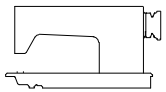
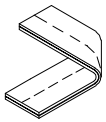
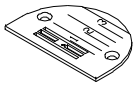
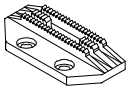
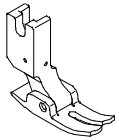
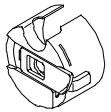
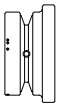
SiRUBA GAGE PARTS LIST	Series	Remark	Page	Date
	L819U	-X1 / -X2	1 / 1	2012/11/01

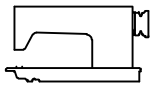
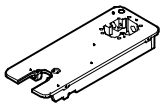
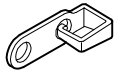
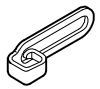
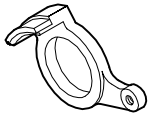
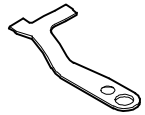
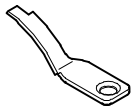
L819U規格件表 CONVERSION CHART

										
MODEL	SUB-CLASS	OPERATING PANEL	NEEDLE PLATE	FEED DOG	PRESSER FOOT	HOOK ASM	BOBBIN CASE ASM	BOBBIN	NEEDLE	HAND WHEEL
機 型	規 格	操作盒	針 板	送 具	押 具	梭 頭	梭 殼	梭 子	針 號	皮帶輪
L819-X1-10 ~ L819-X1-13 ~ L819-X1-13P	厚布料 ~ 特厚布料	C-60M	E702	D702	P711/P712	G125	G202	G301	DB*1#21	LH101Q-A1
L819-X2-10 ~ L819-X2-13 ~ L819-X2-13P			E702	D702	P711/P712	G132K	G205	G302	DB*1#21	

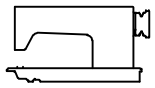
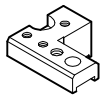
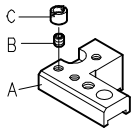
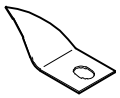
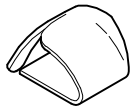
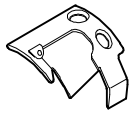
(G132K為：佐文KHS20-RMPN)

SiRUBA MODEL COMPARE LIST	Series	Remark	Page	Date
	L819/L819U	-X1/-X2	1/2	2012/11/01

L819/L819U 型別件表

										
MODEL	SUB-CLASS	BAD	THRAD TAKE UP LEVER COVER	THREAD PLATE	THREAD PLATE	THREAD PLATE	THREAD PLATE	MOVABLE KINFE BRACKET	FIXED KINFE	FIXED KINFE
機　型	規　格	機體下座	天秤蓋	導線片	導線片	導線片	導線片	活動刀轉座	固定刀	固定刀
L819 /X1	厚布料	LA101	LA11F	LA34	—	LA125	—	—	—	—
L819 /X2		LA501	LA511	—	YA24	—	YA25			
L819－TRIMMER /X1		LA101P	LA11F	LA34	—	LA125	—	LU100D	LU711	—
L819－TRIMMER /X2		LA501P	LA511	—	YA24	—	YA25	LU500	—	LU503

L819/L819U 型別件表

								
MODEL	SUB-CLASS	FIXED KINFE FIXED BRACKET	FIXED KINFE FIXED BRACKET	THRAD TAKE UP LEVER	NEEDLE PLATE	BELT PLATE SPRING	MOVABLE KINFE	
機　型	規　格	固定刀固定座	固定刀固定座	天秤	針線導片	板狀彈簧	活動刀	
L819 /X1	厚布料	—	—	LG113	—	LM08	—	
L819 /X2				LG513		LM26		
L819－TRIMMER /X1		LU118D	—	LG113	LU102	—	LU100D	
L819－TRIMMER /X2		—	A LU118 B SK718 C LU119	LG513	LU502		LU500	

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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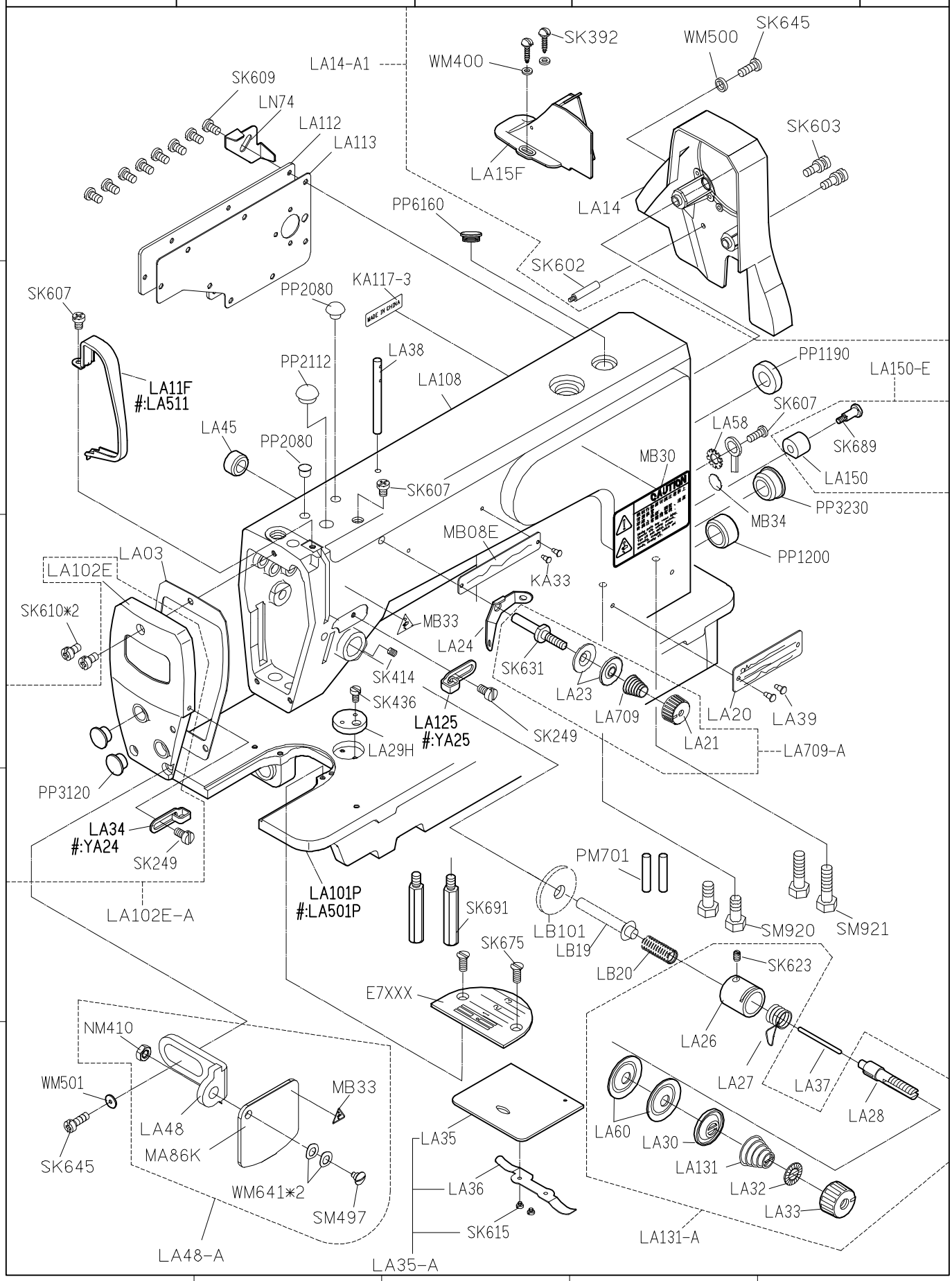
				Date
				2013/07/27



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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				Date
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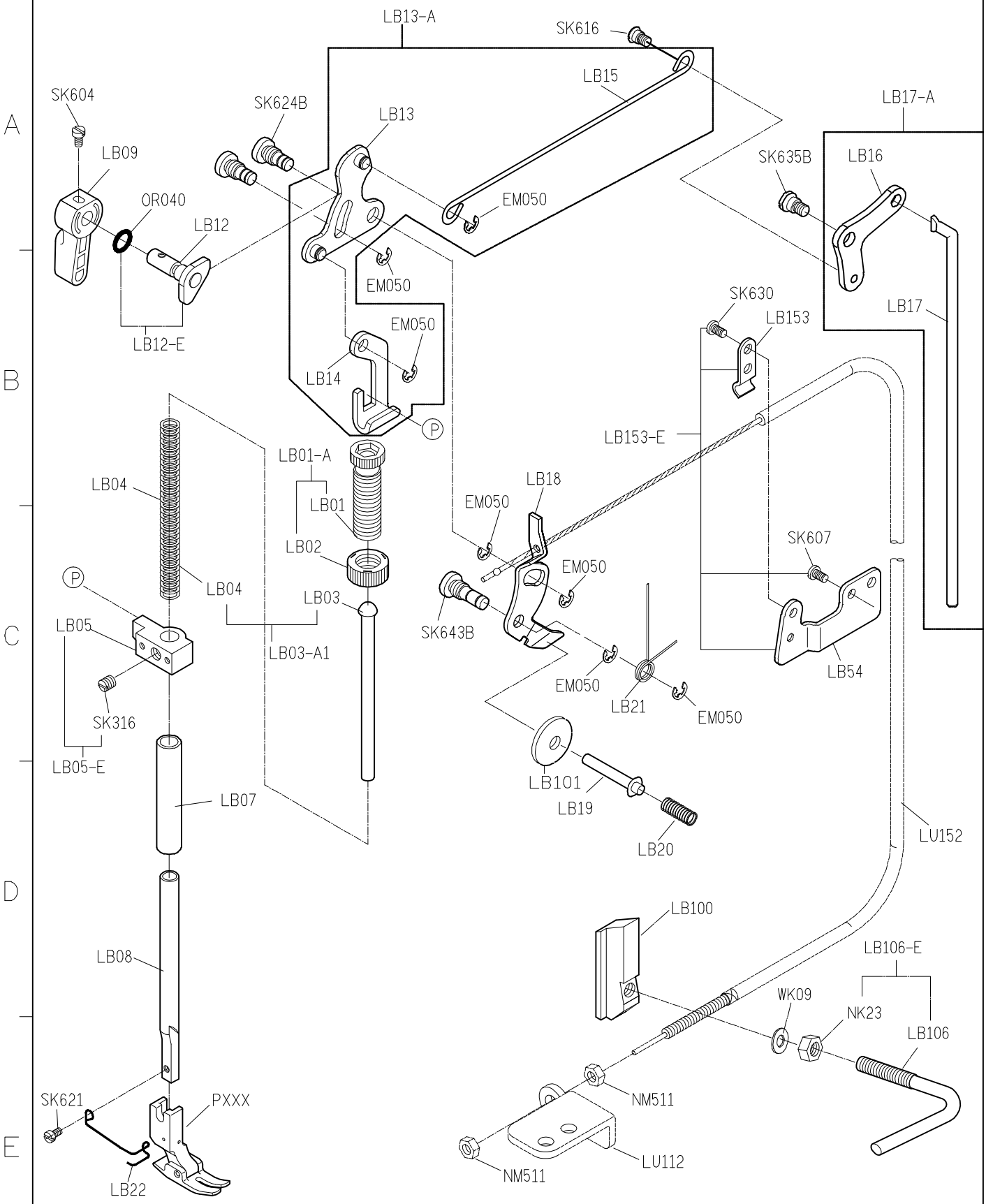

