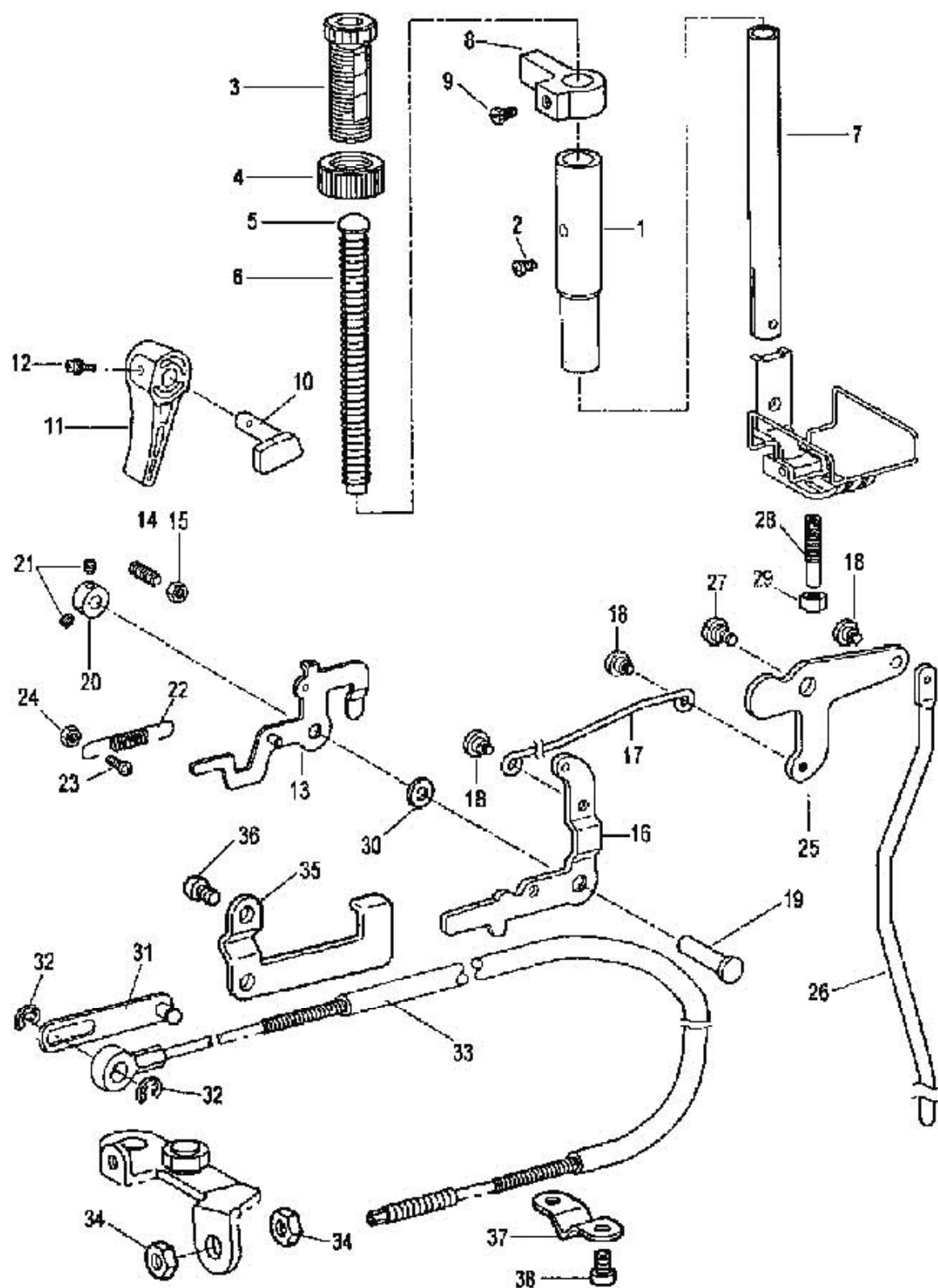
4 针杆切换操作部件 / Needle bar flip-up mechanism



4 针杆切换操作部件 /Needle bar flip-up mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	
				M-D3		M-D3		D3	
				-3	-5	-3	5	-5	-5
1	ysa4402001	指示板组件	INDICATION PLATE ASSY			1	1		1
2	104833001	橡皮塞 4.3	RUBBER CAP, 4.3			2	2		2
3	SA5336001	指示板盖	HOLDER PLATE COVER			1	1		1
4	062501016	螺钉M5X10	SCREW			2	2		2
5	SA4404001	压杆	PUSH LEVER			1	1		1
6	SA4441001	轴位螺钉M4	SHOULDER SCREW, M4			2	2		2
7	SA4405001	压杆板	PLATEPUSH LEVER			1	1		1
8	062350516	螺钉M3.5×5	SCREW			2	2		2
9	SA5333001	弹簧	SPRING			1	1		1
10	SA4406001	定位杆轴组件	STOP LEVER SHAFT ASSY			1	1		1
11	SA4407001	扳手				1	1		1
12		扳手轴				1	1		1
13		销子3×18	PIN			1	1		1
14	SA4408001	螺栓L	BOLT, L			1	1		1
15	SA4409001	螺栓S	BOLT, S			1	1		1
16	SA4411101	切换指示板	FLIP-UP HOLDER PLATE			1	1		1
17	SA4419001	切换指示标签	LABEL			1	1		1
18	062500816	螺钉M5×8	SCREW			2	2		2
19	SA4412001	轴承导向套	BALL GUIDE BUSH			1	1		1
20	150820001	弹簧	SPRING			1	1		1
21	071063550	钢球1/4	BEARING BALL, 1/4			1	1		1
22	SA4413009	轴臂	ARM, LEVER SHAFT			1	1		1
23	062501416	螺钉M5×14	SCREW			1	1		1
24	SA5588001	螺钉M4	SCREW			1	1		1
25	SA4414001	弹簧	SPRING			2	2		2
26	SA4415001	滑轴架	SLIDE SHAFT BRACKET			1	1		1
27	S07588101	滑动轴	SLIDE SHAFT			1	1		1
28	SA4416001	支架板				1	1		1
29	149863001	弹簧	SPRING			2	2		2
30	SA4417001	紧圈	SET SCREW COLLAR			3	3		3
31	014400432	螺钉M4×4	SCREW			5	5		5
32	SA4418001	导向螺钉	GUIDE SCREW			1	1		1

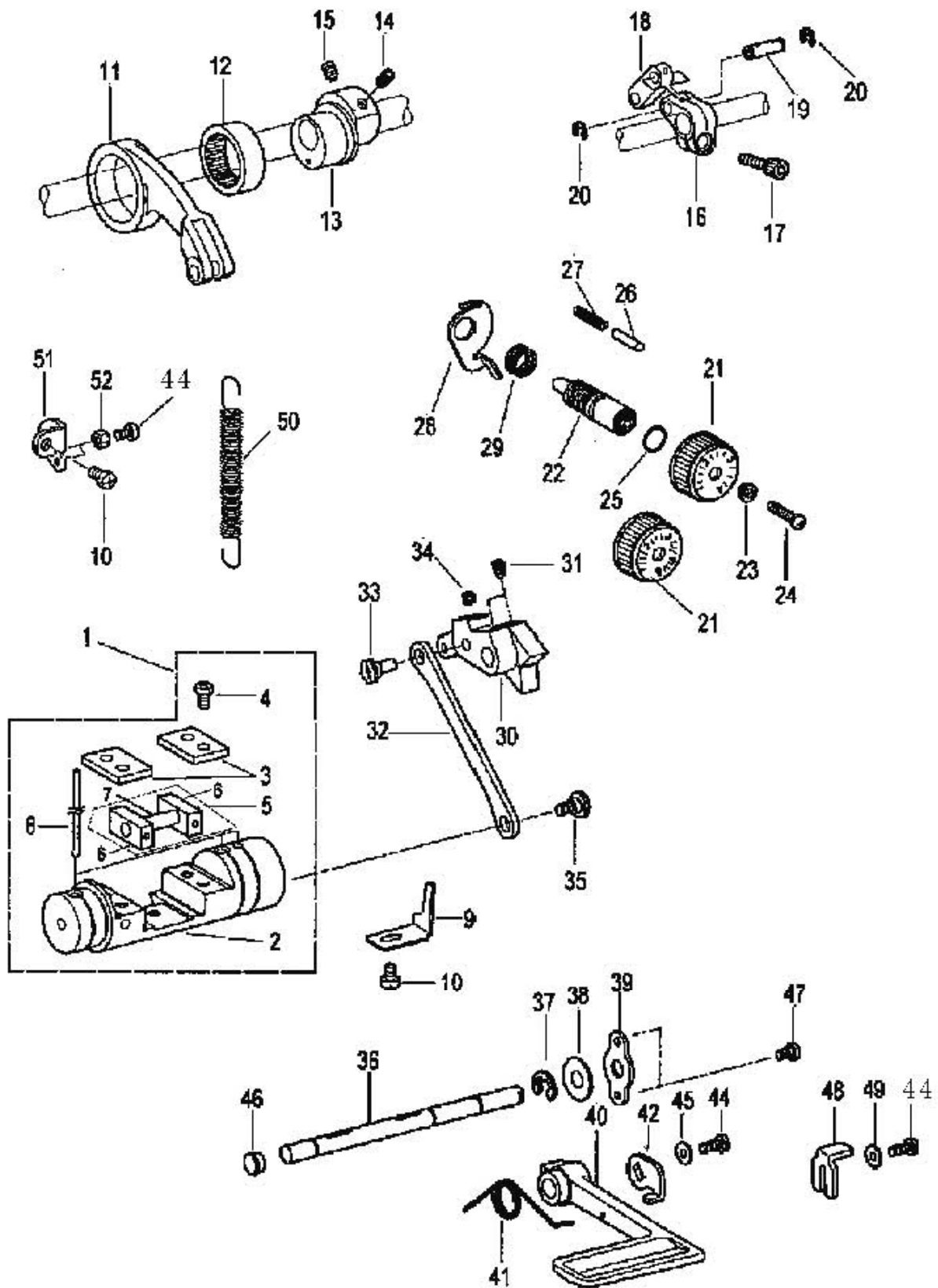
5 压脚部件/Presser foot mechanism



5 压脚部件/Presser foot mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT							
				8420		8450		8720		8750	
				M-D3		M-D3		D3		D3	
				-3	-5	-3	5	-5	-5	-5	-5
1	SA2495001	压紧杆轴套	PRESSER BAR BUSH	1	1	1	1	1	1	1	1
2	062500816	螺钉M5×8	SCREW	1	1	1	1	1	1	1	1
3	SA1174001	调压螺钉M5×14	PESSER ADJUSTING SCREW	1	1	1	1	1	1	1	1
4	SA1175001	调压螺钉锁紧螺母	ADJUST SCREW NUT	1	1	1	1	1	1	1	1
5	141208001	压紧杆导柱	SPRING GUIDE	1	1	1	1	1	1	1	1
6	S16196001	压紧弹簧	PRESSER BAR SPRING	1	1	1	1	1	1	1	1
7	SA2496001	压紧杆	PRESSER BAR	1	1	1	1	1	1	1	1
8	SA2498001	压紧杆导架	GUIDE BRACKET, P-BAR	1	1	1	1	1	1	1	1
9	S25289001	螺栓M6×10	BOLT	1	1	1	1	1	1	1	1
10	SA2499001	压杆提升曲柄	PRESSER BAR LIFTING CRANK	1	1	1	1	1	1	1	1
11	S31006001	抬压脚扳手	LIFTING LEVER	1	1	1	1	1	1	1	1
12	S39051001	螺钉M3.5×12含垫圈	SCREW, PAN (S/P W)	1	1	1	1	1	1	1	1
13	S07353001	松线板组件	TENSION RELEASE PLATE ASSY	1	1	1	1	1	1	1	1
14	012061832	螺钉M6×18	SCREW	1	1	1	1	1	1	1	1
15	012060306	螺母M6	NUT	1	1	1	1	1	1	1	1
16	SA2501001	抬压脚连杆	PRESSER BAR LIFTING LEVER	1	1	1	1	1	1	1	1
17	SA2502001	膝控连杆	KNEE LIFTER CONNECTING ROD	1	1	1	1	1	1	1	1
18	SA1179001	膝控连杆螺钉M5	SHOULDER SCREW M5	3	3	3	3	3	3	3	3
19	S07349001	膝控提升左杠杆销	P-BAR LIFTING LEVER SHAFT	1	1	1	1	1	1	1	1
20	SA2504001	挡圈	SET SCREW COLLAR	1	1	1	1	1	1	1	1
21	012500536	螺钉M5×5	SCREW	2	2	2	2	2	2	2	2
22	S07355051	拉簧	SPRING, EXTENSION	2	2	2	2	2	2	2	2
23	062501216	螺钉M5×14	SCREW	1	1	1	1	1	1	1	1
24	012500106	螺母M5	NUT	1	1	1	1	1	1	1	1
25	SA2506001	膝控提升杠杆	KNEE LIFTER LEVER	1	1	1	1	1	1	1	1
26	SA2507001	膝控提升杆	KNEE LIFTER BAR	1	1	1	1	1	1	1	1
27	SA2165001	螺钉M6	SHOULDER SCREW M6	1	1	1	1	1	1	1	1
28	SA4149101	调整螺钉	ADJUSTING SCREW	1	1	1	1	1	1	1	1
29	012060306	螺母M6	NUT	1	1	1	1	1	1	1	1
30	S07350001	垫圈	WASHER, PLAIN	1	1	1	1	1	1	1	1
31	S07529001	松线连杆组件	T-RELEASE CONNECTING RODASSY	1	1	1	1	1	1	1	1
32	048030342	卡簧E3	RETANING RING E3	2	2	2	2	2	2	2	2
33	SA2677001	松线钢丝	TENSION RELEASE WIRE	1	1	1	1	1	1	1	1
34	110161004	螺母SM4.76	NUT SM4.76	2	2	2	2	2	2	2	2
35	SA2678001	松线钢丝支架		1	1	1	1	1	1	1	1
36	062500816	螺钉M5X8	SCREW M5X8	2	2	2	2	2	2	2	2
37	SA2679001	松线电线夹		1	1	1	1	1	1	1	1
38	Y062060816	螺钉M6X8	SCREW M6X8	2	2	2	2	2	2	2	2