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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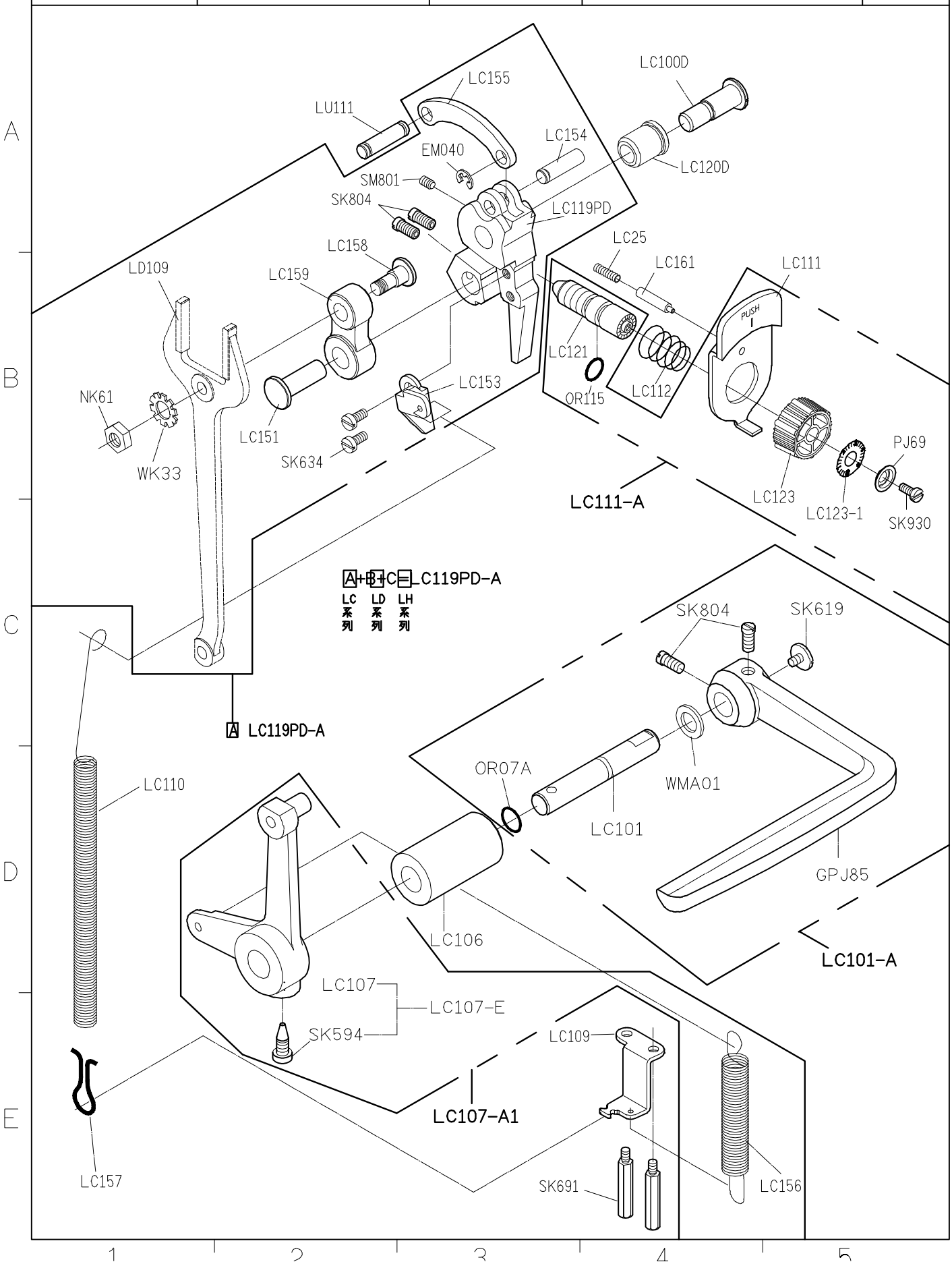

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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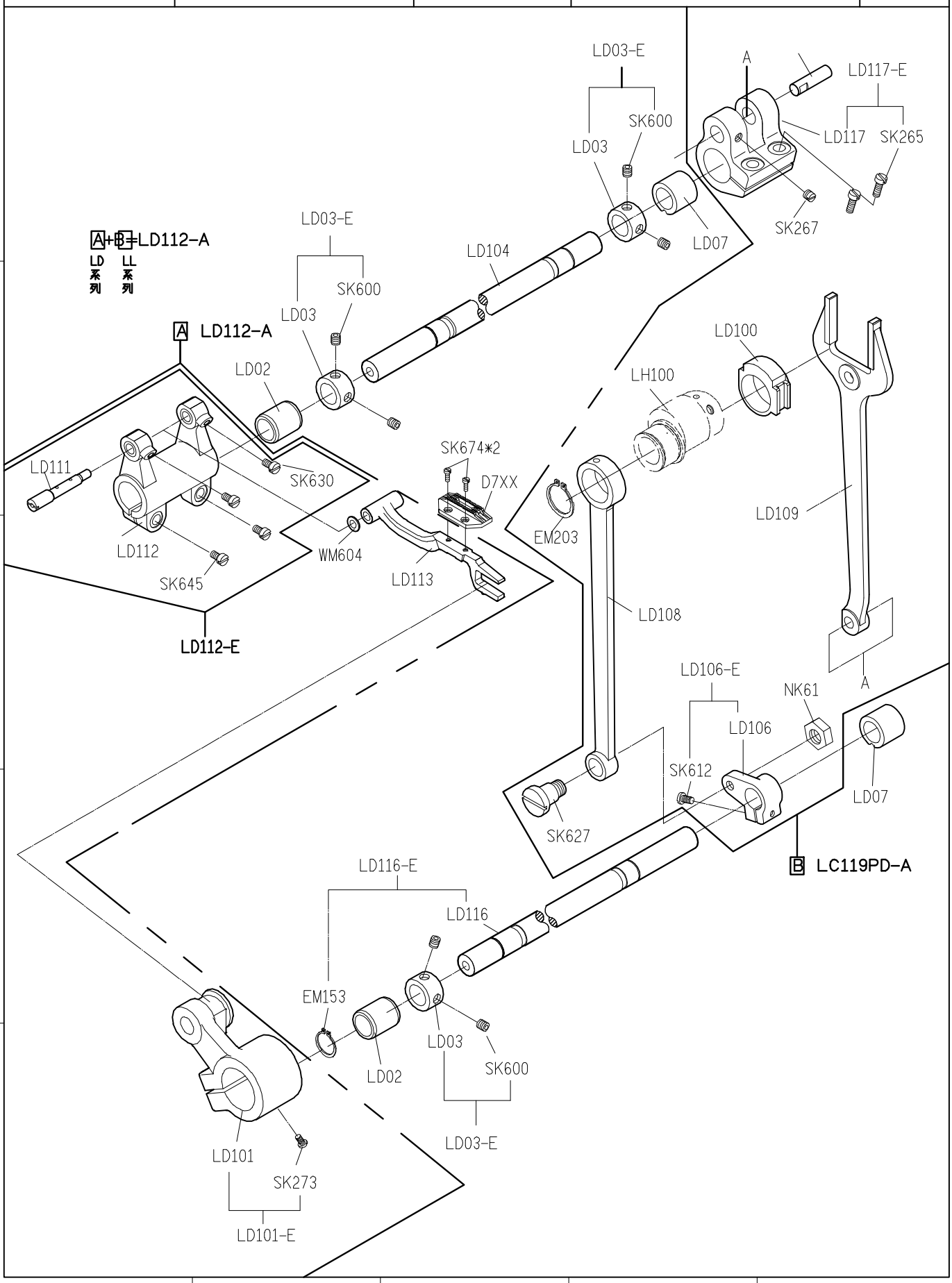

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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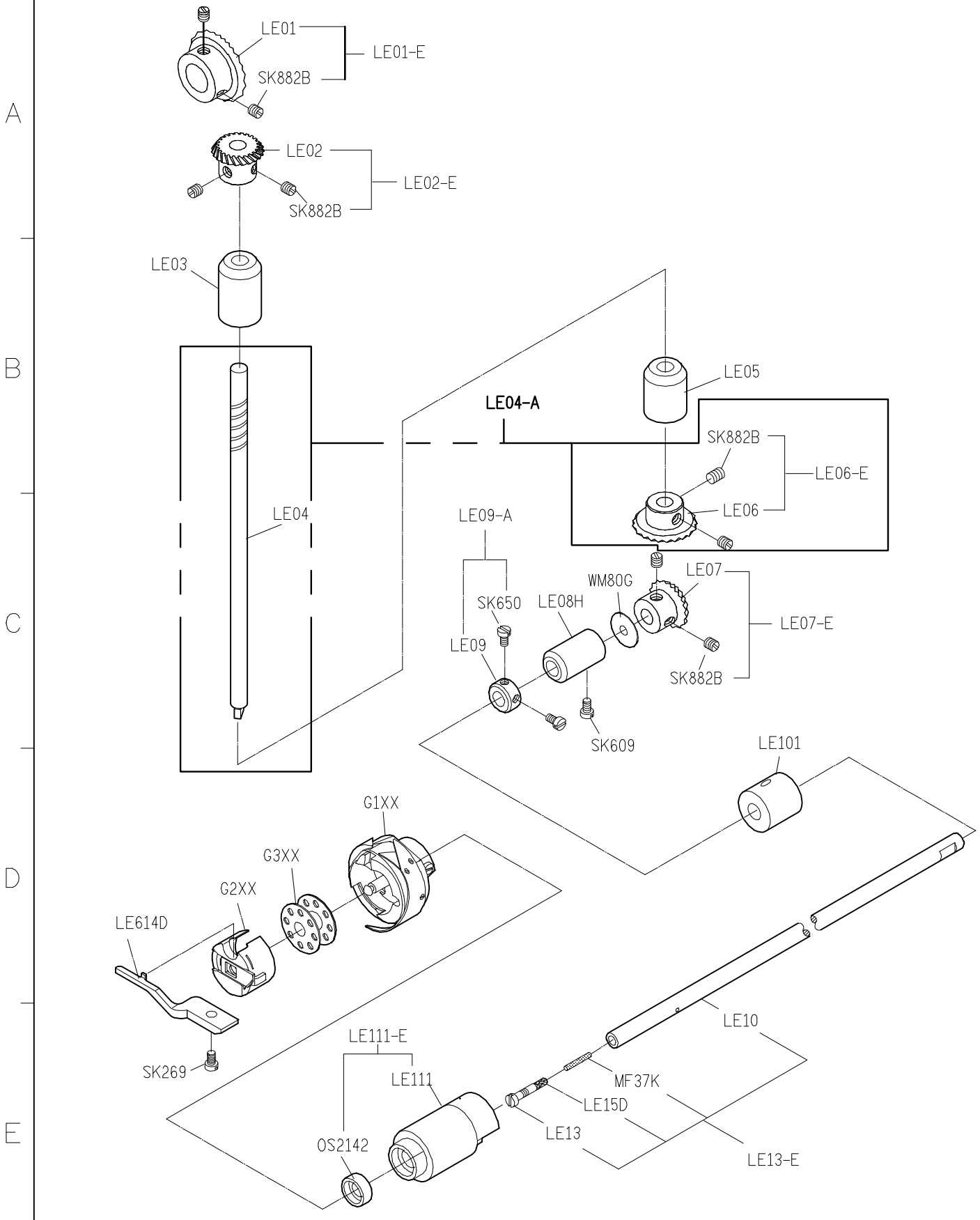