6 送布部件/feed mechanism



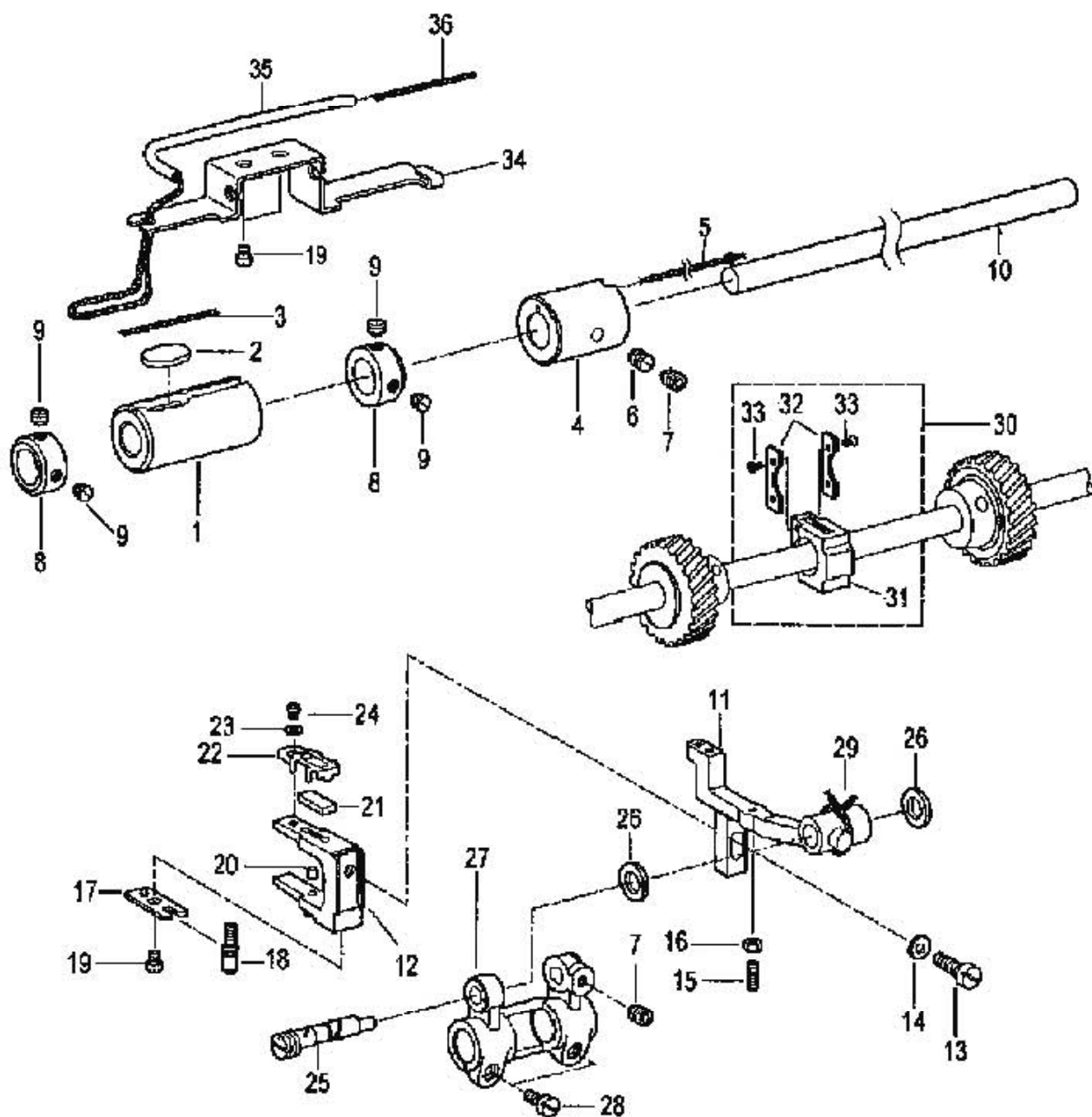
6 送布部件/feed mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	YSA3062001	倒缝调节架组件-3	FEED REGULATOR ASSY	1		1			
	YSA2509001	倒缝调节架组件-5	FEED REGULATOR ASSY		1		1	1	1
2		倒缝调节架	FEED REGULATOR						
3	SA2511001	滑块导向	GUIDE PLATE	2	2	2	2	2	2
4	062501016	螺钉M5×10	SCREW	4	4	4	4	4	4
5	SA2512001	滑块组件	SLIDE BLOCK ASSY	1	1	1	1	1	1
6		滑块	SLIDE BLOCK	2	2	2	2	2	2
7		滑块轴	SHAFT	1	1	1	1	1	1
8	SA2515001	油线	FELT	3	3	3	3	3	3
9	SA2516001	切换器定位	STOPEER	1	1	1	1	1	1
10	062060816	螺钉M6×8	SCREW	2	2	2	2	2	2
11	143612100	送布大连杆	FEED ROCKER CONNECTING ROD	1	1	1	1	1	1
12	118954000	滚针轴承	NEEDLE BEARING	1	1	1	1	1	1
13	SA2518001	送布凸轮5	LEVEL FEED ECCENTRIC WHEEL 5	1	1	1	1		
	SA2791001	送布凸轮7	LEVEL FEED ECCENTRIC WHEEL 7					1	1
14	SA2585001	固定螺钉M6×10	SCREW	1	1	1	1	1	1
15	S25236001	螺钉M6×10	SCREW	1	1	1	1	1	1
16	YSA2521001	送布曲柄5	FEEED ROCKER ARM5	1	1	1	1		
	YSA2793001	送布曲柄7	FEEED ROCKER ARM5					1	1
17	018062032	螺栓M6×20	BOLT	1	1	1	1	1	1
18	143613051	送布小连杆	LINK	1	1	1	1	1	1
19	143616001	送布曲柄销	SHAFT	1	1	1	1	1	1
20	048060342	卡簧E8	RETAINING RING, E8	2	2	2	2	2	2
21	S38422001	针距调节标盘(4)	STITCH LENGTH DIAL 4	1		1			
	S38427001	针距调节标盘(5)	STITCH LENGTH DIAL 5		1		1		
	S38428001	针距调节标盘(8)	STITCH LENGTH DIAL 8					1	1
22	SA3056001	针距调节螺杆	FEED REGULATING STUD	1	1	1	1	1	1
23	142746122	针距标盘套	FEED REGULATING SUPPORTER	1	1	1	1	1	1
24	129458202	螺钉SM4.76	SCREW	1	1	1	1	1	1
25	108549001	O型圈	O RING	1	1	1	1	1	1
26	S50098101	止动销	POSITIONING PIN	1	1	1	1	1	1
27	100328001	止动销弹簧	NOTCH SPRING	1	1	1	1	1	1
28	SA2523001	标盘锁杆	DIAL LOCK LEVER	1	1	1	1	1	1
29	S39830101	标牌锁杆弹簧	SPRING	1	1	1	1	1	1
30	SA2525001	针距调节摆杆	FEED REGULATOR 4	1		1			
	SA2796001	针距调节摆杆	FEED REGULATOR 5		1		1	1	1
31	016061031	固定螺钉M6×10	SCREW	2	2	2	2	2	2
32	SA2526001	针距连杆	CONNECTING ROD	1	1	1	1	1	1
33	SA2527001	偏心轴	ECCENTRIC SHAFT	1	1	1	1	1	1
34	012060636	固定螺钉M6×6	SCREW	1	1	1	1	1	1
35	SA2528101	轴位螺钉M6	SHOULDER SCREW M6	1	1	1	1	1	1
36	SA2529101	倒缝扳手轴	SHAFT R-LEVER TR	1	1	1	1	1	1
37	048080342	卡簧E8	RETAINING RING, E8	1	1	1	1	1	1
38	025100132	垫圈	WASHER PLAIN S10	1	1	1	1	1	1

6 送布部件/feed mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
39	SA2530001	倒缝扳手轴垫片	SPACER	1	1	1	1	1	1
40	S07374109	倒缝扳手	REVERSE STITCHING LEVER	1	1	1	1	1	1
41	SA2531001	倒缝扳手弹簧	SPRING	1	1	1	1	1	1
42	SA2541001	手柄导向	LEVER GUIDE	1	1	1	1	1	1
44	062501216	螺钉M5×12	SCREW	3	3	3	3	3	3
45	025050236	平垫圈M5	WASHER PLAIN M5	1	1	1	1	1	1
46	104821001	橡皮塞	RUBBER CAP	1	1	1	1	1	1
47	062500816	螺钉M5×8	SCREW	1	1	1	1	1	1
48	SA2532001	定位器	STOPPER	1	1	1	1	1	1
49	Y025050236	平垫圈M5	WASHER PLAIN M5	1	1	1	1	1	1
50	SA7867001	拉簧	FEED REGULATOR SPRING ST	1	1	1	1	1	1
51	SA2533001	弹簧挂勾	SPRING HOOK	1	1	1	1	1	1
52	021500106	螺母M5	NUT M5	1	1	1	1	1	1

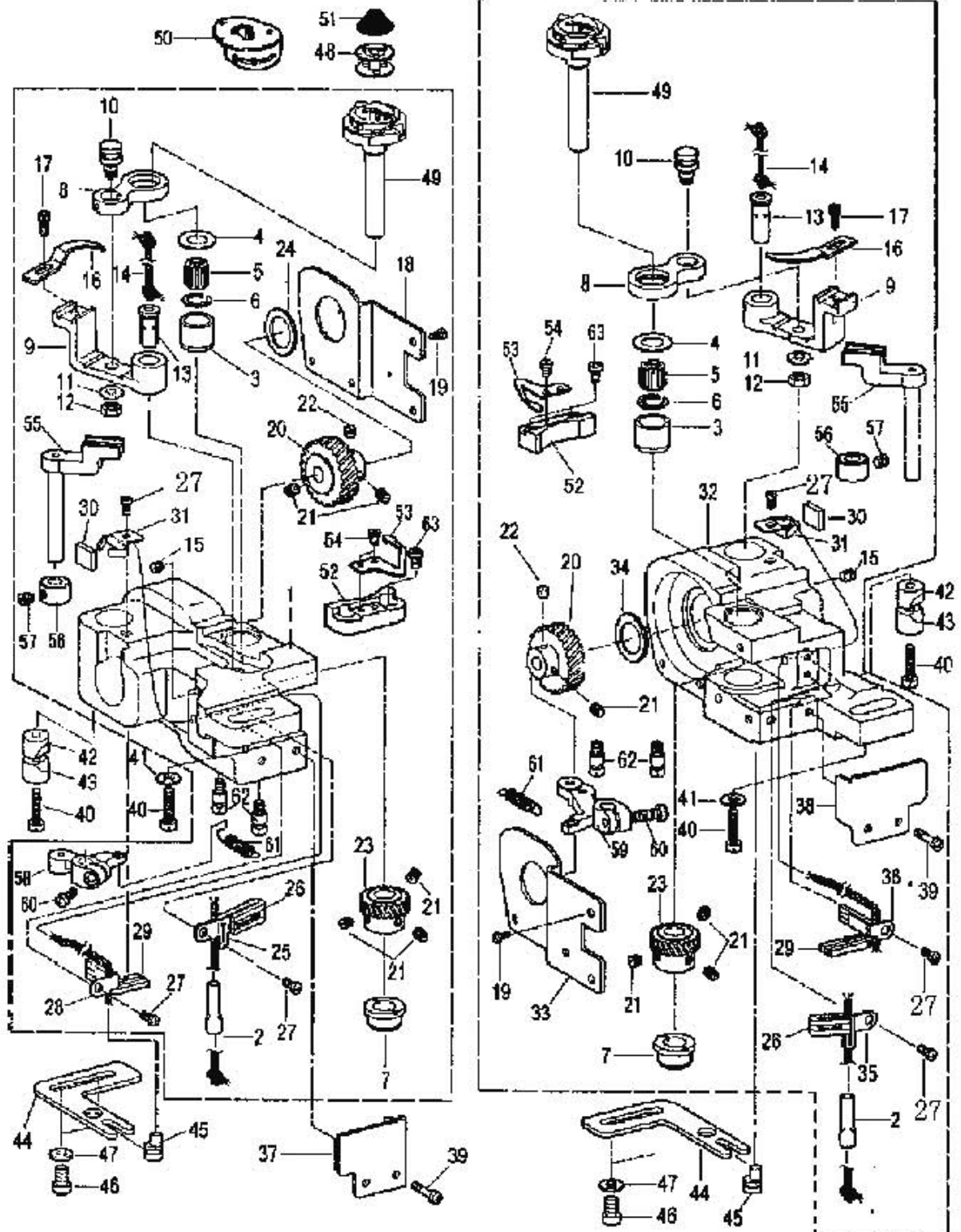
7 送布轴部件/Feed shaft mechanism



7 送布轴部件/Feed shaft mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	SA3855001	送布轴左轴套	BUSH, L:F-ROCKER SHAFT	1	1	1	1	1	1
2	SA3965001	油毡	FELT	1	1	1	1	1	1
3	SA4028001	油线4×4 L=450	WICK	1	1	1	1	1	1
4	SA2543001	送布轴右轴套	FEED ROCKER SHAFT BUSH, R	1	1	1	1	1	1
5	108802001	油线4×4 L=250	WICK	1	1	1	1	1	1
6	SA2544001	紧定螺钉M6	SCREW	1	1	1	1	1	1
7	012060636	螺钉M6×6	SCREW	1	1	1	1	1	1
8	SA2546001	送布轴挡圈	SET SCREW COLLAR	2	2	2	2	2	2
9	S23651001	螺钉M6×6	SCREW	4	4	4	4	4	4
10	SA3840001	送布轴	FEED ROCKER SHAFT	1	1	1	1	1	1
11	YSA3864001	牙架	FEED BAR	1	1	1	1	1	1
12	YSA3886001	牙叉	FEED BAR CONNECTING FORK	1	1	1	1	1	1
13	SA2927001	螺钉M6×14	SCREW	1	1	1	1	1	1
14	025060132	平垫圈S6	WASHER, PLAIN S6	1	1	1	1	1	1
15	SA2566001	调整螺钉M3.5×12	SET SCREW	1	1	1	1	1	1
16	021350106	螺母M3.5	NUT M3.5	1	1	1	1	1	1
17	SA2553001	开叉板	FORKED PLATE	1	1	1	1	1	1
18	SA2554001	调整螺栓	ADJUSTING SCREW, HIGHT	1	1	1	1	1	1
19	062400616	螺钉M4×6	SCREW	3	3	3	3	3	3
20	SA3990001	油毡	FELT	1	1	1	1	1	1
21	SA3887001	油毡	FELT	1	1	1	1	1	1
22	SA3888001	油线压架	FELT HOLDER	1	1	1	1	1	1
23	025030132	平垫圈S3	WASHER, PLAIN S3	1	1	1	1	1	1
24	062300416	螺钉M3×4	SCREW	1	1	1	1	1	1
25	SA2550001	牙架曲柄轴	FEED BAR SHAFT	1	1	1	1	1	1
26	SA2551001	轴向垫圈	THRUST RING	2	2	2	2	2	2
27	SA2555001	牙架曲柄	FEED ROCKER BASE ARM	1	1	1	1	1	1
28	SA2928001	螺钉M5×12	SCREW	2	2	2	2	2	2
29	SA4538001	油线4×4 L=180	WICK	1	1	1	1	1	1
30	SA2806001	牙架滑块组件	FEED BAR SLIDE BLOCK ASSY	1	1	1	1	1	1
31		牙架滑块	FEED BAR SLIDE BLOCK	1	1	1	1	1	1
32		滑块侧板	GUIDE PLATE	2	2	2	2	2	2
33	YW01519001	螺钉M2×4	SCREW M2X4	4	4	4	4	4	4
34	SA4009001	油线支架	WICK SUPPORT	1	1	1	1	1	1
35	SA4011001	油管 L=100	OIL TUBE	1	1	1	1	1	1
36	SA2724001	油线4×4 L=400	WICK	1	1	1	1	1	1