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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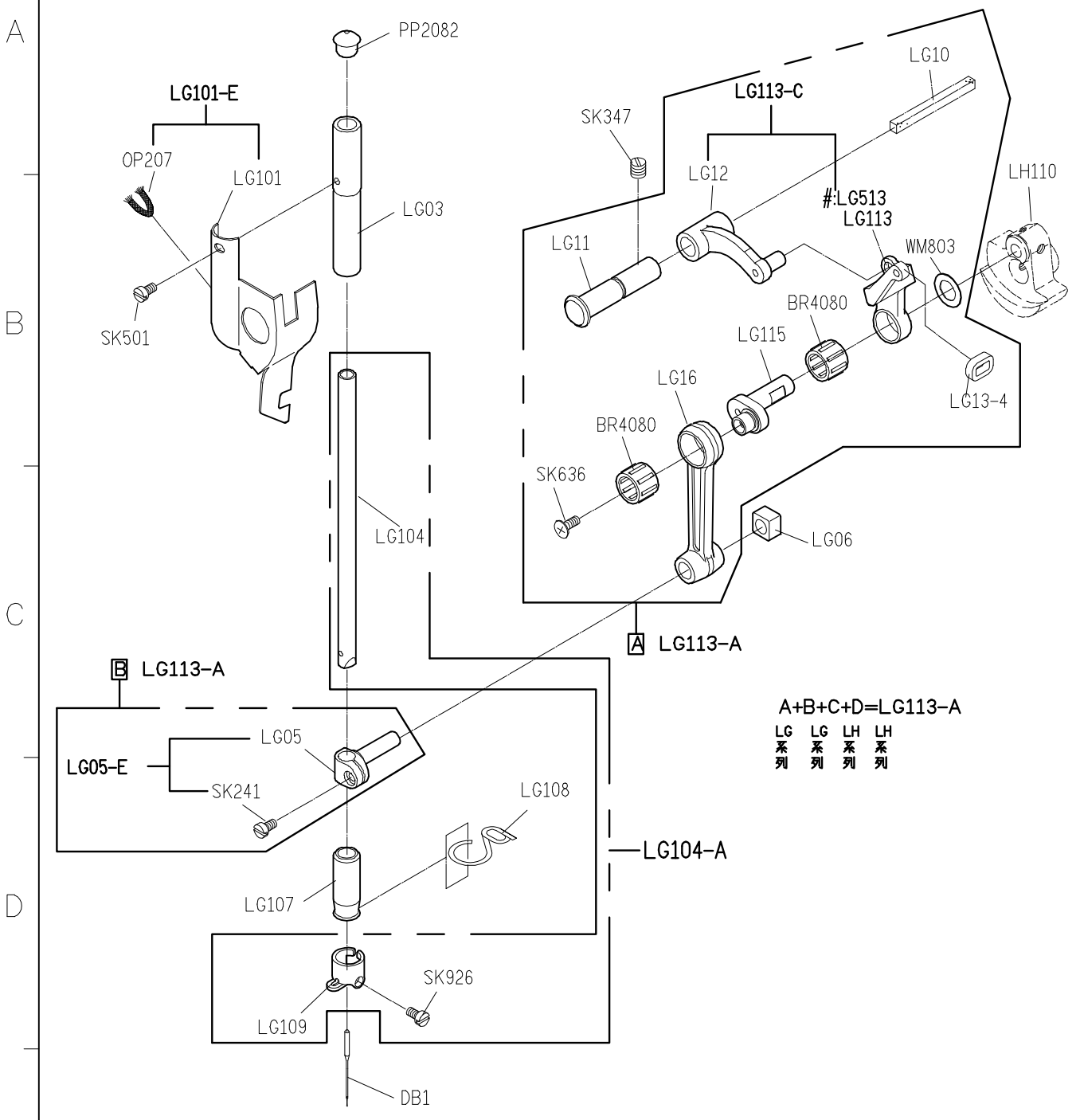

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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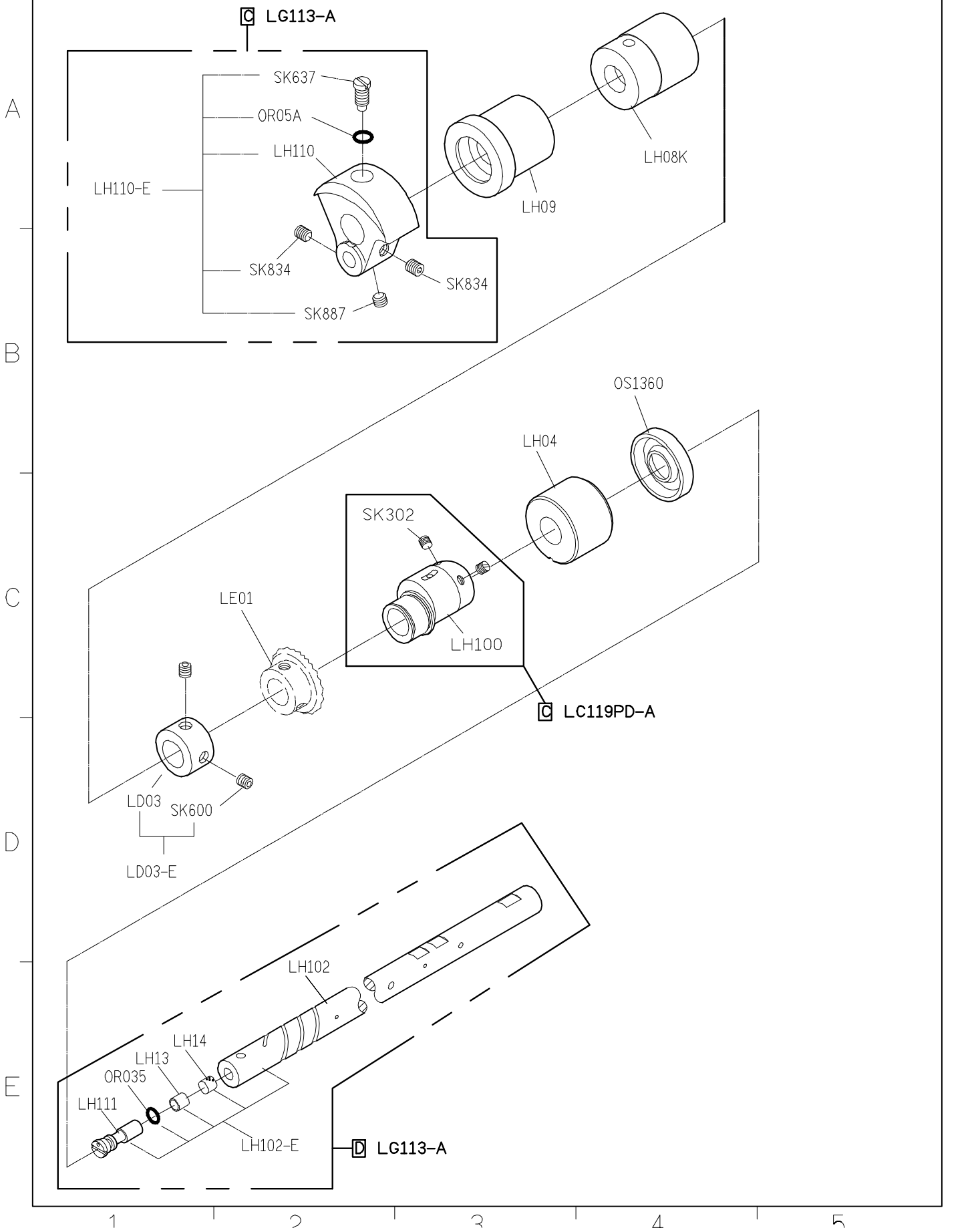
				Date
				2012/11/01



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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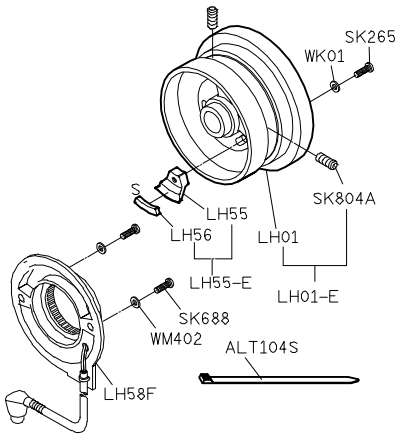
				Date
				2012/11/01