8 旋梭部件/Rotary hook mechanism



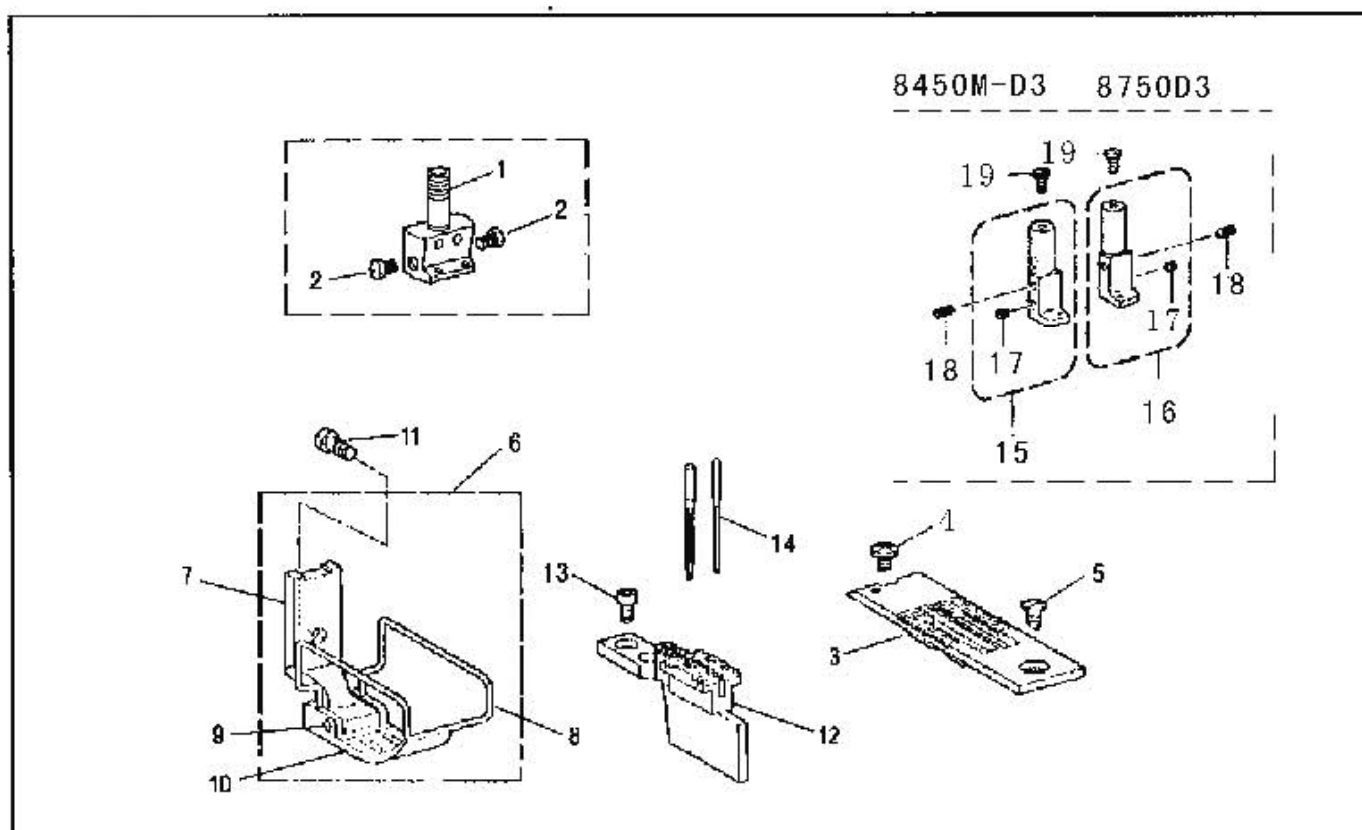
8 旋梭部件/Rotary hook mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	YSA3953001	左梭架(L)	HOOK SADDLE, L	1	1	1	1		
	YSA3953001	左梭架(L)	HOOK SADDLE, L					1	1
2	SA3961001	导管	PIPE	2	2	2	2	2	2
3	YSA4029001	旋梭上轴套	ROTARY HOOK SHAFT BUSH, U	2	2	2	2		
	YS09259001	旋梭上轴套	ROTARY HOOK SHAFT BUSH, U					2	2
4	SA4444001	轴向垫圈B 0.8mm	THRUST RING, 0.8mm					2	2
	SA4038001	轴向垫圈 1.0mm	THRUST RING, 1.0mm	2	2	2	2		
	S09260001	轴向垫圈A 1.2mm	THRUST RING, A, 1.2mm	2	2	2	2		
	YS09261001	轴向垫圈 1.4mm	THRUST RING, B, 1.4mm					2	2
5	S07420000	滚针轴承	NEEDLE BEARING	2	2	2	2	2	2
6	S07419001	止动圈	RETAINING RING	2	2	2	2	2	2
7	SA2557001	旋梭下轴套	ROTARY HOOK SHAFT BUSH	2	2	2	2	2	2
8	SA3856001	分线勾连杆	OPENER LINK	2	2	2	2		
	SA3857001	分线勾连杆	OPENER LINK					2	2
9	SA3861001	分线勾座	OPENER LEVER					2	2
	SA3859001	分线勾座	OPENER LEVER	2	2	2	2		
10	SA2560001	分线勾连杆轴	SHAFT, O-LINK	2	2	2	2		
11	025710132	平垫圈S4.76	WASHER PLAIN, S4.76	2	2	2	2	2	2
12	021500316	六角螺母3M5	NUT M6	2	2	2	2	2	2
13	SA3889101	分线勾短轴	O-LEVER SHAFT	2	2	2	2	2	2
14	SA4026001	油线4×4 L=100	WICK	2	2	2	2	2	2
15	012500536	螺钉M5×5	SCREW	2	2	2	2	2	2
16	S38212001	分线勾	OPENER	2	2	2	2	2	2
17	154965001	螺钉SM3.57×8	BOLT, SOCKET SM3.57×8	2	2	2	2	2	2
18	SA2562101	左旋梭基座盖	ROTARY HOOK BASE COVER, L	1	1	1	1	1	1
19	062300612	螺钉M3×6	SCREW	8	8	8	8	8	8
20	SA4549001	螺旋大齿轮	SPIRAL GEAR SCREW ASSY	2	2	2	2	2	2
21	SA2574001	螺钉M6×5	SCREW	10	10	10	10	10	10
22	SA2575001	螺钉M6×5.5	SCREW	2	2	2	2	2	2
23	SA6301001	小齿轮	PINION GEAR SCREW ASSY	2	2	2	2	2	2
24	SA3054001	垫圈L	THRUST WASHER, L	1	1	1	1	1	1
25	SA4042001	油毡架UL	FELT UL ASSY	1	1	1	1	1	1
26		油毡	FELT						
27	062400616	螺钉M4×6	SCREW	6	6	6	6	6	6
28	SA4044001	油毡架DL	FELT DL ASSY	1	1	1	1	1	1
29		油毡	FELT						
30	SA4012001	油毡	FELT	2	2	2	2	2	2
31	SA3894001	油毡架	FELT SUPPORT	2	2	2	2	2	2
32	YSA3954001	右梭架(R)	HOOK SADDLE, R	1	1	1	1		
	YSA4440101	右梭架(R)	HOOK SADDLE, R					1	1
33	SA2563101	旋梭基座盖R	ROTARY HOOK BASE COVER, R	1	1	1	1	1	1
34	SA2579001	垫圈	SPECER	1	1	1	1	1	1
35	SA4043001	油毡架UR	FELT UR ASSY	1	1	1	1	1	1
36	SA4045001	油毡架DR	FELT DR ASSY	1	1	1	1	1	1

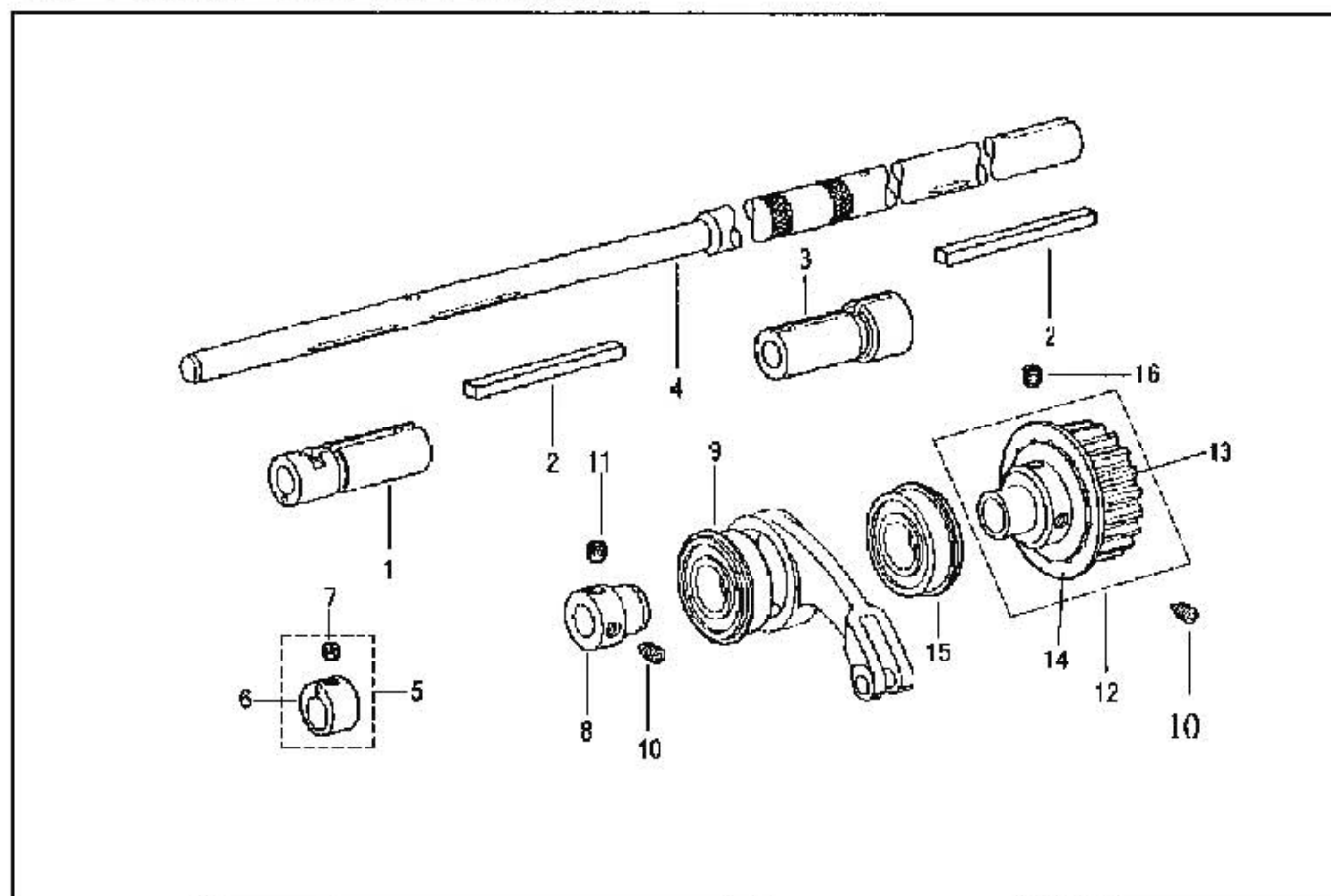
8 旋梭部件/Rotary hook mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT							
				8420		8450		8720	8750		
				M-D3		M-D3		D3	D3		
				-3	-5	-3	5	-5	-5		
37	SA3988001	旋梭基座盖FL	ROTARY HOOK BASE COVER, FL	1	1	1	1	1	1		
38	SA3916001	旋梭基座盖FR	ROTARY HOOK BASE COVER, FR	1	1	1	1	1	1		
39	SA2825001	螺钉M4×12	SCREW	4	4	4	4	4	4		
40	SA2556001	螺钉M6×25	SCREW	4	4	4	4	4	4		
41	115947001	垫圈6.35	WASHER, PLAIN 6.35	2	2	2	2	2	2		
42	SA2722001	梭架紧固上套	PINCH SLEEVE, U	2	2	2	2	2	2		
43	SA2565001	梭架紧固下套	PINCH SLEEVE, D	2	2	2	2	2	2		
44	SA2567001	调节板	NEEDLE UPPER POSITIONING PLATE	2	2	2	2	2	2		
45	SA2568001	调节轴	NEEDLE UPPER POSITIONING SHAFT	1	1	1	1	1	1		
46	062061016	螺钉M6×10	SCREW	4	4	4	4	4	4		
47	025060136	平垫圈S6	WASHER, PLAIN S6	4	4	4	4	4	4		
48	YS01928151	梭心	BOBBIN	2	2	2	2				
	S09285052	梭心	BOBBIN					2	2		
49	YS07425001	旋梭组件	HOOK COMPLETE	2							
	YS07426001	旋梭组件	HOOK COMPLETE		2						
	YS07568001	旋梭组件	HOOK COMPLETE			2	2				
	YS09263002	旋梭组件	HOOK COMPLETE					2			
	YS09266002	旋梭组件	HOOK COMPLETE						2		
50		梭心套	BOBBIN CASE								
51	Y148602001	梭心簧	BOBBIN SPRING	2	2	2	2				
	YS09286000	梭心簧	BOBBIN SPRING					2	2		
52	SA2676001	动刀座	MOVABLE KNIFE BRACKET	2	2	2	2	2	2		
53	S07525000	板弹簧	SPRING, PLATE	1	1	1	1	1	1		
54	141544001	螺钉SM3. 18-40×3	SCREW	4	4	4	4	4	4		
55	SA3912001	动刀杆		2	2	2	2	2	2		
56	SA2675001	紧圈	SET SCREW COLLAR	2	2	2	2	2	2		
57	S23651001	固定螺钉M6×6	SET SCREW SOCKET (FT)	2	2	2	2	2	2		
58	SA2671001	切线杠杆 L	THREAD TRIMMER LEVER, L	1	1	1	1	1	1		
59	SA2670001	切线杠杆 R	THREAD TRIMMER LEVER, R	1	1	1	1	1	1		
60	062501212	螺钉M5×12	SCREW	2	2	2	2	2	2		
61	SA2826001	弹簧	SPRING, EXTENSION	2	2	2	2	2	2		
62	SA2717001	定位螺钉	STOPPER SCREW	4	4	4	4	4	4		
63	062400812	螺钉M4×8	SCREW	4	4	4	4	4	4		