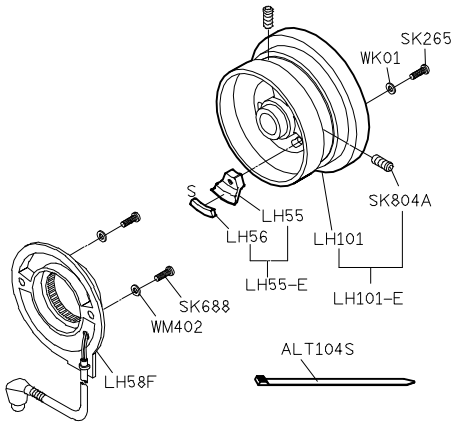
H廠牌馬達

擺動式切刀



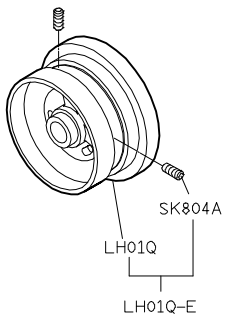
LH01-A1

旋轉式切刀

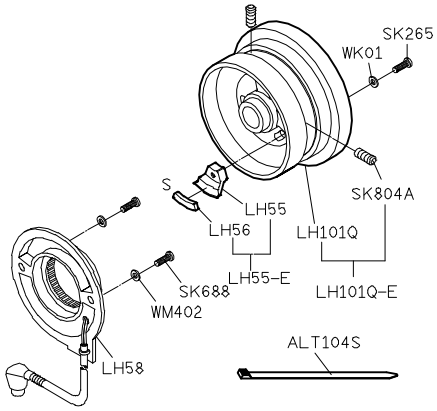


LH101-A1

其他廠牌馬達(可加後拉輪)



LH01Q-E



LH101Q-A1

A B C D E

1 2 3 4 5

SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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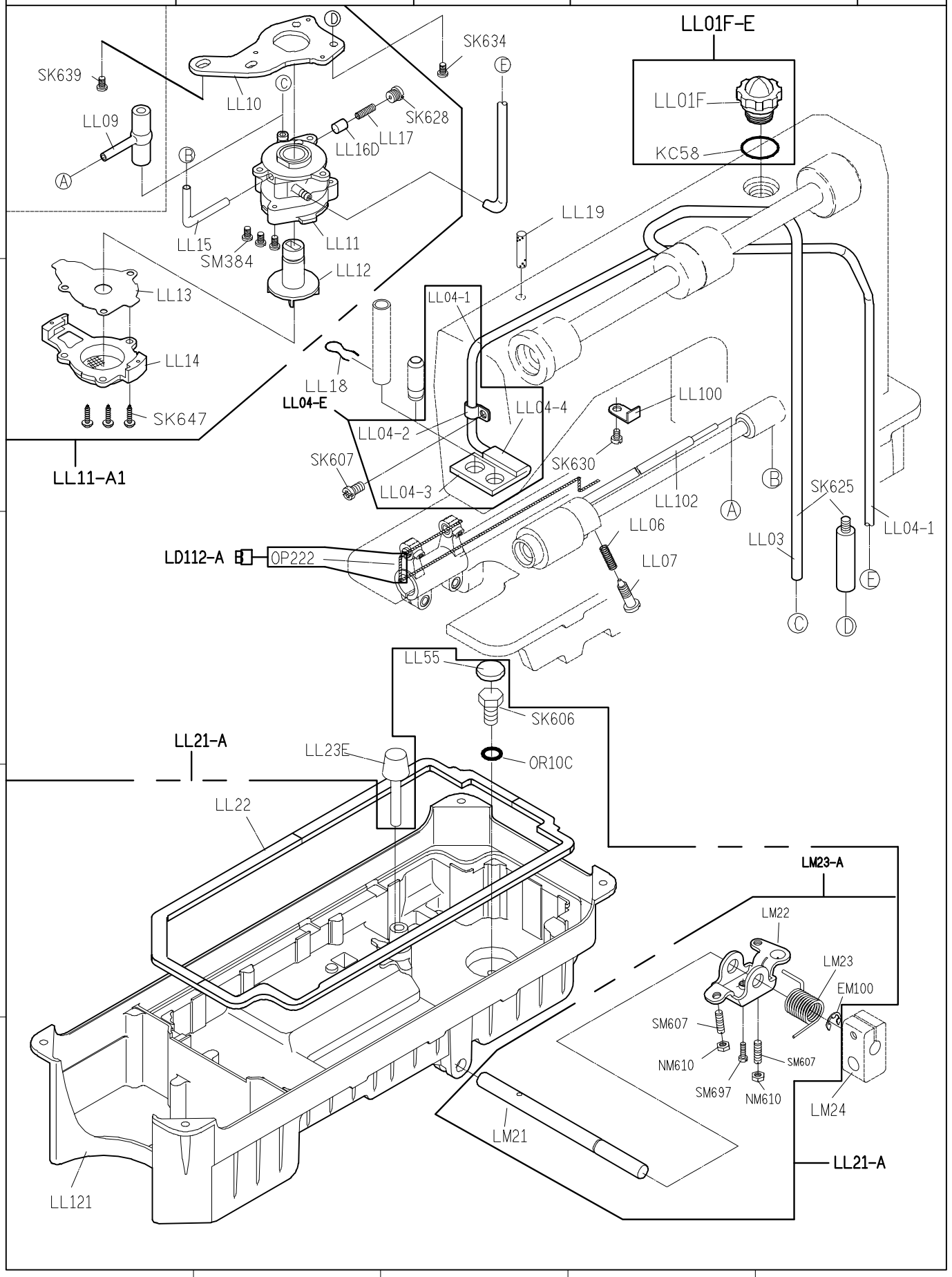
				Date
				2012/12/27



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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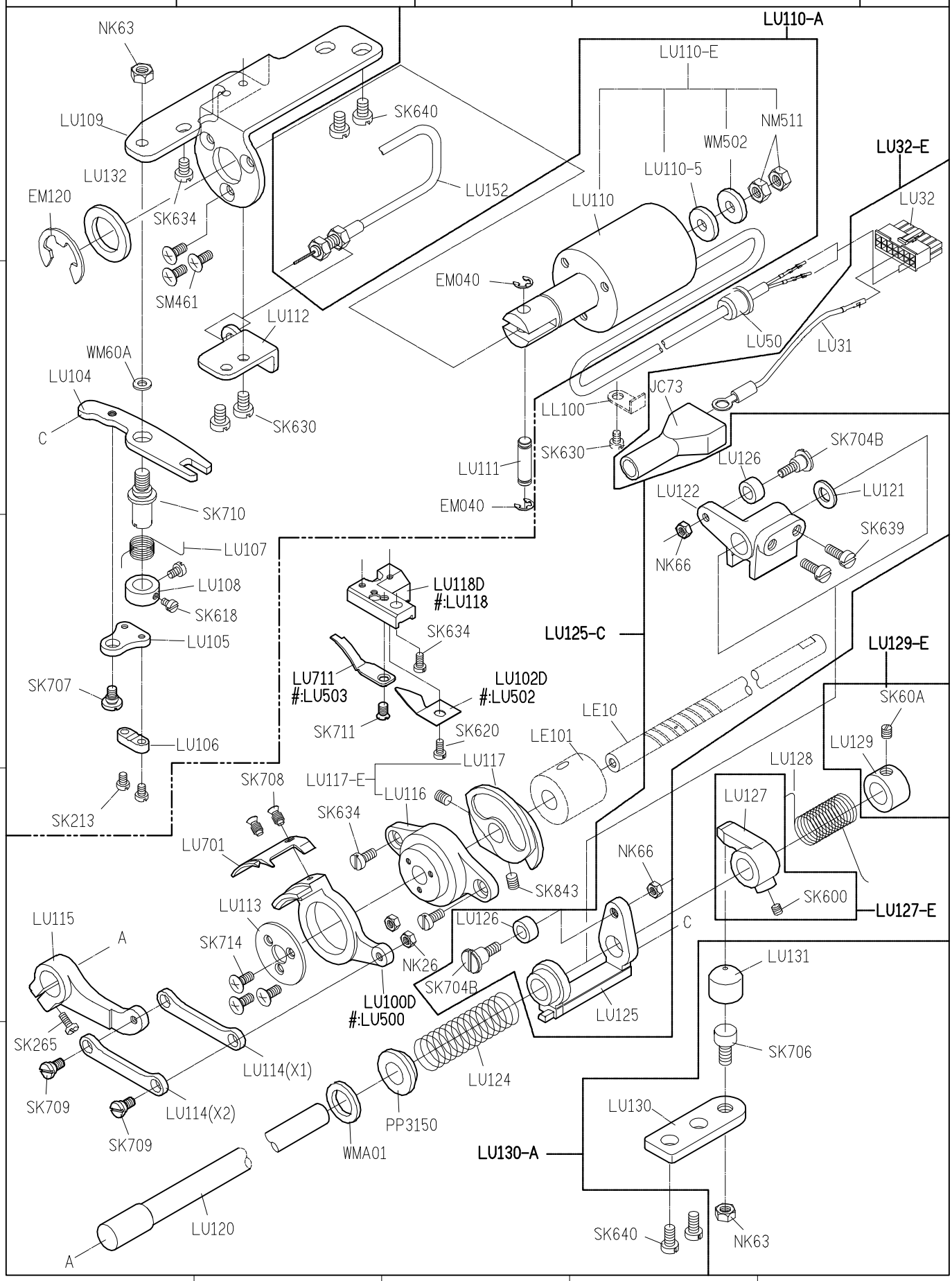
				Date
				2012/11/01