9 牙齿部件/GAUGE PARTS



10, 下轴部件/LOWER SHAFT MECHANISM



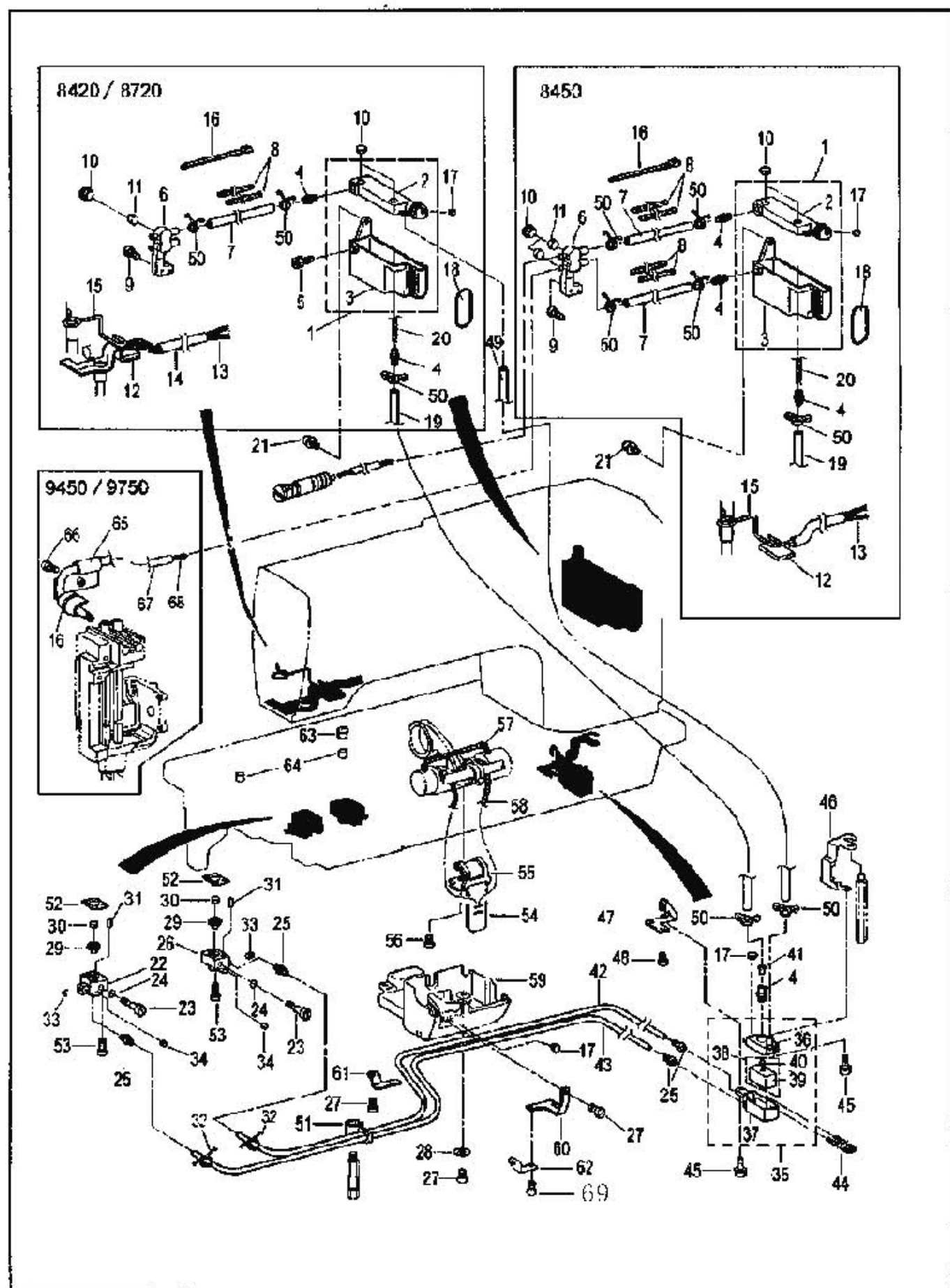
9 牙齿部件/GAUGE PARTS

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	Y158792101	针接头组件1/4"	NEEDLE CLAMP ASSY,	1	1	1	1	1	1
2	116323001	螺钉SM3. 57	SCREW	2	2	2	2	2	2
3	Y155853001	针板	NEEDLE PLATE	1	1	1	1	1	1
4	S11244001	螺钉SM4. 37	SCREW	1	1	1	1	1	1
5	100032004	螺钉SM4. 37-40×8	SCREW, FLATSM4. 37-40×8	1	1	1	1	1	1
6	YSA4052001	压脚组件	PRESSER FOOT ASSY	1	1	1	1	1	1
7		压脚柄							
8		护指器							
9		压脚销	PIN						
10		压脚底板							
11	113050001	螺钉SM3. 57	SCREW	1	1	1	1	1	1
12	Y148704001	送布牙	FED DOG	1		1			
	Y148705001	送布牙	FED DOG		1		1	1	1
13	S07494001	螺钉3. 18×7	SCREW	2	2	2	2	2	2
14	Y107415014	机针 DP×5 14#	NEEDLEDPX5 14#	2		2			
	Y107415022	机针 DP×5 22#	NEEDLEDPX5 22#		2		2	2	2
15	YS15735001	针夹组件L	NEEDLE CLAMP ASSY L			1	1		1
16	YS15736001	针夹组件R	NEEDLE CLAMP ASSY L			1	1		1
17	Y013660412	固定螺钉SM3. 18-40X4	SET SCREW (CP) SM3. 18-40X4			2	2		2
18	YS13085001	螺钉3. 18	SET SCREW SM3. 18			2	2		2
19	Y149831101	螺钉3. 18	SET SCREW SM3. 18			2	2		2

10, 下轴部件/LOWER SHAFT MECHANISM

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	SA3890001	左梭架套	ROTARY HOOK BASE BUSH, L	1	1	1	1	1	1
2	SA4585001	油毡	FELT	1	1	1	1	1	1
3	SA3891001	右梭架套	ROTARY HOOK BASE BUSH, R	1	1	1	1	1	1
4	SA2571001	下轴	LOWER SHAFT	1	1	1	1	1	1
5	SA2580101	抬牙凸轮组件	F-LIFTING ECCENTRIC WHEEL ASSY	1	1	1	1	1	1
6		抬牙凸轮	F-LIFTING ECCENTRIC WHEEL	1	1	1	1	1	1
7	SA2575001	螺钉M6	SET SCREW	1	1	1	1	1	1
8	SA2584001	轴承套	BALL BEARING BUSH	1	1	1	1	1	1
9	S38707001	球轴承6004ZZNR	BALL BEARING, THRUST 6004ZZNR	1	1	1	1	1	1
10	SA2585001	固定螺钉M6×10	SET SCREW	1	1	1	1	1	1
11	S23651001	螺钉M6×6	SCREW	1	1	1	1	1	1
12	SA2587101	下同步轮组件	TIMING PULLEY ASSY, D	1	1	1	1	1	1
13		下同步轮	TIMING PULLEY, D	1	1	1	1	1	1
14		挡圈	PULLEY FLANGE	1	1	1	1	1	1
15	158115001	球轴承6204ZZNR	BALL BEARING, THRUST 6004ZZNR	1	1	1	1	1	1
16	SA4213001	固定螺钉M6×10	SET SCREW	1	1	1	1	1	1

11 供油润滑部件/Lubrication



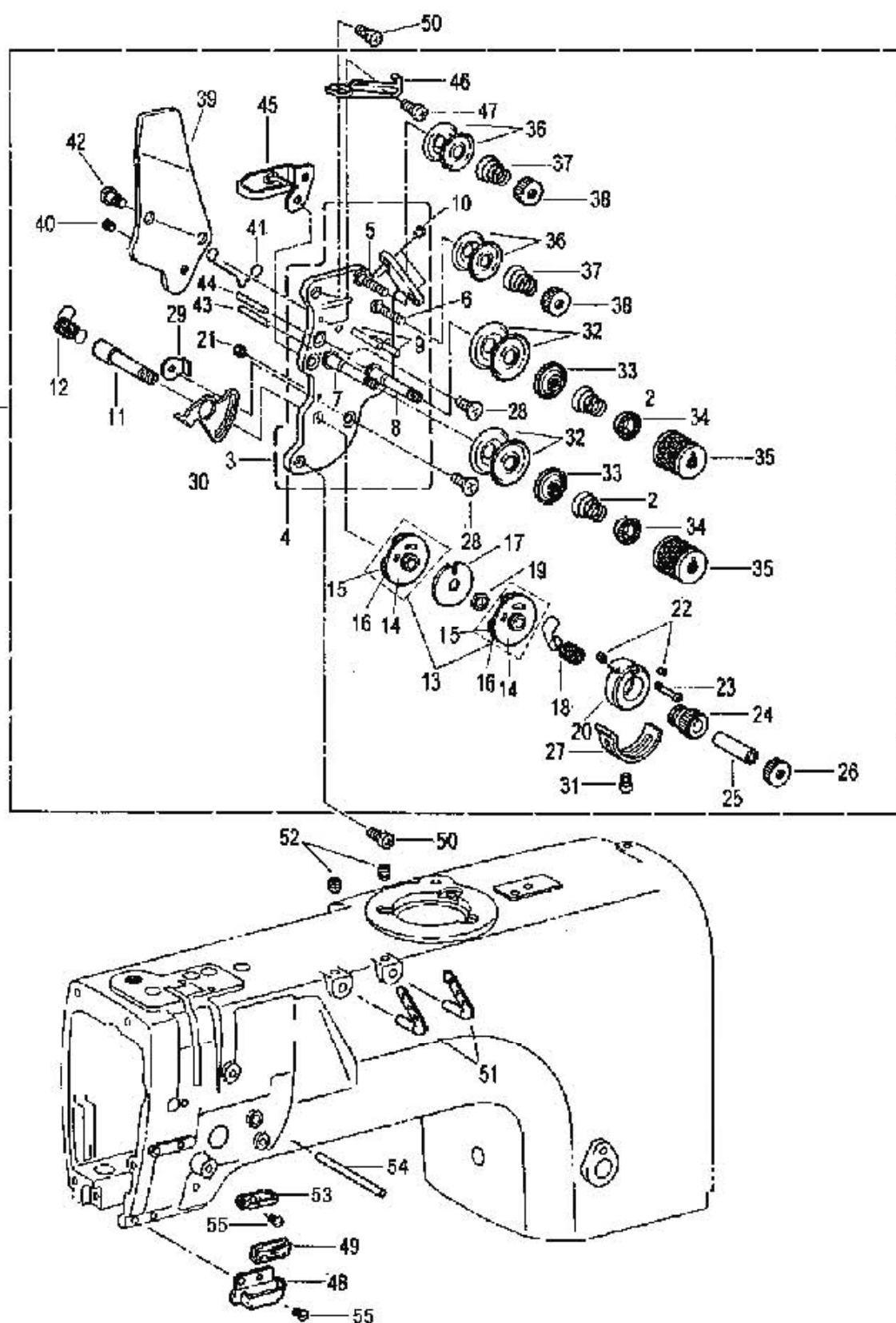
11 供油润滑部件/Lubrication

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	SA4205101	油罐组件	OIL TANK ASSY	1	1	1	1	1	1
2		油罐座	OIL TANK	1	1	1	1	1	1
3		油罐盖		1	1	1	1	1	1
4	SA3040001	供油口	OIL FEEDING PIPE	3	3	3	3	3	3
5	SA5026101	螺栓M8×12	BOLT	1	1	1	1	1	1
6	SA3946001	油管接头	OIL TERMINAL	1	1	1	1	1	1
7	SA2956001	油管 L=135	OIL TUBE, L=135	1	1	1	1	1	1
8	SA2957001	油毡	FELT	2	2	2	2	2	2
9	062500816	螺钉M5×8	SCREW	1	1	1	1	1	1
10	SA2929001	橡皮塞12.5	RUBBER CUP, 12.5	1	1	1	1	1	1
11	S38266000	油毡	ROTARY HOOK SHAFT FELT	1	1	1	1	1	1
12	SA4215101	油毡组件	FELT ASSY	1	1	1	1	1	1
13		油线6×6 L=1100	WICH	1	1	1	1	1	1
14		油管 L=400	OIL TUBE, L=400	1	1	1	1	1	1
15	SA4033101	油毡压架	FELT SUPPORT	1	1	1	1	1	1
16	228475000	尼龙扎带	FASTENING BAND	1	1	1	1	1	1
17	104450101	橡皮塞8	RUBBER CUP, 8	3	3	3	3	3	3
18	081038070	O型圈 P38	O RING, P38	1	1	1	1	1	1
19	SA2723001	油管 L=210	OIL TUBE, L=210	1	1	1	1	1	1
20	SA2724001	油线 L=400	WICH, L=400	1	1	1	1	1	1
21	0A5501006	带垫圈螺栓M5×10DB	SCREW PAN (S/P WASHER)	2	2	2	2	2	2
22	YSA3896001	集油器L		1	1	1	1	1	1
23	SA2599001	油量调整螺栓	OIL ADJUSTING SCREW	2	2	2	2	2	2
24	081004070	O型圈 P4	O RING, P4	2	2	2	2	2	2
25	SA3147001	油嘴管	OIL FEEDING PIPE	4	4	4	4	4	4
26	YSA2898001	集油器R	OLL BLOCK. R	1	1	1	1	1	1
27	062061016	螺钉M6×10	SCEW	3	3	3	3	3	3
28	025060236	平垫圈 M10	WASHER PLAIN M6	1	1	1	1	1	1
29	SA3061001	橡皮垫片	RUBBER PACKING	2	2	2	2	2	2
30	SA2727101	旋梭轴垫片	ROTARY HOOK SHAFT FELT	2	2	2	2	2	2
31	YS05246000	油毡	FELT	2	2	2	2	2	2
32	SA6414001	油管夹	TUBE CLIP	4	4	4	4	4	4
33	140327001	橡皮塞6.3	RUBBER CAP, 6.3	2	2	2	2	2	2
34	142274101	橡皮塞4.2	RUBBER CAP, 4.2	2	2	2	2	2	2
35	SA3037001	副油罐组件	SUB-TANK SET	1	1	1	1	1	1
36		副油罐盖		1	1	1	1	1	1
37		副油罐座		1	1	1	1	1	1
38		油浮组件		1	1	1	1	1	1
39		油浮		1	1	1	1	1	1
40		油浮导向杆		1	1	1	1	1	1
41	SA3060001	油门垫片	VALVE PACKING	1	1	1	1	1	1
42	SA2596001	油管 L=400	OIL TUBE, L=400	1	1	1	1	1	1
43	SA2597001	油管 L=500	OIL TUBE, L=500	1	1	1	1	1	1
44	SA2598101	油线 L=1250	WICH, L=1250	1	1	1	1	1	1