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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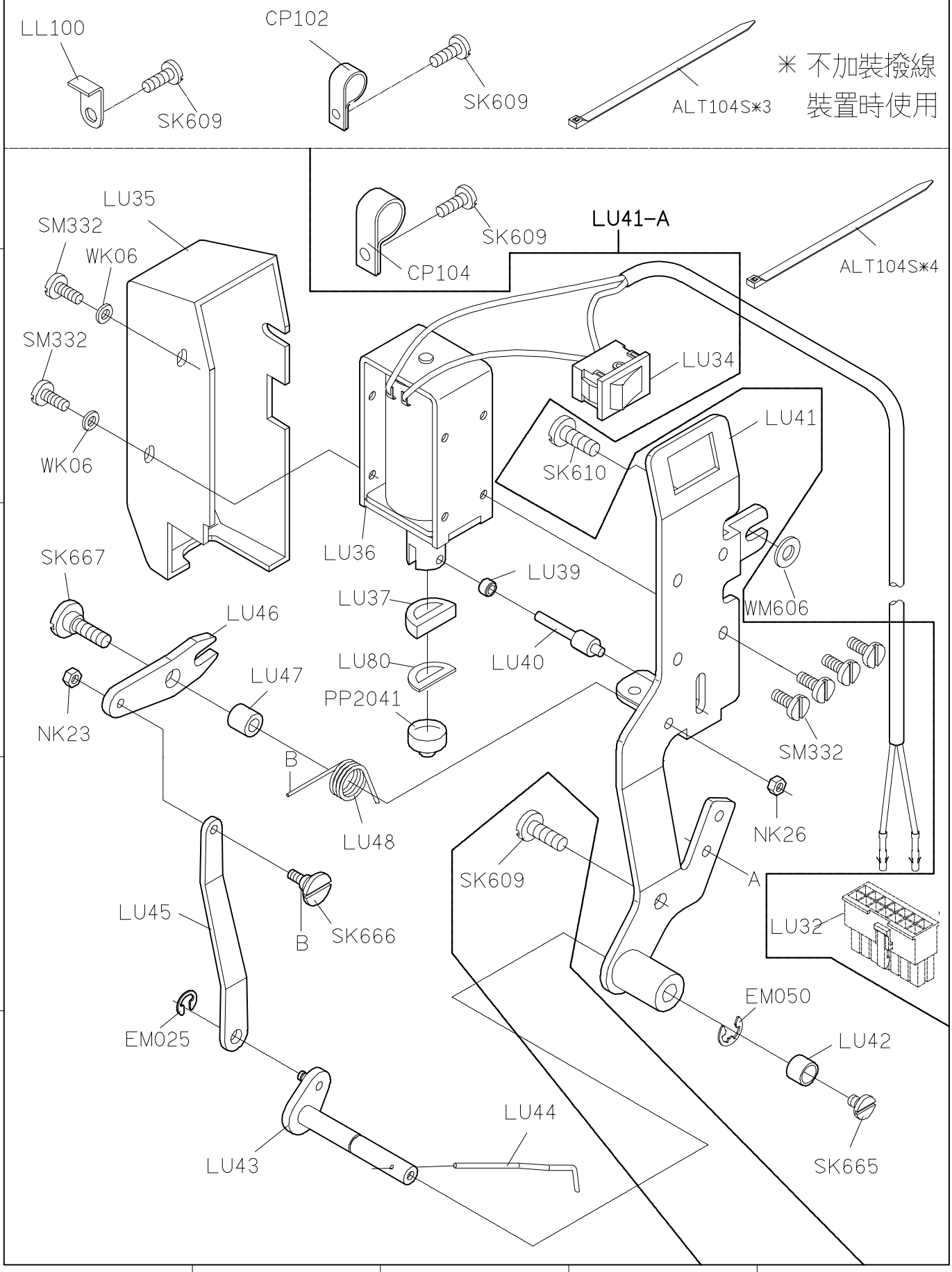
				Date
				2012/11/01



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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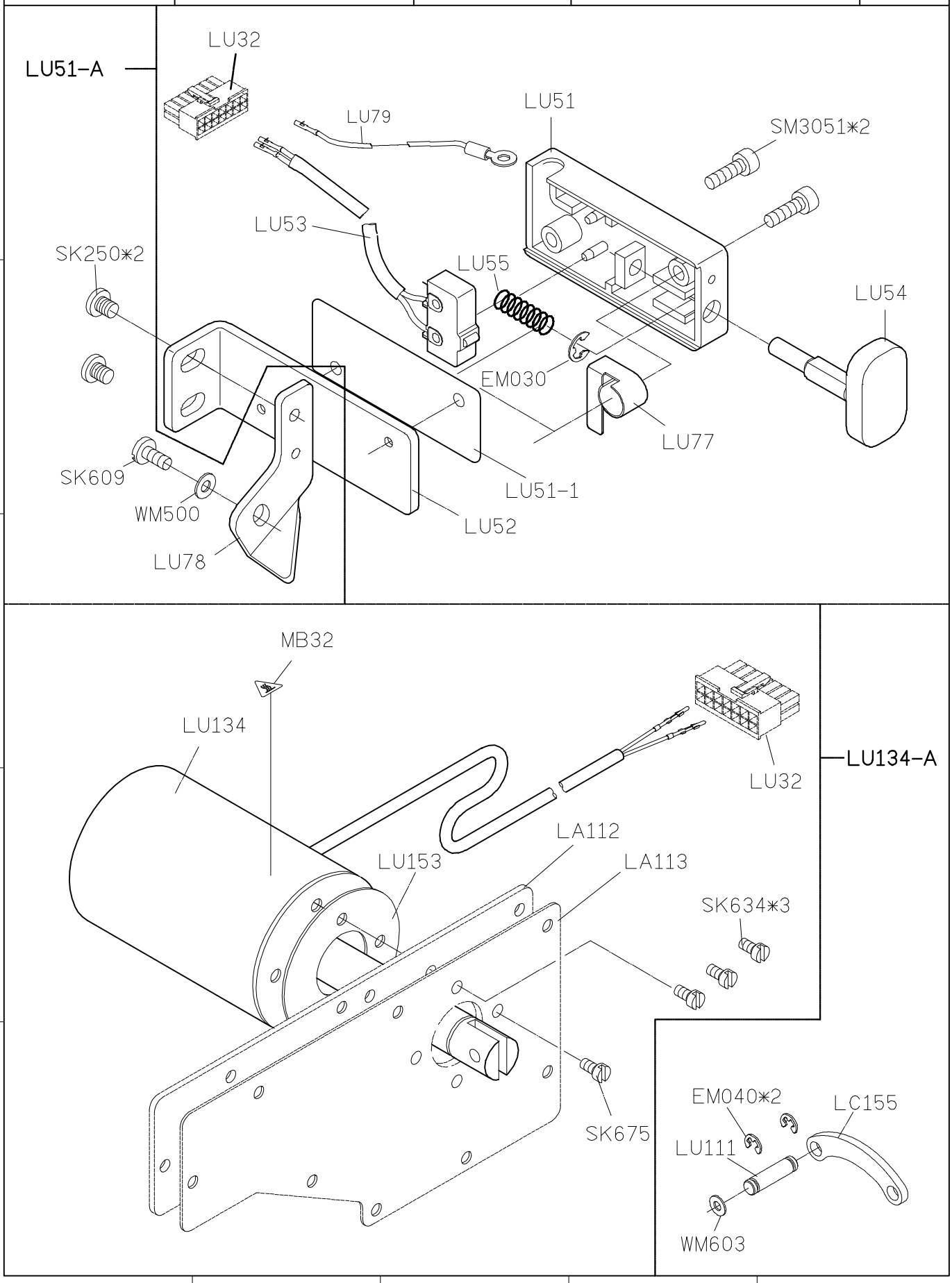
				Date
				2012/11/01



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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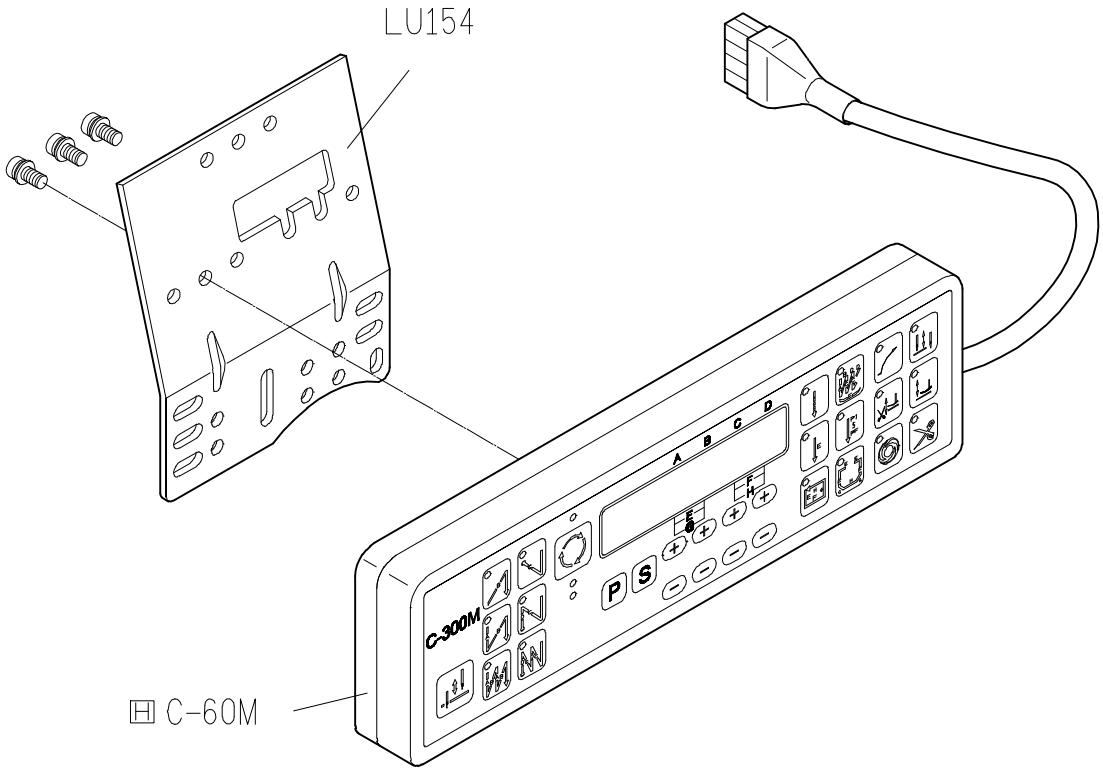
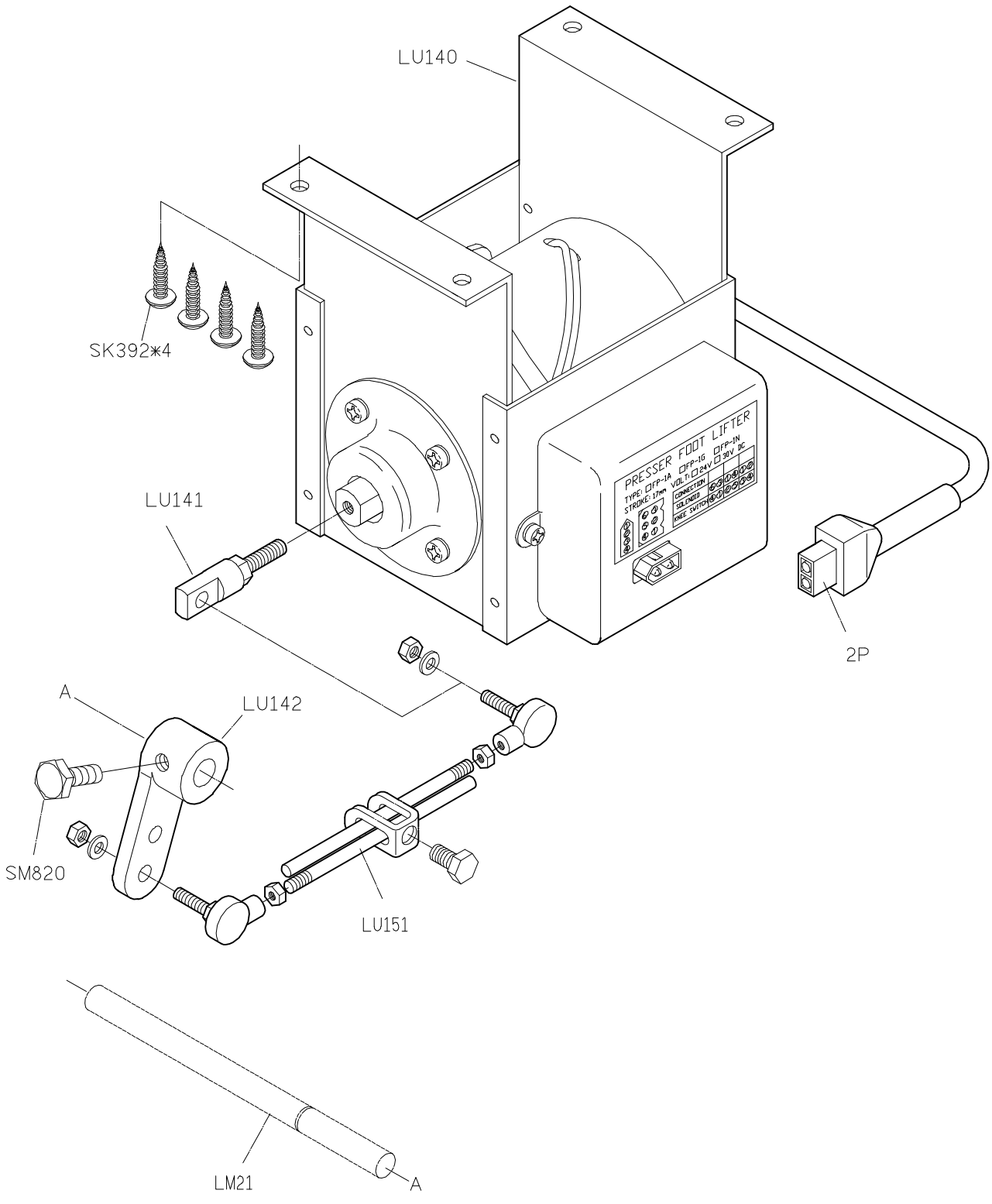
				Date
				2012/11/01