11 供油润滑部件/Lubrication

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT							
				8420		8450		8720		8750	
				M-D3		M-D3		D3		D3	
				-3	-5	-3	5	-5	-5	-5	-5
45	0A4400806	带垫圈螺栓M4×8DA	SCREW PAN(S/P WASHER)	2	2	2	2	2	2	2	2
46	SA3045201	副油管安装架A	SUB-TANK SETTING PLATE A	1	1	1	1	1	1	1	1
47	SA3046001	副油管安装架B	SUB-TANK SETTING PLATE B	1	1	1	1	1	1	1	1
48	062060816	螺钉M6×8	SCREW	2	2	2	2	2	2	2	2
49	SA3044001	油管 L=242	OIL TUBE, L=242	4	4	4	4	4	4	1	1
50	SA3055101	油管夹	TUBE CLIP	7	7	7	7	7	7	7	7
51	SA3047001	油管固定夹	TUBE SUPPORT	1	1	1	1	1	1	1	1
52	SA3923001	旋梭台垫片	ROTARY HOOK BASE D PACKING	2	2	2	2	2	2	2	2
53	062401616	螺钉M4×16	SCREW	4	4	4	4	4	4	4	4
54	SA2604001	油毡	FEED REGULATOR FELT	1	1	1	1	1	1	1	1
55	SA2605001	油毡压板	FELT SUPPORT	1	1	1	1	1	1	1	1
56	062500616	螺钉M5×6	SCREW	1	1	1	1	1	1	1	1
57	108802001	油线4X4 L=250	WICK, L=250	2	2	2	2	2	2	2	2
58	108801001	油线4X4 L=350	WICK, L=350	1	1	1	1	1	1	1	1
59	SA2606101	油盒	OIL COVER	1	1	1	1	1	1	1	1
60	SA3048101	油管压架A	TUBE SUPPORT, A	1	1	1	1	1	1	1	1
61	SA3049001	油管压架B	TUBE SUPPORT, A	1	1	1	1	1	1	1	1
62	SA4014001	油管导向	TUBE GUIDE	1	1	1	1	1	1	1	1
63	140890009	油塞	OIL CAP	1	1	1	1	1	1	1	1
64	112753001	油毡	FELT	2	2	2	2	2	2	2	2
65	SA5154201	油管支架				1	1			1	1
66	062501016	螺钉M5×10				1	1			1	1
67	S49623000	油管 L=280				1	1			1	1
68	SA5293001	油线4X4 L=300				1	1			1	1
69	062400616	螺钉 M4X6		1	1	1	1	1	1	1	1

12 穿线部件/Therading mechanism



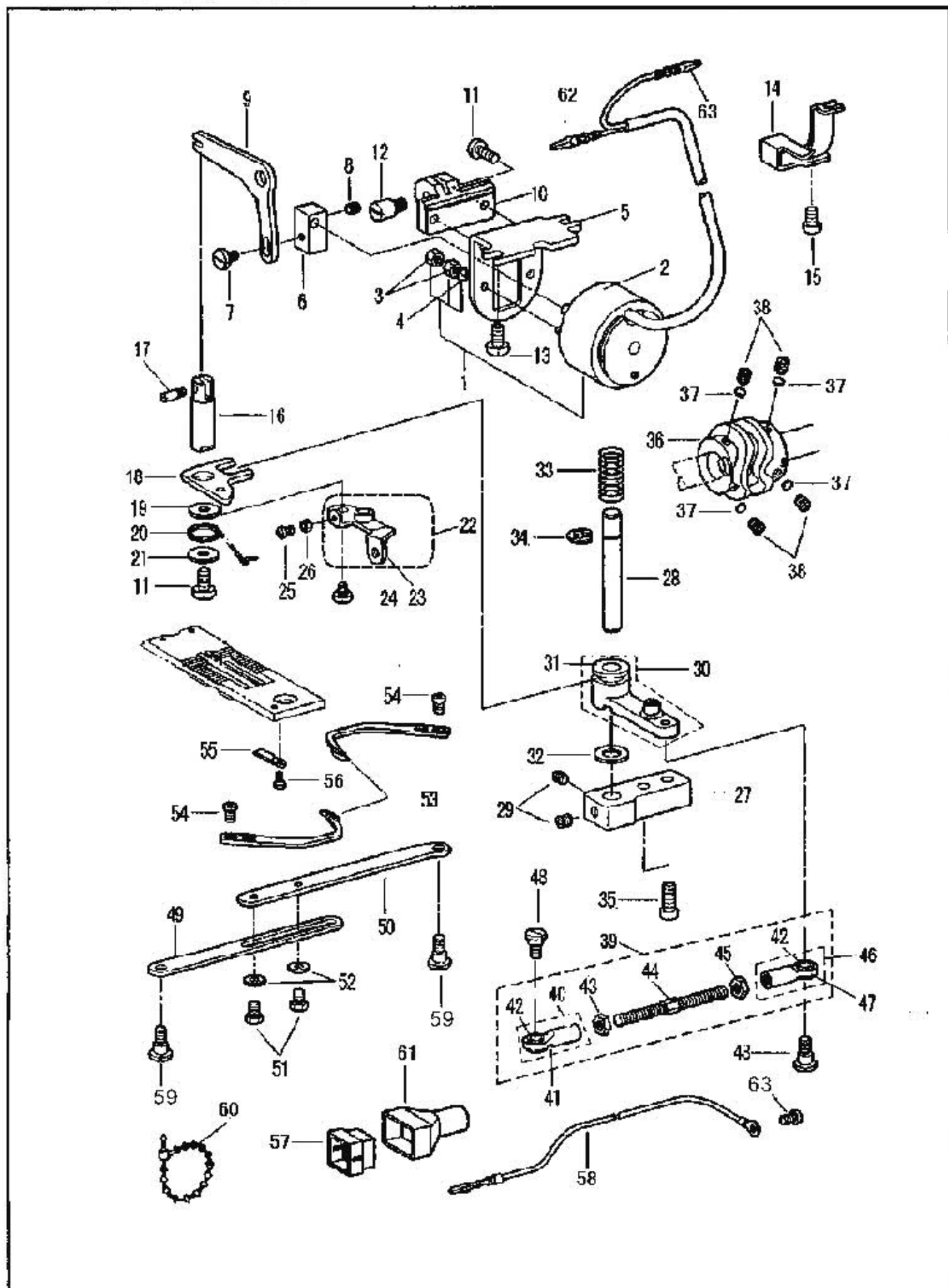
12 穿线部件/Therading mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	
				M-D3		M-D3		D3	
				-3	-5	-3	5	-5	-5
1	YSA3417101	夹线器组件-3	UPPER THREAD TENSION ASSY-3	1		1			
	YSA2607001	夹线器组件-5	UPPER THREAD TENSION ASSY-5		1		1	1	1
2	SA3415001	夹线弹簧	TENSION SPRING	2		2			
	SA3416001	夹线弹簧	TENSION SPRING		2		2	2	2
3	SA4212001	夹线安装板组件	TENSION PLATE ASSY	1	1	1	1	1	1
4		夹线安装板	TENSION PLATE	1	1	1	1	1	1
5		小夹线螺栓上	TENSION BOLT, U	1	1	1	1	1	1
6		小夹线螺栓下	TENSION BOLT, D	1	1	1	1	1	1
7		夹线螺栓左	TENSION BOLT, L	1	1	1	1	1	1
8		夹线螺栓右	TENSION BOLT, R	1	1	1	1	1	1
9		分线钉	PIN	1	1	1	1	1	1
10		过线管		2	2	2	2	2	2
11	SA2613001	调整短轴	TENSION STUD	1	1	1	1	1	1
12	SA2614001	挑线弹簧L	THREAD TAKE-UP SPRING, L	1	1	1	1	1	1
13	SA2615001	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	2	2	2	2	2	2
14		过线板上片							
15		过线板下片							
16		过线板连接块							
17	SA2619001	垫片	SPACER	1	1	1	1	1	1
18	SA2623001	挑线弹簧R	THREAD TAKE-UP SPRING, R	1	1	1	1	1	1
19	SA2620001	轴套	COLLAR	1	1	1	1	1	1
20	SA2621001	定位圈	STOPPER SUPPORT	1	1	1	1	1	1
21	021300106	螺母M3	NUT M3	1	1	1	1	1	1
22	SA2626001	螺钉M3.5	SET SCREW, M3.5	1	1	1	1	1	1
23	SA2624001	固定螺栓	SPRING GUIDE SET SCREW	1	1	1	1	1	1
24	SA2625001	调节旋钮	ADJUSTING THUMB	1	1	1	1	1	1
25	SA2627001	轴套	COLLAR	1	1	1	1	1	1
26	SA2628001	调线螺母	TENSION NUT	1	1	1	1	1	1
27	SA2629001	弹簧限位板	STOPPER	1	1	1	1	1	1
28	061350616	螺钉M3.5×6	SCREW, FLAT M3.5×6	1	1	1	1	1	1
29	SA2824001	定位螺母M3.5	NUT, WHIRL-STOP M3.5	1	1	1	1	1	1
30	SA2630001	限位板	STOPPER	1	1	1	1	1	1
31	062350512	螺钉M3.5×5	SCREW, PAN M3.5×5	1	1	1	1	1	1
32	145446001	夹线盘	DISC, TENSION	4	4	4	4	4	4
33	159805001	夹线压盘	TENSION DISC PRESSER	2	2	2	2	2	2
34	S20681000	调节弹簧垫圈	WASHER	2	2	2	2	2	2
35	S20682105	调节螺母	TENSION NUT	2	2	2	2	2	2
36	144504001	小夹线盘	THREAD GUIDE DISC	4	4	4	4	4	4
37	154560001	小夹线弹簧A	PRE-TENSION SPRING, A	2	2	2	2	2	2
38	155510001	夹线螺母	TENSION NUT	1	1	1	1	1	1
39	SA2632001	松线板	TENSION RELEASE PLATE	1	1	1	1	1	1
40	012500536	螺钉M5×5	SET SOCKET (FT) M5×5	1	1	1	1	1	1
41	S38274001	松线弹簧	T-RELEASE SPRING	1	1	1	1	1	1
42	SA2633001	轴位螺钉M3.5	SHOULDER SCREW, M3.5	2	2	2	2	2	2

12 穿线部件/Therading mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
43	SA4506001	左松线销	TENSION RELEASE PIN, L	1	1	1	1	1	1
44	SA4507001	右松线销	TENSION RELEASE PIN, R	1	1	1	1	1	1
45	SA2634001	线导向 U	THREAD GUIDE, U	1	1	1	1	1	1
46	SA2635001	线调整架	THREAD QUANTITY ADJUST	1	1	1	1	1	1
47	062300616	螺钉M3×6	SCREW, PAN M3×6	1	1	1	1	1	1
48	SA2639001	线导向 M	THREAD GUIDE, M	1	1	1	1	1	1
49	114941001	过线勾油毡	FELT	1	1	1	1	1	1
50	062500816	螺钉M5×8	SCREW FLAT M5×8	2	2	2	2	2	2
51	SA2636001	三眼线勾	THREAD RETAINER	2	2	2	2	2	2
52	012060636	螺钉M6×6	SET SCREW, SOCKET (FT) M6×6	2	2	2	2	2	2
53	SA2638001	线导向D	THREAD GUIDE, U	1	1	1	1	1	1
54	SA2637001	松线轴	BAR, TENSION RELEASE	1	1	1	1	1	1
55	SA2640001	螺钉M5×8	SCREW FLAT M5×8	2	2	2	2	2	2