註：此部份置於配件箱內

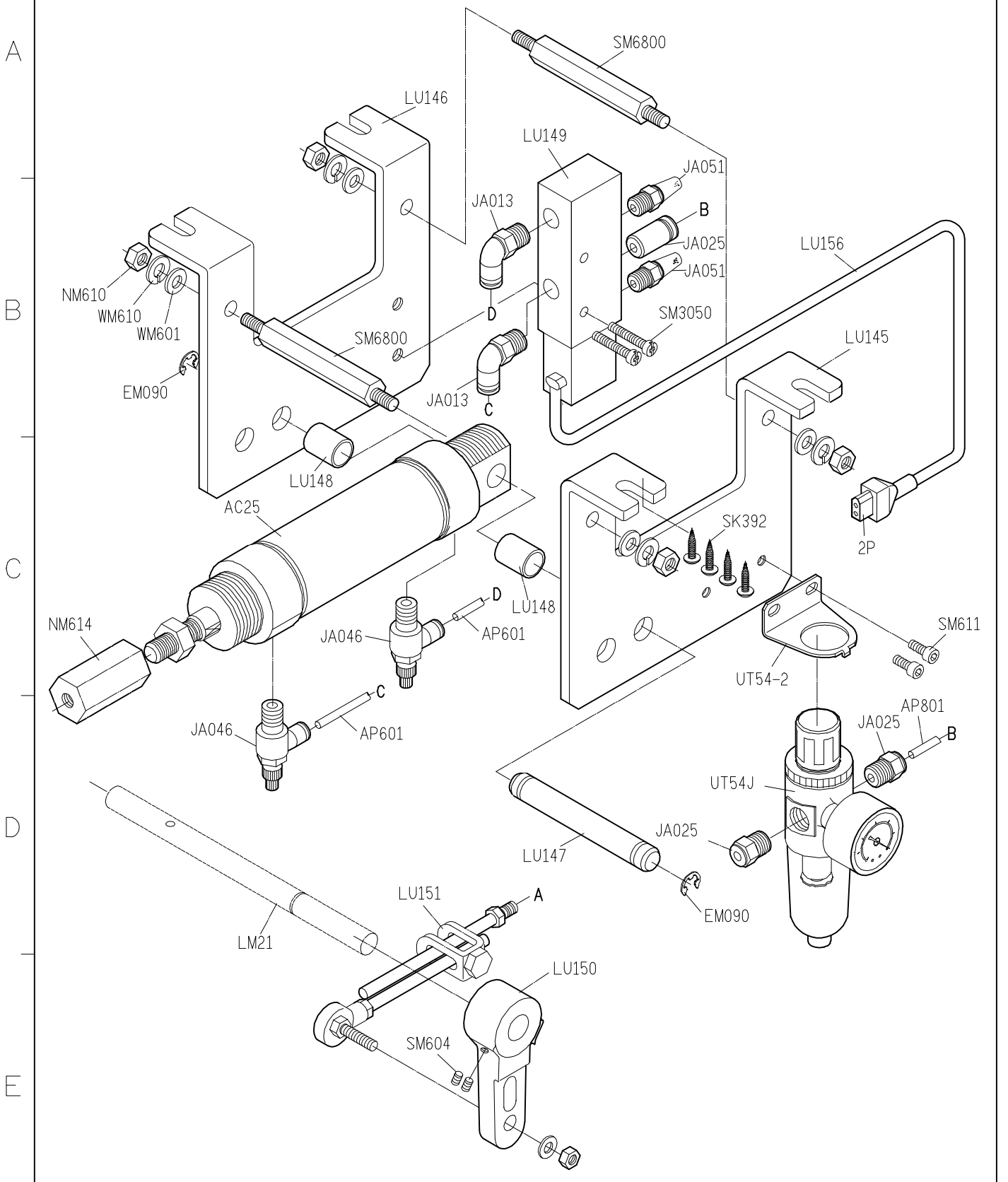
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LU		5/7
				Date
				2012/11/01

LU140-A



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LU		6/7
				Date
				2012/11/01

LU149-A



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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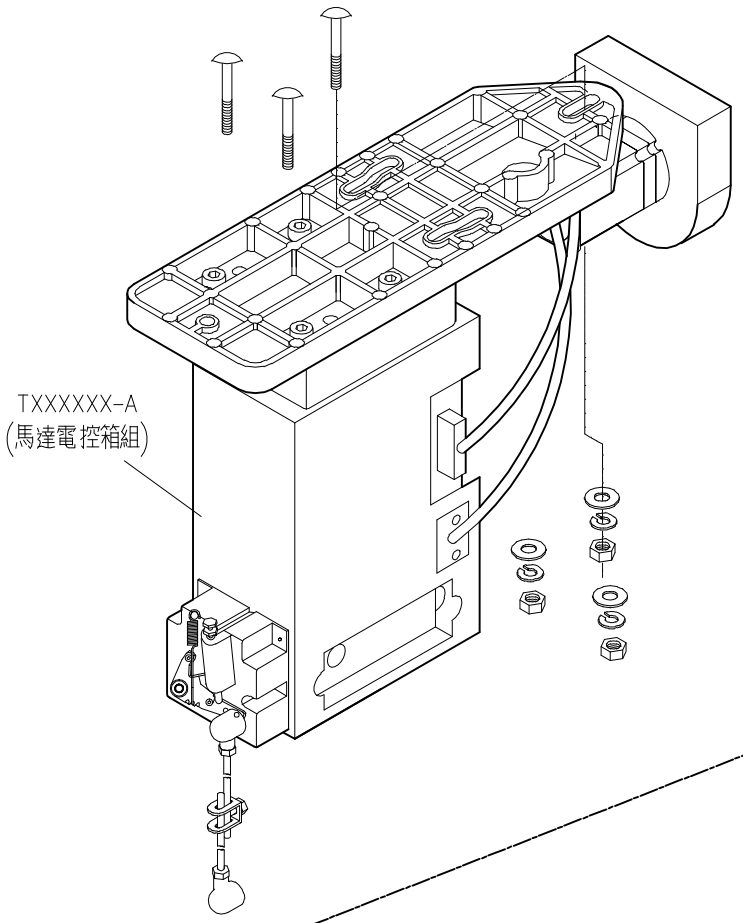
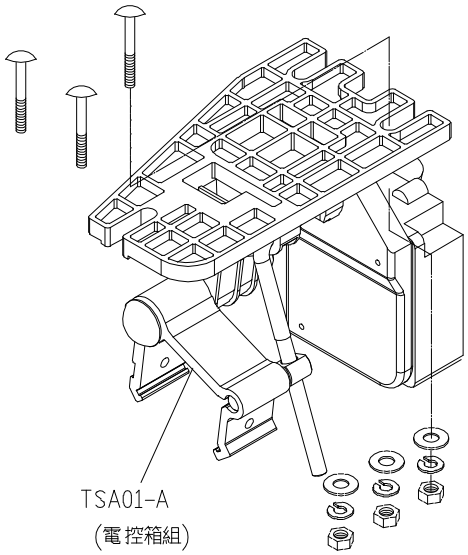
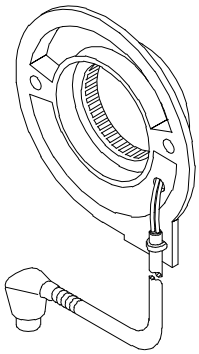
				Date
				2012/11/01