13 切线及松线装置部件/Thread trimmer mechanism



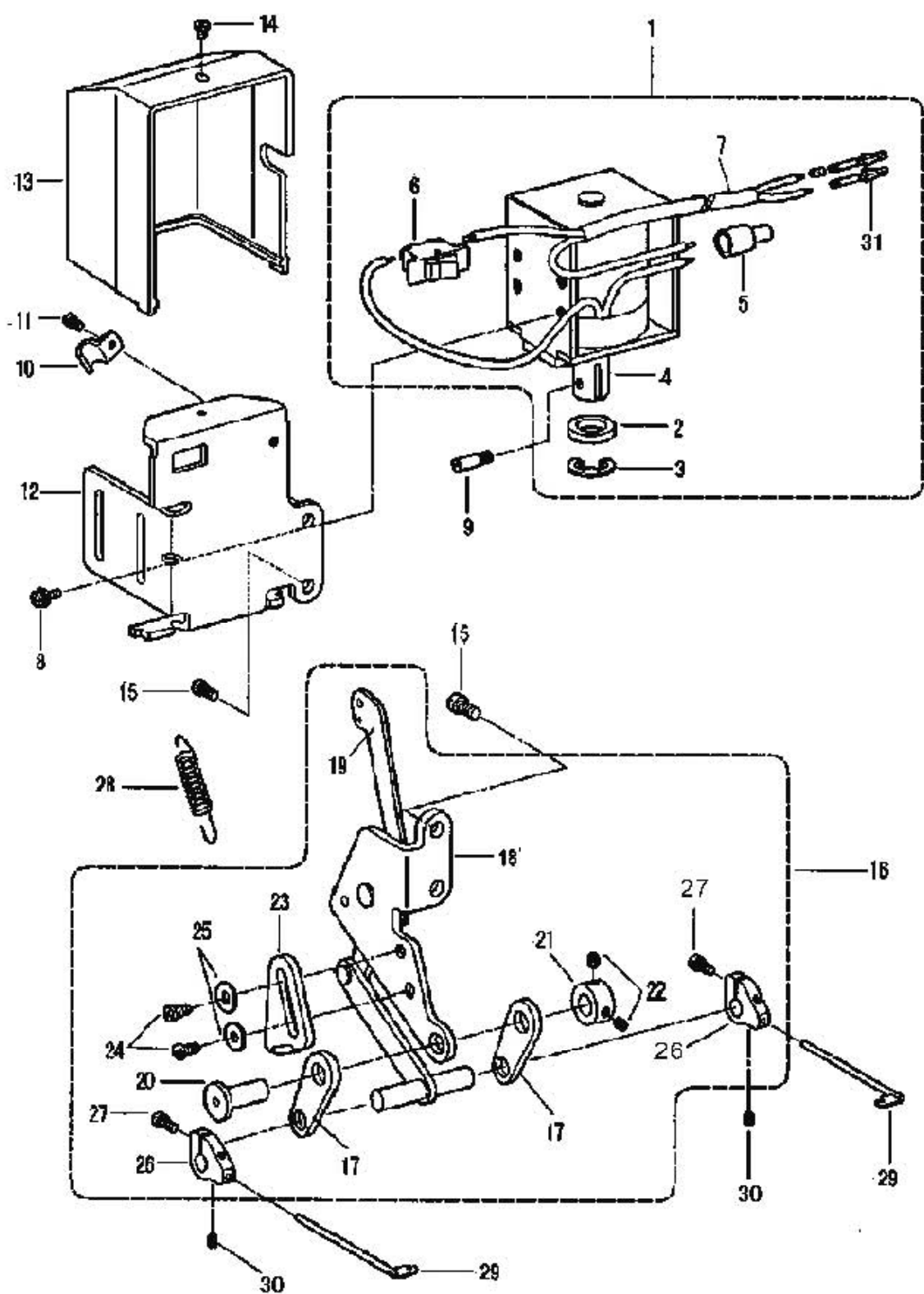
13 切线及松线装置部件/Thread trimmer mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	SA2642001	切线电磁铁组件	THREAD TRIMMER SOLENOID	1	1	1	1	1	1
2		电磁铁	SOLENOID	1	1	1	1	1	1
3		六角螺母M4	NUT, M4	2	2	2	2	2	2
4		弹簧垫圈	SPRING WASHER	2	2	2	2	2	2
5	SA2643001	电磁铁架	SOLENOID BRACKET	1	1	1	1	1	1
6	SA2644001	电磁铁接头	SOLENOID JOINT	1	1	1	1	1	1
7	SA2645001	轴位螺钉M5	SHOULDER SCREW, M5	1	1	1	1	1	1
8	012500536	螺钉M5×5	SET SCREW, SOCKET (FT) M5×5	1	1	1	1	1	1
9	SA2646001	电磁铁杆	SOLENOID LEVER	1	1	1	1	1	1
10	SA2728001	安装座	SOLENOID LEVER BRACKET	1	1	1	1	1	1
11	062501016	螺钉M5×10	SCREW, PAN M5×10	3	3	3	3	3	3
12	SA2647001	电磁铁杆短轴	SOLENOID LEVER SHAFT	1	1	1	1	1	1
13	062061012	螺钉M6×10	SCREW, PAN M6×10	2	2	2	2	2	2
14	SA2648001	线夹	CORD HOLDER	1	1	1	1	1	1
15	062060816	螺钉M6×8	SCREW, PAN M6×8	1	1	1	1	1	1
16	SA2651001	切线轴	DRIVING ROD	1	1	1	1	1	1
17	148546001	销	PLUNDER PIN	1	1	1	1	1	1
18	SA2652101	切线轴板	DRIVING ROD PLATE, TR	1	1	1	1	1	1
19	SA2860001	垫圈	WASHER	1	1	1	1	1	1
20	SA2859000	弹簧	SPRING, TENSION RELEASE LEVER	1	1	1	1	1	1
21		垫圈	WASHER	1	1	1	1	1	1
22	SA2653001	松线杆组件	TENSION RELEASE LEVER ASSY	1	1	1	1	1	1
23		松线杆	TENSION RELEASE LEVER	1	1	1	1	1	1
24	SA2655001	轴位螺钉M4	SHOULDER SCREW, M4	1	1	1	1	1	1
25	062351216	螺钉M3.5×12	SCREW, PAN M3.5×12	1	1	1	1	1	1
26	021350106	螺母M3.5	NUT, M3.5	1	1	1	1	1	1
27	SA2657001	主杆轴架	MAIN LEVER SUPPORT SHAFT	1	1	1	1	1	1
28	SA2658001	主杆轴	MAIN LEVER SHAFT	1	1	1	1	1	1
29	012060636	螺钉M6×6	SET SCREW, SOCKET (FT) M6×6	2	1	1	1	1	1
30	SA2659001	主杆组件	MAIN LEVER ASSY, KNIFE	1	1	1	1	1	1
31		主杆	MAIN LEVER	1	1	1	1	1	1
32	148559100	橡胶垫圈	RUBBER	1	1	1	1	1	1
33	S07509001	弹簧	MAIN LEVER SPRING	1	1	1	1	1	1
34	048070342	卡簧 E8	RETAINING RING E8	1	1	1	1	1	1
35	062061616	螺钉M6×16	SCREW, PAN M6×16	2	2	2	2	2	2
36	SA2661001	切线凸轮	THREAD TRIMMER CAM	1	1	1	1	1	1
37	SA2378001	垫片4.8	SPACER, 4.8	4	4	4	4	4	4
38	S25236001	螺钉M6×10	SET SCREW, SOCKET (FT) M6×10	4	4	4	4	4	4
39		长度调节连杆组件	L-ADJUSTING CONNECTING ROD ASSY	1	1	1	1	1	1
40	SA2665001	球节连杆组件L	ROUND JOINT ASSY, L	1	1	1	1	1	1
41		球节连杆L	ROUND JOINT, L	2	2	2	2	2	2
42	141331002	管套	BUSH	2	2	2	2	2	2
43	SA2668001	左旋螺母M6	NUT, M6 LEFT	1	1	1	1	1	1

13 切线及松线装置部件/Thread trimmer mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
44	SA2667001	长度调节连杆	L-ADJUSTING CONNECTING ROD	1	1	1	1	1	1
45	021060306	螺母M6	NUT, M6	1	1	1	1	1	1
46	SA2663001	球接连杆组件R	ROUND JOINT ASSY, R	1	1	1	1	1	1
47		球接连杆R	ROUND JOINT, R	1	1	1	1	1	1
48	SA2669001	轴位螺钉SM5. 95-28	SHOULDER SCREW, M6	1	1	1	1	1	1
49	SA2672001	切线连杆R	T-TRIMMER CONNECTING ROD, R	1	1	1	1	1	1
50	SA2673001	切线连杆L	T-TRIMMER CONNECTING ROD, L	1	1	1	1	1	1
51	017500812	六角螺栓M5×8	BOLT, M5×8	2	2	2	2	2	2
52	025050236	平垫圈S5	WASHER PLAIN M5	2	2	2	2	2	2
53	S07526201	动刀	MOVABLE KNIFE	2	2	2	2	2	2
54	148536001	螺钉SM4. 37-40×4. 2	SCREW, W/SOCKET SM4. 37-40×4. 2	4	4	4	4	4	4
55	S07527001	定刀	FIXED KNIFE	2	2	2	2	2	2
56	148539101	轴位螺钉SM2. 38	SHOULDER SCREW, SM2. 38	2	2	2	2	2	2
57	YS38687000	12芯插头	CONNECTOR	1	1	1	1	1	1
58	SA1998001	接地线组件	GROUND WIRE ASSY	1	1	1	1	1	1
		接地线	GROUND WIRE	1	1	1	1	1	1
59	YSA2645001	段螺钉 M5	SHOULDER SCREW M5	2	2	2	2	2	2
60	Y340400001	线夹	BEAD BAND	1	1	1	1	1	1
61		插头护套		1	1	1	1	1	1
62		插针		2	2	2	2	2	2
63	062500816	螺钉M5×8	SCREW, PAN M5×8	1	1	1	1	1	1