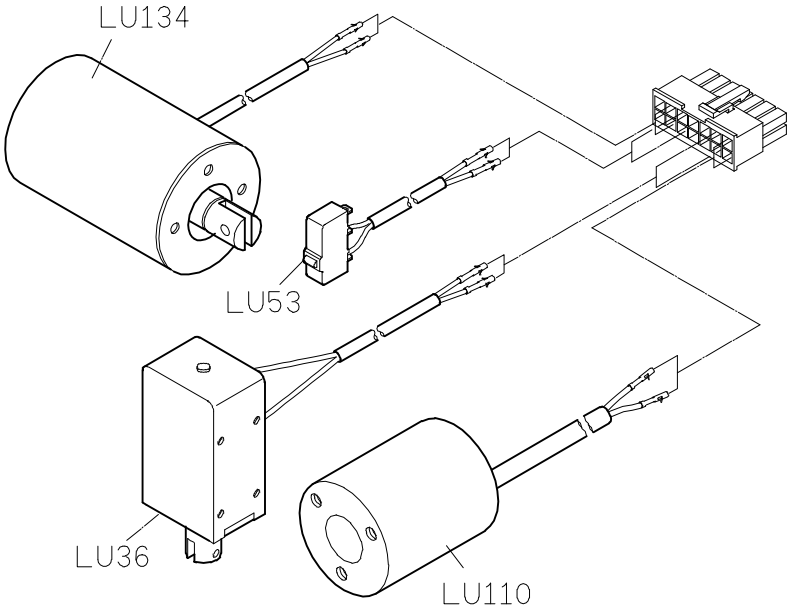
H 牌 用

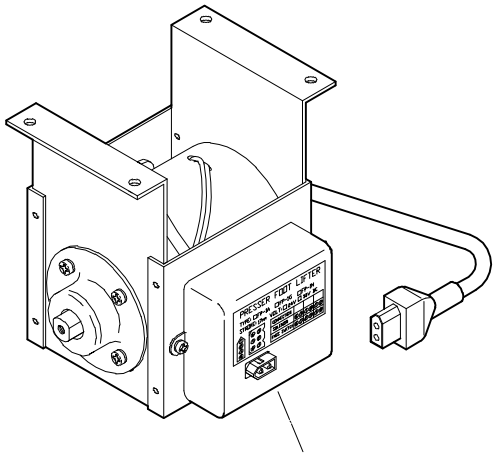


T 牌 用



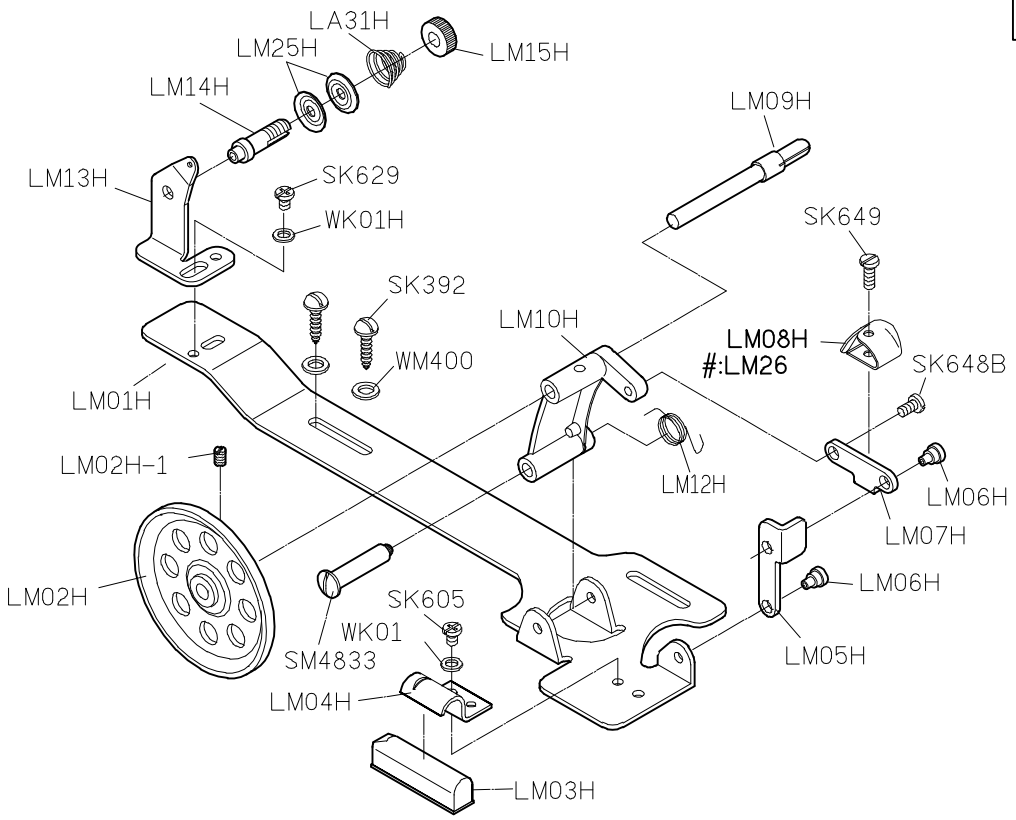






SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LM	#:Use for X2	1/1
				Date
				2012/11/01

LM01H-A



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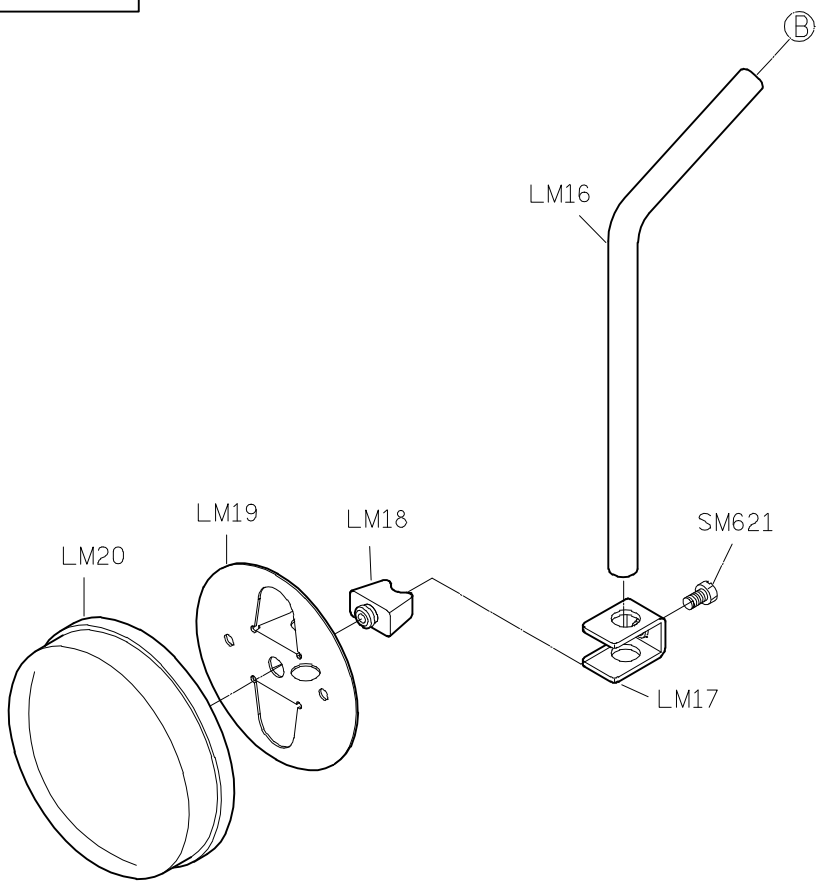
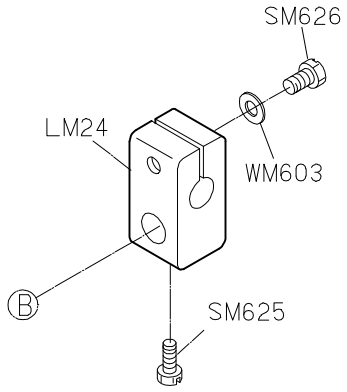
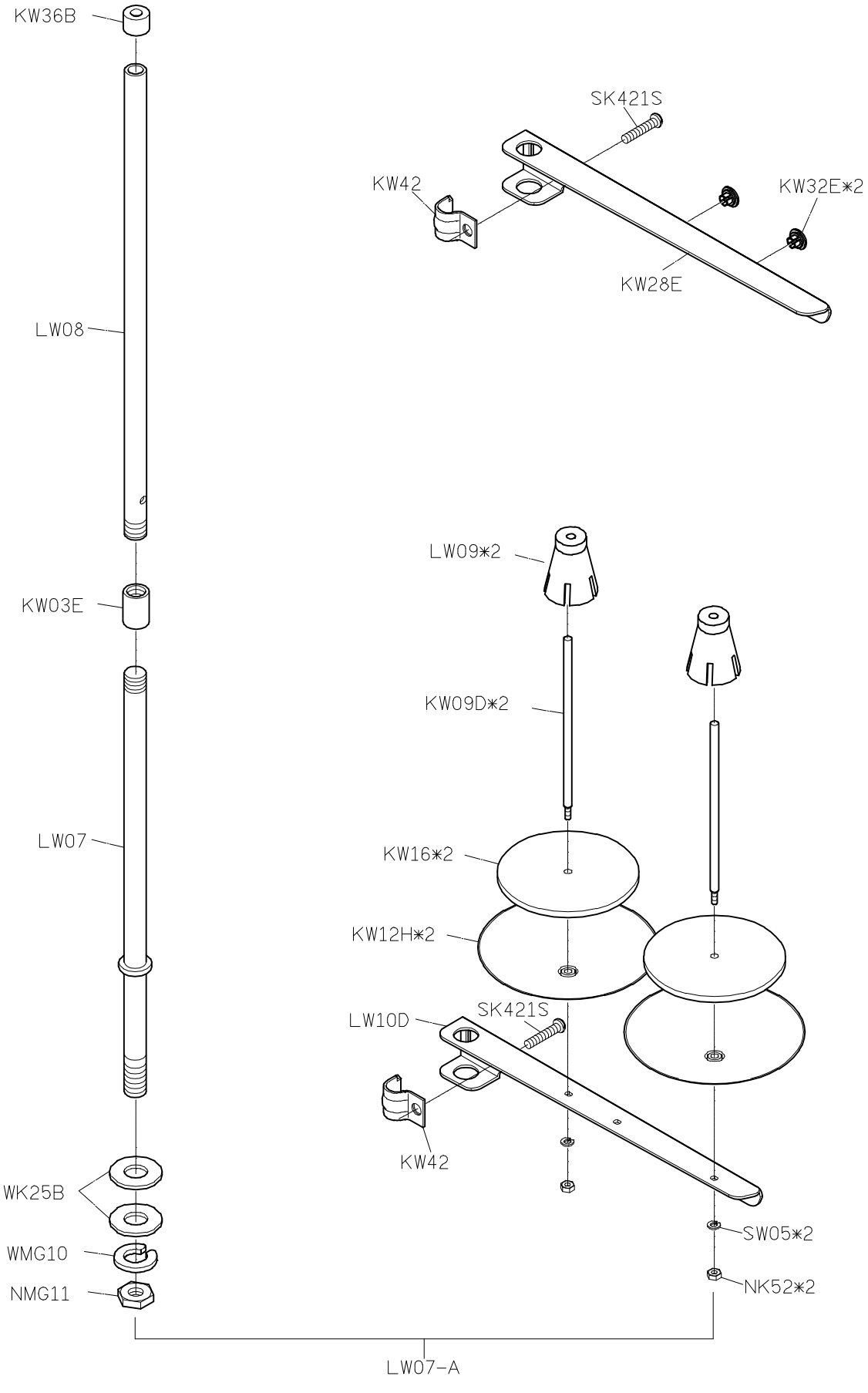


LM24-E

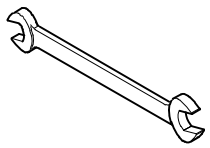


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819/L819U	LW		1/1
				Date
				2013/04/10



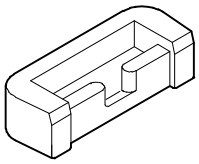
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	L819U-X1/X2	LY		1/1
				Date
				2012/11/01