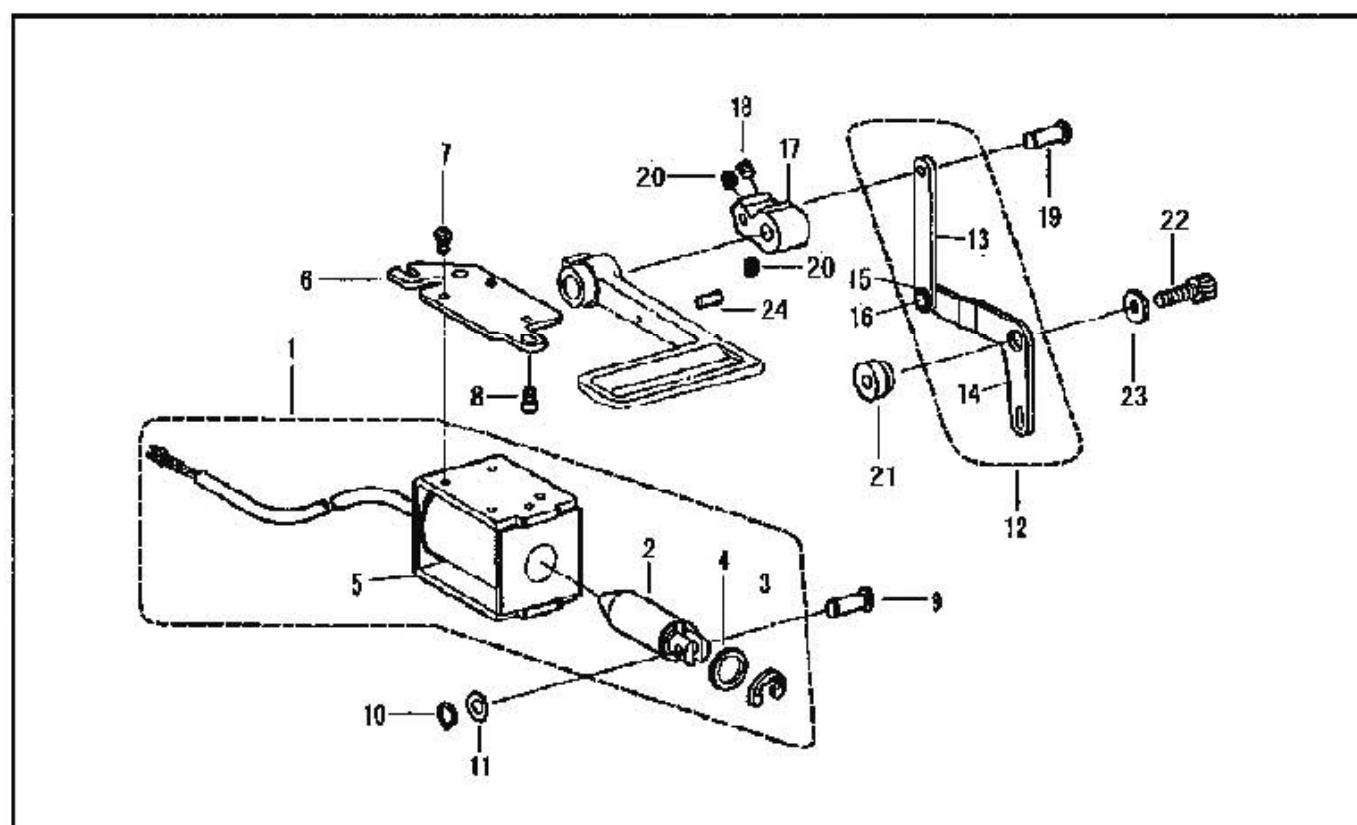
14 扫线装置 /THYEAD WIPER MECHANISM



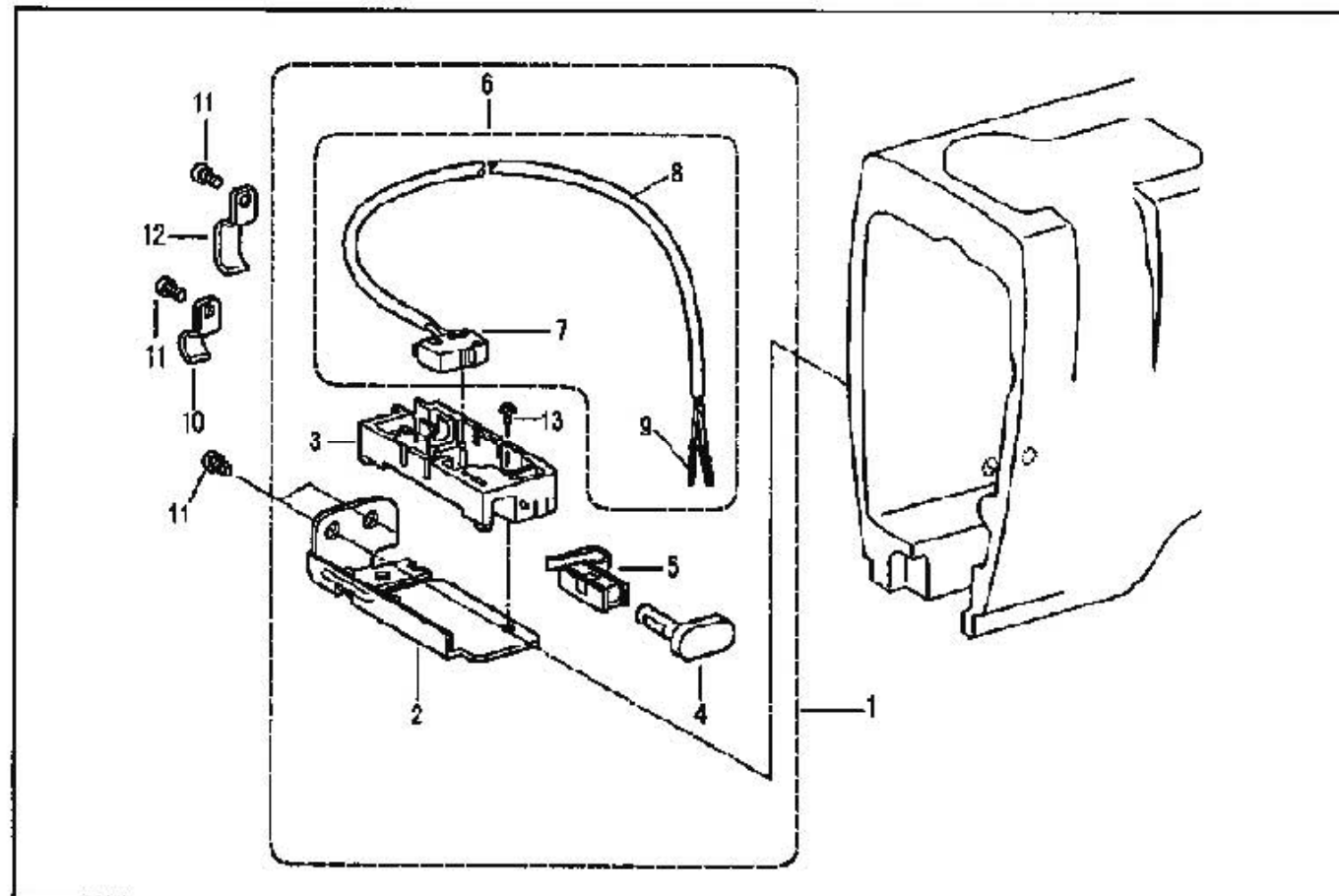
14 扫线装置 /THYEAD WIPER MECHANISM

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT							
				8420		8450		8720		8750	
				M-D3		M-D3		D3		D3	
				-3	-5	-3	5	-5	-5	-5	-5
1	SA2680001	扫线电磁铁组件	THREAD WIPER SOLENOID ASSY	1	1	1	1	1	1	1	1
2	S38426000	橡胶垫圈	PLUNGER RUBBER	1	1	1	1	1	1	1	1
3	048090342	卡簧 E9	RETAINING RING, E9	1	1	1	1	1	1	1	1
4	148511001	插帮式铁芯	PLUNGER	1	1	1	1	1	1	1	1
5	S02665000	线头套管	TERMINAL CONNECTOR	1	1	1	1	1	1	1	1
6	S02664001	扫线开关	THREAD WIPER SWITCH	1	1	1	1	1	1	1	1
7		扫线电磁铁导线		1	1	1	1	1	1	1	1
8	S39048001	螺钉 (带垫片) M4×10	SCREW, PAN (S/P W) M4×10	4	4	4	4	4	4	4	4
9	148546001	销	PIN	1	1	1	1	1	1	1	1
10	140647101	电线固定夹	CORD HOLDER	1	1	1	1	1	1	1	1
11	062400616	螺钉M4×6	SCREW, PAN M4×6	1	1	1	1	1	1	1	1
12	SA2732001	电磁铁安装板	SOLENOID HOLDING PLATE	1	1	1	1	1	1	1	1
13	SA2696001	电磁铁盖组件	SOLENOID COVER ASSY	1	1	1	1	1	1	1	1
		电磁铁盖	SOLENOID COVER	1	1	1	1	1	1	1	1
14	060400516	螺钉M4×5	SCREW, BIND M4×5	1	1	1	1	1	1	1	1
15	062501016	螺钉M5×10	SCREW, PAN M5×10	4	4	4	4	4	4	4	4
16	SA2682001	电磁铁连杆组件	THREAD WIPER SOLENOID ASSY	1	1	1	1	1	1	1	1
17	S07549101	连接板	THREAD WIPER LINK	2	2	2	2	2	2	2	2
18	SA2683001	动作传动板	SOLENOID LINK	1	1	1	1	1	1	1	1
19		电磁铁连杆	SOLENOID LINK	1	1	1	1	1	1	1	1
20	S07550001	销	PIN	2	2	2	2	2	2	2	2
21	SA2504001	挡圈	SET SCREW COLLAR	1	1	1	1	1	1	1	1
22	012500536	螺钉M5×5	SET SCREW, SOCKET (FT) M5×5	1	1	1	1	1	1	1	1
23	S38421001	定位板	STOPPER	1	1	1	1	1	1	1	1
24	062500816	螺钉M5×8	SCREW, PAN M5×8	2	2	2	2	2	2	2	2
25	025050236	平垫圈S5	WASHER, PLAIN M5	2	2	2	2	2	2	2	2
26	S07552001	扫线器架	THREAD WIPER SUPPORT	2	2	2	2	2	2	2	2
27	062661212	螺钉SM3. 18-40×12	SCREW, PAN SM3. 18-40×12	2	2	2	2	2	2	2	2
28	SA2684001	弹簧	THREAD WIPER SPRING	1	1	1	1	1	1	1	1
29	S07553001	扫线器	THREAD WIPER	2	2	2	2	2	2	2	2
30	S07424001	螺钉SM3. 18×4	SET SCREW, W/SOCKET SM3. 18×4	2	2	2	2	2	2	2	2
31		插针		2	2	2	2	2	2	2	2

15 倒缝装置/QUICK REVERSE MECHANISM



16 倒缝开关装置/QUICK REVERSE SWITCH MECHANISM



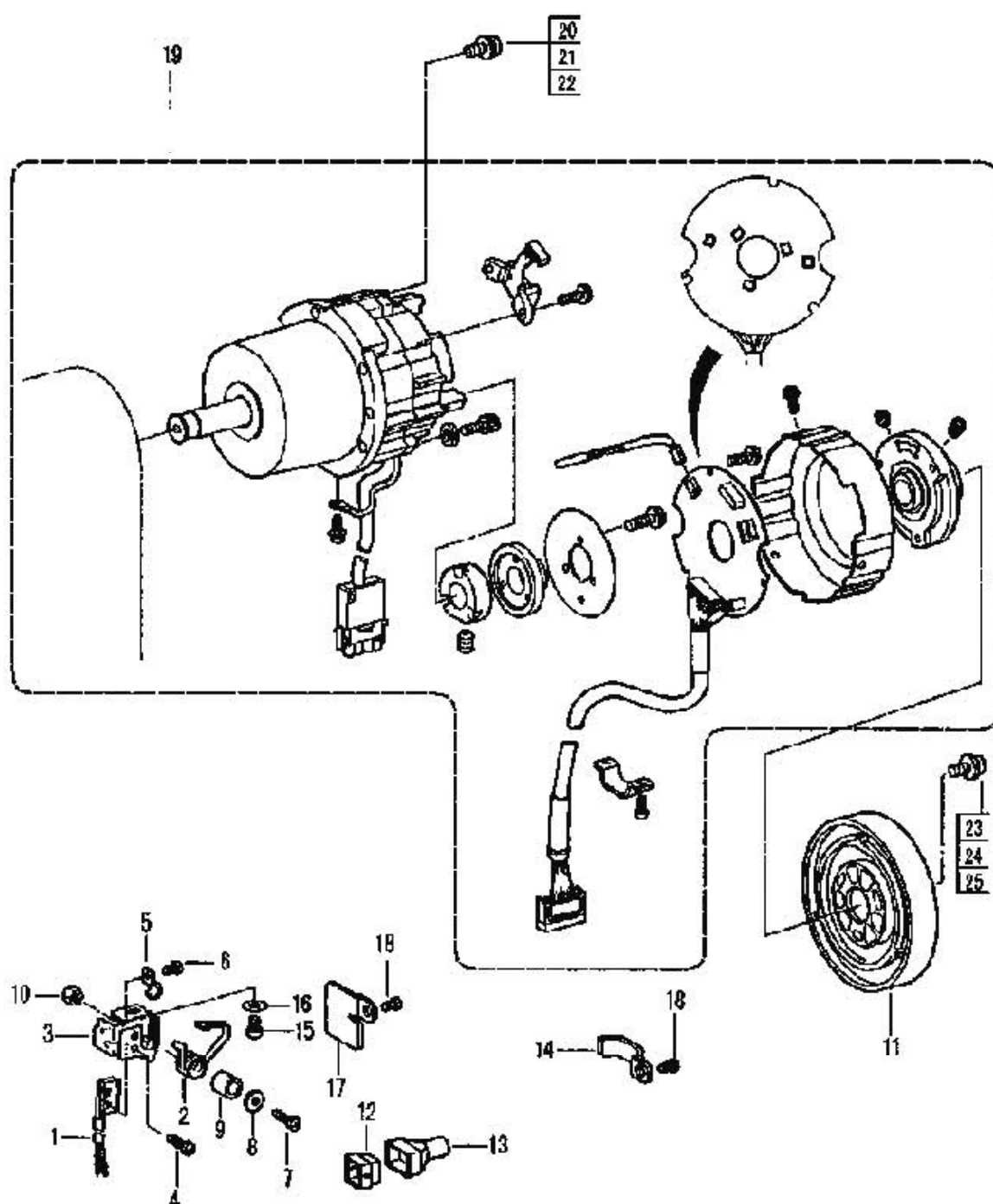
15 倒缝装置/QUICK REVERSE MECHANISM

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	
				M-D3		M-D3		D3	
				-3	-5	-3	5	-5	-5
1	SA3072001	倒缝电磁铁组件	QUICK REVERSE SOLENOID ASSY	1	1	1	1	1	1
2	154729001	铁芯	PLUNGER	1	1	1	1	1	1
3	154730001	卡簧 E15	RETAINING RING, E15	1	1	1	1	1	1
4	154731000	橡胶垫	RUBBER STOPPER	1	1	1	1	1	1
5		倒缝电磁铁	QUICK REVERSE SOLENOID	1	1	1	1	1	1
6	SA2535101	电磁铁基座	SOLENOID BRACKET	1	1	1	1	1	1
7	062500812	螺钉M5×8	SCREW, PAN M5×8	2	2	2	2	2	2
8	062061016	螺钉M6×10	SCREW, PAN M6×10	2	2	2	2	2	2
9	SA2992001	接线销	PIN	2	2	2	2	2	2
10	048060142	轴用挡圈C6	RETAINING RING, EXTERNAL C6	1	1	1	1	1	1
11	153138001	垫圈6.5	WASHER, PLAIN 6.5	1	1	1	1	1	1
12	SA2536001	电磁铁曲杆组件	SOLENOID LEVER ASSY	1	1	1	1	1	1
13		电磁铁曲杆1	SOLENOID LEVER 1	1	1	1	1	1	1
14		电磁铁曲杆2	SOLENOID LEVER 2	1	1	1	1	1	1
15		垫圈	WASHER	2	2	2	2	2	2
16		铆钉		1	1	1	1	1	1
17	SA2540001	倒缝曲柄	QUICK REVERSE LEVER	1	1	1	1	1	1
18	016061031	螺钉M6×10	SET SCREW, SOCKET (CN) M6×10	2	2	2	2	2	2
19	SA2992001	连接销	PIN	1	1	1	1	1	1
20	012060636	螺钉M6×6	SET SCREW, SOCKET (FT) M6×6	2	2	2	2	2	2
21	SA2539001	电磁铁曲杆轴	SOLENOID LEVER SHAFT	1	1	1	1	1	1
22	018062032	螺钉M6×20	BOLT, SOCKET M6×20	1	1	1	1	1	1
23	149095001	垫圈6	WASHER, PLAIN 6	1	1	1	1	1	1
24	153132000	尼龙管13.5	NYLON TUBE, L=13.5	1	1	1	1	1	1

16 倒缝开关装置/QUICK REVERSE SWITCH MECHANISM

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	
				M-D3		M-D3		D3	
				-3	-5	-3	5	-5	-5
1	SA2688001	倒缝开关组件	REVERSE ACTUATOR ASSY	1	1	1	1	1	1
2	SA2270001	倒缝开关安装架	REVERSE SWITCH BRACKET	1	1	1	1	1	1
3	S34281000	倒缝开关座	REVERSE SWITCH BRACKET	1	1	1	1	1	1
4	S32904000	按钮	ACTUATOR	1	1	1	1	1	1
5	S32905000	开关弹簧	REVERSE SWITCH SPRING	1	1	1	1	1	1
6	SA1390001	开关组件	R-SWITCH ASSY	1	1	1	1	1	1
7	S32907000	开关	MICRO SWITCH	1	1	1	1	1	1
8		安全开关导线		1	1	1	1	1	1
9		插针		2	2	2	2	2	2
10	SA2689001	线夹	CORD HOLDER	1	1	1	1	1	1
11	062500616	螺钉M5×6	SCREW, PAN M5×6	2	2	2	2	2	2
12	SA1388001	线夹	CORD HOLDER	2	2	2	2	2	2
13	060300606	螺钉M3×6	SCREW, PAN M3×6	1	1	1	1	1	1

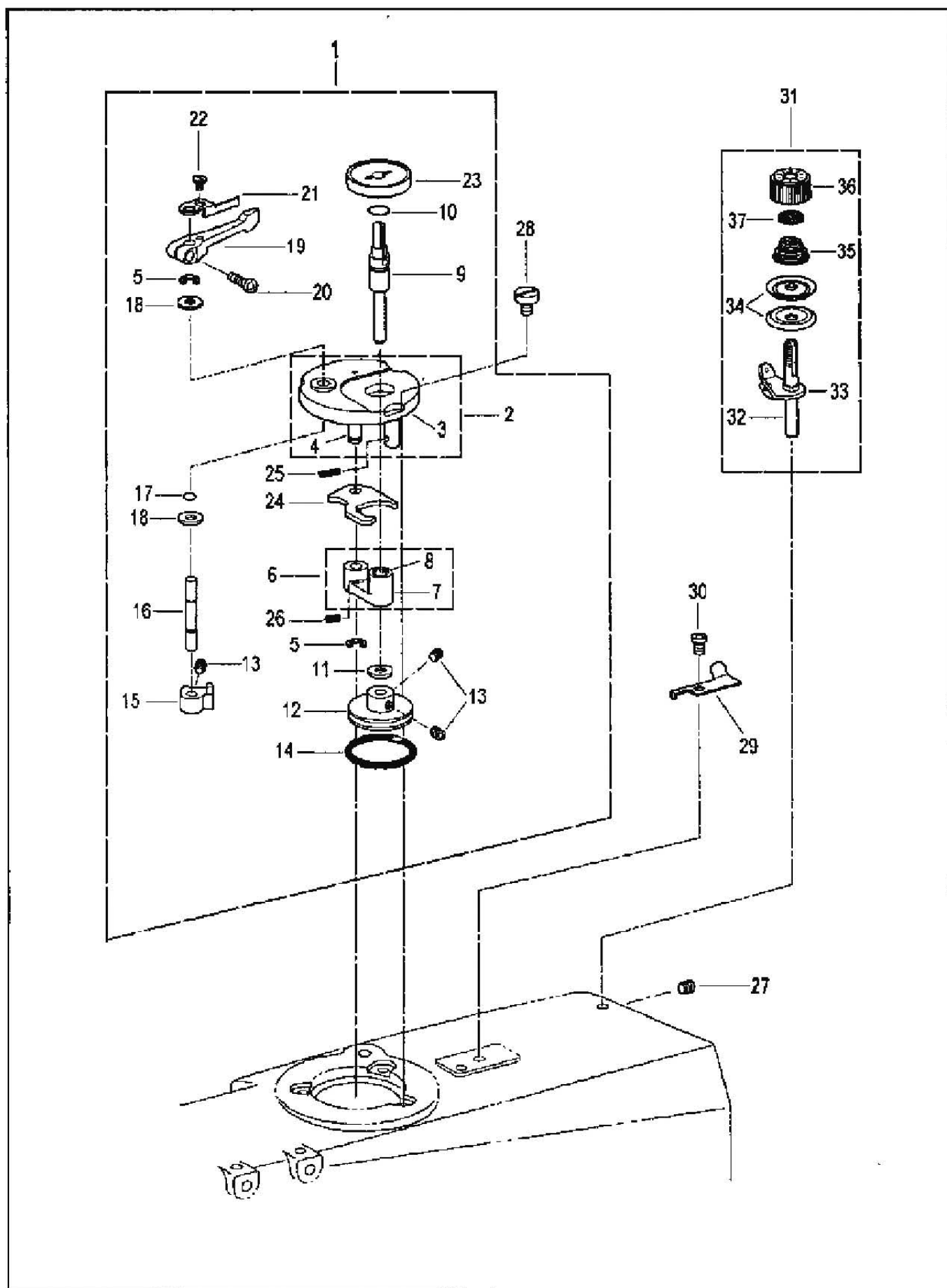
17 马达与安全开关 / THE MOTOR AND THE SAFETY SWITCH



17 马达与安全开关/THE MOTOR AND THE SAFETY SWITCH

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	SA1385001	微动开关组件	MICRO SWITCH ASSY	1	1	1	1	1	1
2	S38744101	板弹簧	SWITCH PLATE SPRING	1	1	1	1	1	1
3	SA2686001	开关基座	SWITCH BASE	1	1	1	1	1	1
4	062020806	螺钉M2×8	SCREW, PAN M2×8	1	1	1	1	1	1
5	140647101	电线固定夹	CORD HOLDER	1	1	1	1	1	1
6	062400616	螺钉M4×6	SCREW, PAN M4×6	1	1	1	1	1	1
7	062401216	螺钉M4×12	SCREW, PAN M4×12	1	1	1	1	1	1
8	026040236	平垫圈4	WASHER, PLAIN M4	1	1	1	1	1	1
9	154514001	衬套	SPACER	1	1	1	1	1	1
10	021400106	六角螺母M4	NUT, M4	1	1	1	1	1	1
11	SA4040001	手轮	PULLEY, CDD	1	1	1	1	1	1
12		四芯插头		1	1	1	1	1	1
13		护套		1	1	1	1	1	1
14	SA2687001	电线夹	CORD HOLDER	1	1	1	1	1	1
15	062060812	螺钉M6×8	SCREW, PAN M6×8	1	1	1	1	1	1
16	025060136	平垫圈S6	WASHER, PLAIN S6	1	1	1	1	1	1
17	SA2712001	电线固定夹	CORD HOLDER	1	1	1	1	1	1
18	062500816	螺钉M5×8	SCREW, PAN M5×8	2	2	2	2	2	2
19	J80990001	电机组件	MOTOR ASSY, CDD-HT	1	1	1	1	1	1
20	SA2354001	螺钉M5×18	SCREW, PAN M5×18	1	1	1	1	1	1
21		弹簧垫圈 5	WASHER SPRING 5	1	1	1	1	1	1
22		平垫圈 5	WASHER, PLAIN 5	1	1	1	1	1	1
23	SA3025001	螺栓M4×10	SCREW, PAN M4×10	3	3	3	3	3	3
24		弹簧垫圈 4	WASHER SPRING 4	3	3	3	3	3	3
25		平垫圈 4	WASHER, PLAIN 4	3	3	3	3	3	3

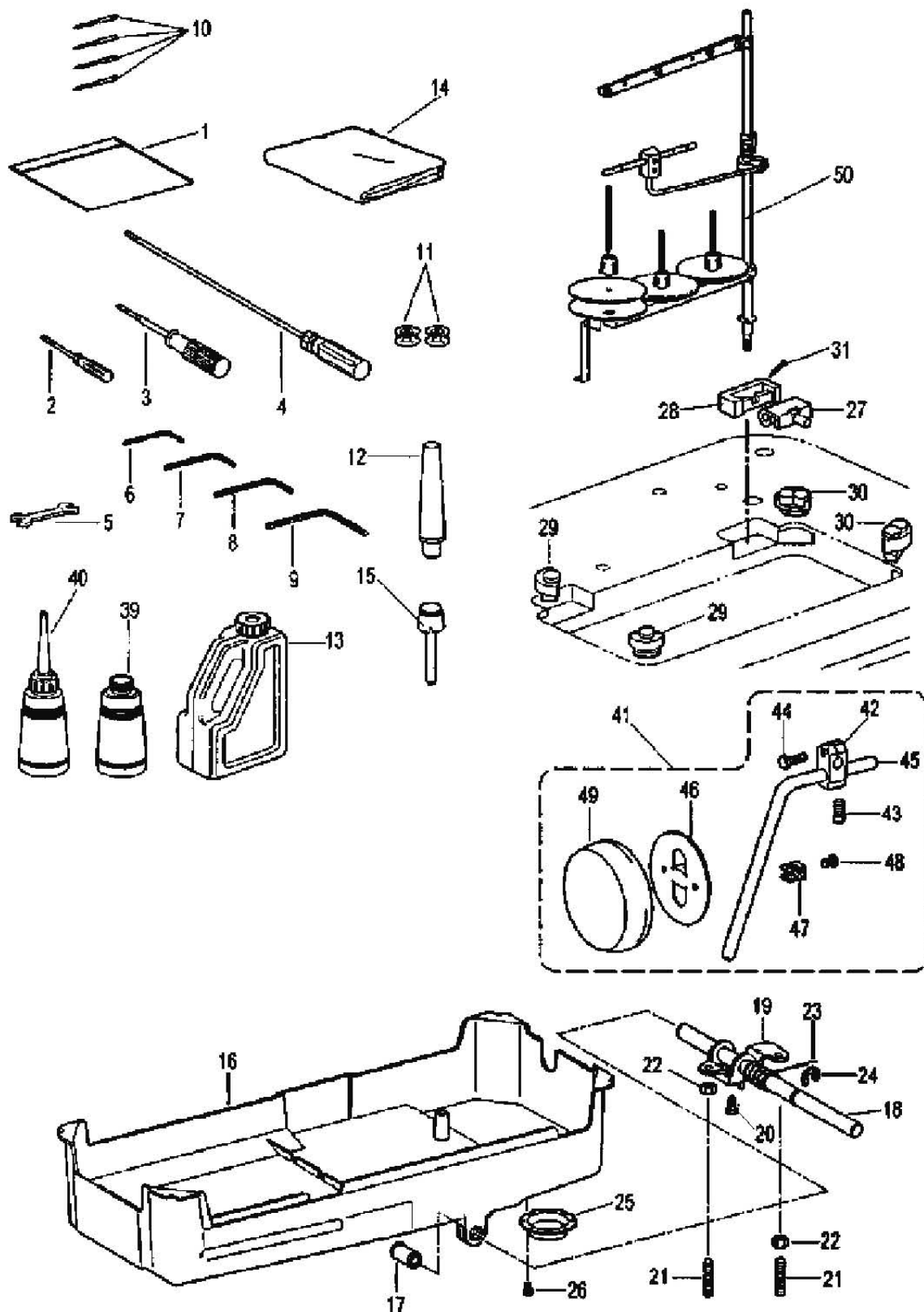
18 卷线部件/Bobbin winder mechanism



18 卷线部件/Bobbin winder mechanism

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	SA1971101	绕线器组件	BOBBIN WINDER UNIT	1	1	1	1	1	1
2		绕线台组件		1	1	1	1	1	1
3		绕线台		1	1	1	1	1	1
4		绕线台轴		1	1	1	1	1	1
5	048040342	挡圈 E4	RETAINING RING, E4	1	1	1	1	1	1
6	SA1975001	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	1	1	1	1	1	1
7		绕线轴基座	B-WINDER SHAFT SUPPORT	1	1	1	1	1	1
8		衬套		1	1	1	1	1	1
9	SA1978001	绕线轴	BOBBIN WINDER SHAFT	1	1	1	1	1	1
10	081009070	O型圈 P9	O RING, P9	1	1	1	1	1	1
11	025060136	平垫圈 S6	WASHER, PLAIN S6	1	1	1	1	1	1
12	SA1980001	绕线轮	BOBBIN WINDER WHEEL	1	1	1	1	1	1
13	012500536	螺钉M5×5	SET SCREW, SOCKET (FT) M5×5	2	2	2	2	2	2
14	S25789000	O型圈 29	RUBBER RING, 29	1	1	1	1	1	1
15	SA1982101	梭芯夹凸轮	BOBBIN PRESSER CAM	1	1	1	1	1	1
16	SA1983001	梭芯夹轴	BOBBIN WINDER ARM SHAFT	1	1	1	1	1	1
17	SA2190001	O型圈 S5	O RING, S5	1	1	1	1	1	1
18	025060136	平垫圈 S6	WASHER, PLAIN S6	2	2	2	2	2	2
19	SA1984001	梭芯压臂柄	BOBBIN PRESSER ARM	1	1	1	1	1	1
20	062401216	螺钉M4×12	SCREW, PAN M4×12	1	1	1	1	1	1
21	SA1985001	梭芯夹	BOBBIN PRESSER	1	1	1	1	1	1
22	S23418002	螺钉M4×5	SCREW, M4×5	1	1	1	1	1	1
23	SA1988001	梭芯座	BOBBIN SUPPORT	1	1	1	1	1	1
24	SA1989001	卷线杠杆	BOBBIN WINDER LEVER	1	1	1	1	1	1
25	SA1990101	弹簧	SPRING	1	1	1	1	1	1
26	SA1991001	弹簧	BOBBIN WINDER BASE SPRING	1	1	1	1	1	1
27	012500536	固定螺钉M5×5	SET SCREW, SOCKET (FT) M5×5	1	1	1	1	1	1
28	SA1992101	固定螺钉	BOBBIN WINDER FIXED SCREW	3	3	3	3	3	3
29	SA1360001	切刀	KNIFE	1	1	1	1	1	1
30	062500616	螺钉M5×6	SCREW, PAN M5×6	1	1	1	1	1	1
31	SA1994001	夹线器组件	BOBBIN WINDER TENSION ASSY	1	1	1	1	1	1
32		夹线器轴		1	1	1	1	1	1
33		过线板		1	1	1	1	1	1
34		夹线板	DISC, TENSION	2	2	2	2	2	2
35		夹线弹簧	TENSION SPRING	1	1	1	1	1	1
36		夹线螺母	TENSION NUT	1	1	1	1	1	1
37		止动垫圈	WASHER	1	1	1	1	1	1

19 附件/Accessories



19 附件/Accessories

序号 NO.	图号 REF NO	名称	NAME OF PARTS	数量 AMT					
				8420		8450		8720	8750
				M-D3		M-D3		D3	D3
				-3	-5	-3	5	-5	-5
1	122991001	附属品塑料袋	ACCESSORY BAG	1	1	1	1	1	1
2	142443001	小螺丝刀1. 9X52	SCREW-DRIVER, 1. 9×52	1	1	1	1	1	1
3	118837001	螺丝刀3. 4X70	SCREW-DRIVER, 3. 4×70	1	1	1	1	1	1
4	S17774001	大螺丝刀4. 7X250	SCREW-DRIVER, 4. 7×250	1	1	1	1	1	1
5	100887001	双头扳手8×9	WRENCH, 8×9	1	1	1	1	1	1
6	142002001	内六角扳手 2	HEXAGONAL WRENCH, 2	1	1	1	1	1	1
7	154125001	内六角扳手 2. 5	HEXAGONAL WRENCH, 2. 5	1	1	1	1	1	1
8	142721001	内六角扳手 3	HEXAGONAL WRENCH, 3	1	1	1	1	1	1
9	149570001	内六角扳手 5	HEXAGONAL WRENCH, 5	1	1	1	1	1	1
10	107415014	机针 DP×5 14#	NEEDLE DP×5 14#	2		2			
	107415022	机针 DP×5 18#	NEEDLE DP×5 18#		2		2	2	2
11	YS09285051	梭芯	BOBBIN	2	2	2	2	2	2
12	Y10047709	机头支柱	HEAD REST	1	1	1	1	1	1
13	S55663001	油罐组件	OIL TANK ASSY	1	1	1	1	1	1
14	144226001	机头罩	HEAD COVER	1	1	1	1	1	1
15	145573000	膝控提升顶杆	KNEE LIFTER COMPLYING BAG	1	1	1	1	1	1
16	SA2692101	油盘	OIL PAN	1	1	1	1	1	1
17	149578000	轴套	BUSH	2	2	2	2	2	2
18	SA2582001	膝控横轴	KNEE LIFTER SHAFT	1	1	1	1	1	1
19	SA2590001	膝控	KNEE LIFTER	1	1	1	1	1	1
20	S25344001	螺栓M6	BOLT, M6	1	1	1	1	1	1
21	S25475001	螺钉M6×19	SET SCREW, M6×19	2	2	2	2	2	2
22	021060306	六角螺母M6	NUT, M6	2	2	2	2	2	2
23	S15889001	复位弹簧	TWIST, SPRING	1	1	1	1	1	1
24	146293001	挡圈 E10	RETAINING RING, E10	1	1	1	1	1	1
25	153230101	放油口	DRAIN	1	1	1	1	1	1
26	S23418002	螺钉M4×5	SCREW, M4×5	2	2	2	2	2	2
27	143882001	机头铰链	HEAD HINGE	2	2	2	2	2	2
28	143910009	机头铰链套	RUBBER CUSHION	2	2	2	2	2	2
29	SA1962001	头部防震垫	HEAD CUSHION	2	2	2	2	2	2
30	SA1963001	头部防震垫	HEAD CUSHION	2	2	2	2	2	2
31	109714000	钉	NAIL	4	4	4	4	4	4
39	114486002	油壶	OILER	1	1	1	1	1	1
40	114483002	油壶组件	OILER ASSY	1	1	1	1	1	1
41	S38300001	膝控组件	KNEE LIFTER ASSY	1	1	1	1	1	1
42	Y146039001	膝提接头	KNEE LIFTER BRACKET	1	1	1	1	1	1
43	Y100463001	四角螺栓SM7. 94	BOLT SQUARE SM7. 94	1	1	1	1	1	1
44	Y017762013	螺栓SM5. 95-28X20	BOLT SM5. 95-28X20	1	1	1	1	1	1
45	YS38278001	膝控竖轴	KNEE LIFTER BAR	1	1	1	1	1	1
46	YS34756001	膝控碰块	KNEE LIFTER PLATE	1	1	1	1	1	1
47	Y114967001	膝控碰块架	KNEE LIFTER PLATE STOPPER	1	1	1	1	1	1
48	Y110087001	螺栓SM5. 95-28X8	BOLT SM5. 95-28X8	1	1	1	1	1	1
49	YS31885001	膝控碰块盖	KNEE LIFTER PLATE COVER	1	1	1	1	1	1
50	S07558309	线架组件	COTTON STAND ASSY 3DRTHF	1	1	1	1	1	1

20. 自动抬压脚组件(选装部分)Automatic foot presser assembly

序号	REF. NO图号	零部件名称	NAME OF PARTS	Q, TY 用量
1	20-1	后窗板	Rear window plate	1
2	20-2	抬压轴套	Presser axis cover	1
3	20-3	螺母M16×1.5	Screw nut M16×1.5	2
4	20-4	传动销	Drive pin	1
5	20-5	密封圈	Seals	1
6	20-6	抬压连杆	Presser rod	1
7	20-7	连杆支座	Connecting rod bearing	1
8	20-8	抬压前曲柄	Presser front crank	1
9	20-9	抬压接柄	Presser adapters	1
10	20-10	抬压曲柄	Presser crank	1
11	20-11	传动轴	Transmission shaft	1
12	20-12	支撑套	Support sleeves	1
13	20-13	平垫圈Φ9.5	Flat Washers	1
14	20-14	开口档圈	Open ring	1
15	20-15	抬压脚电磁铁组件	Foot presser solenoid assembly	1套
18	20-18	衬套	Bushing	1
19	20-19	开口档圈	Open ring	3
20	20-20	开槽六角螺钉	Hexagon screw	1
21	20-21	内六角圆柱头螺钉	Hexagon socket head cap screws	2
22	20-22	轴位螺钉	Axial screw	1
23	20-23	六角螺母	Hex nuts	1
24	20-24	平垫圈Φ6.7	Flat Washers	3
25	20-25	螺钉	Screw	2
26	20-26	六角螺母	Hex nuts	2
27	20-27	螺钉	Screw	2
28	20-28	膝控提升杠杆	Knee-control lift lever	1
29	20-29-1	螺钉销	Screw pin	1
30	20-29	螺钉销组件	Screw pin assembly	1
31	20-30	罩壳	Housing	1



DT8200

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