LY01

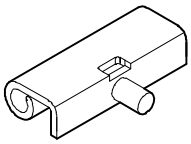


LY02

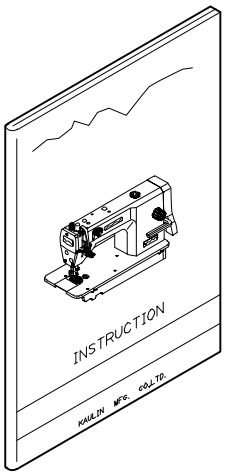
YM04*2



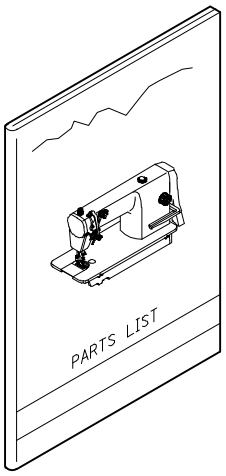
LY05*2



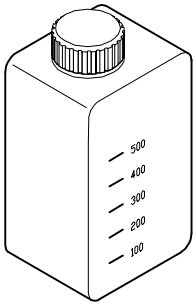
LY10



LY15

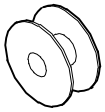


LY37-A

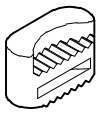


YM102*2

G3XX*2



YM103*2



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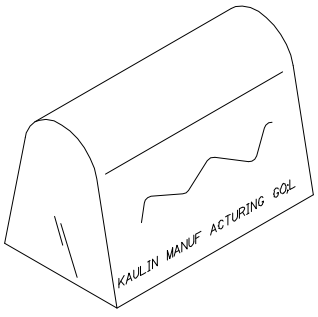
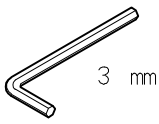
MY01



MY11



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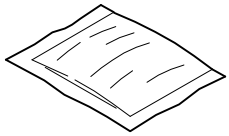
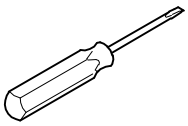
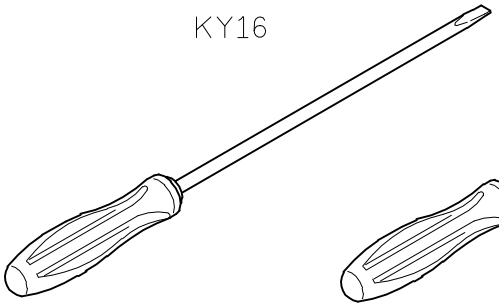


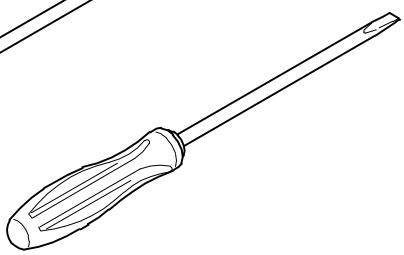
MY13



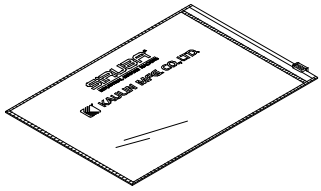
KY16



KY17



KY26F



SiRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
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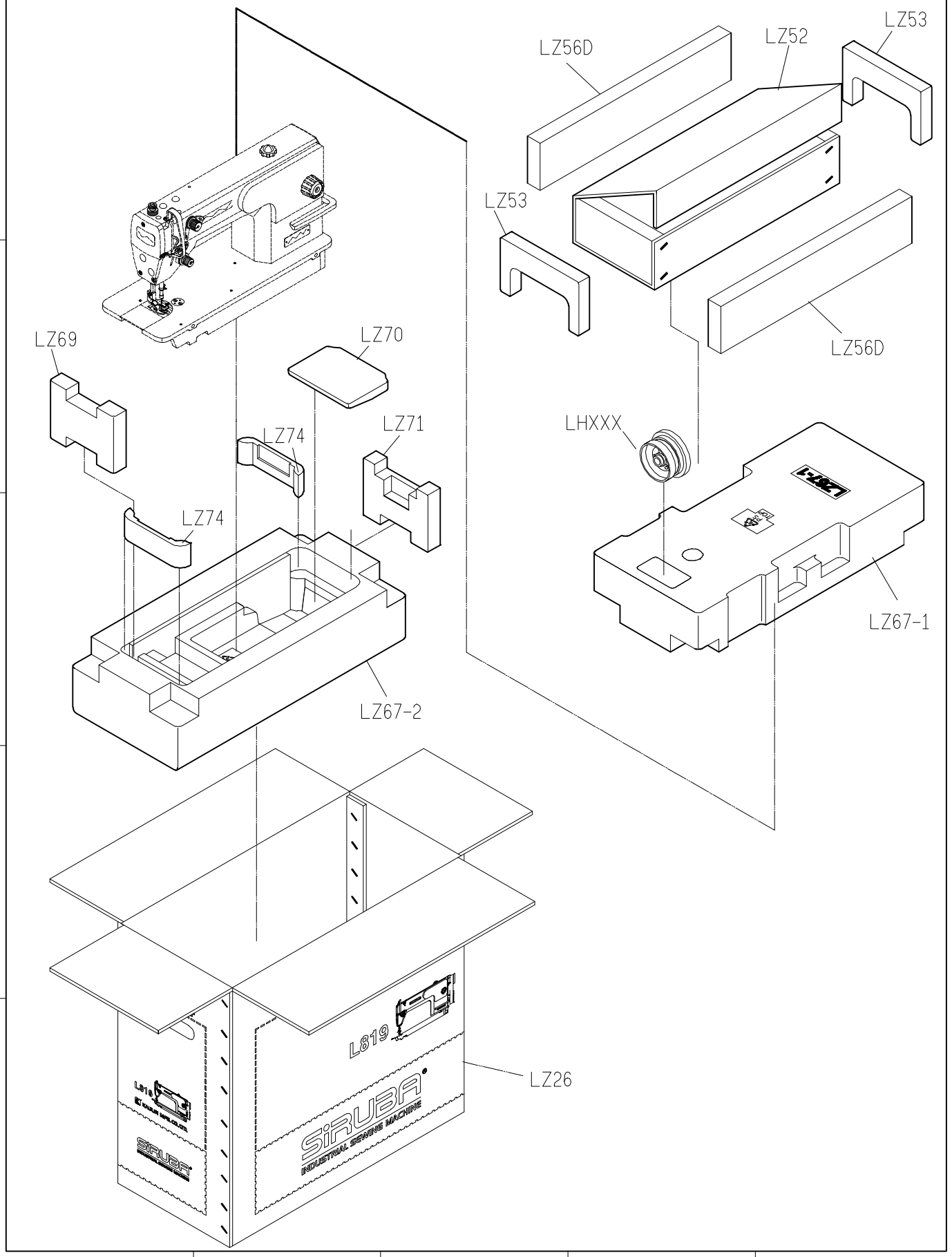
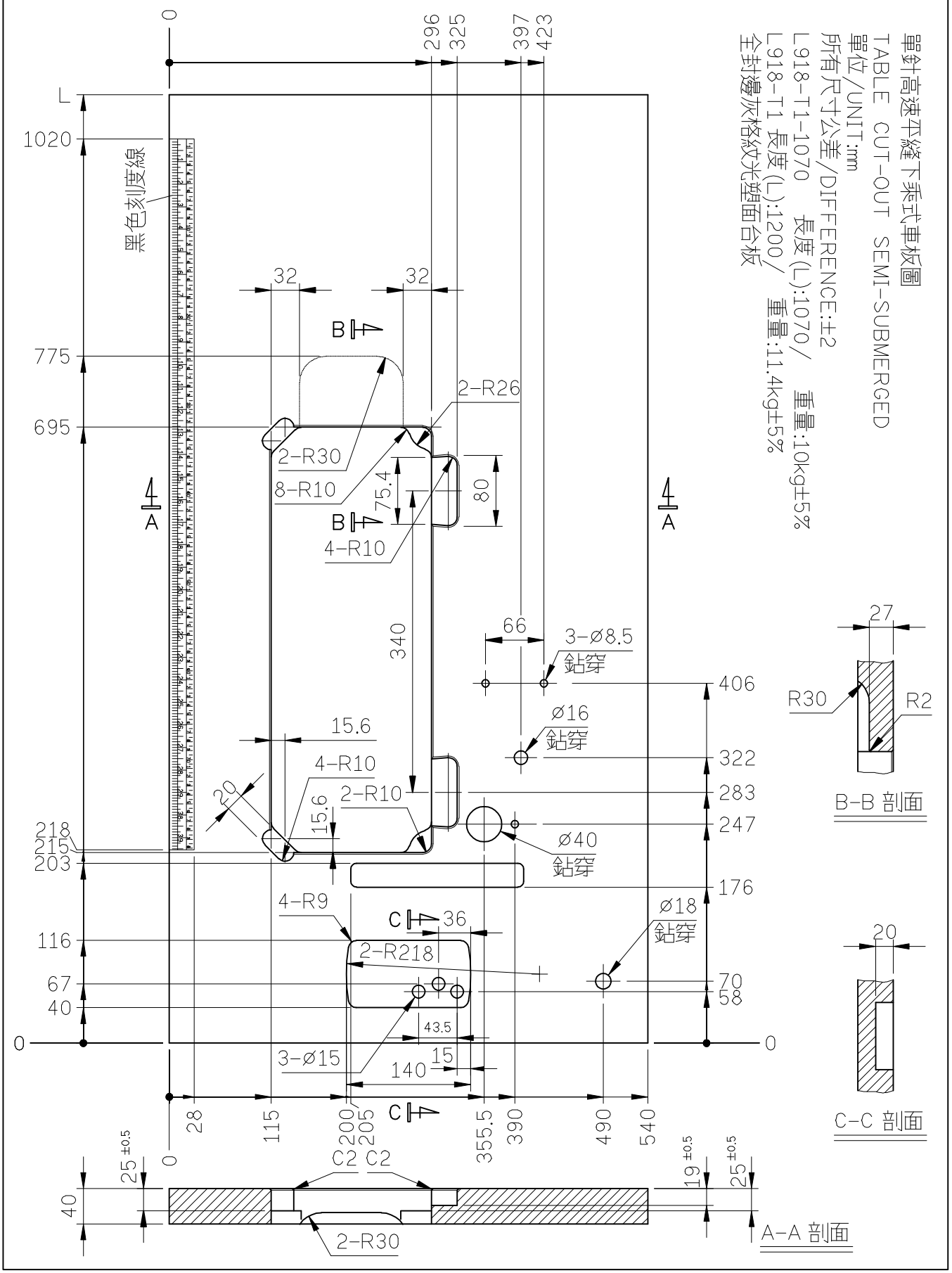
				Date
				2013/01/01



SiRUBA TABLE CUT - OUT	Series	Item Code	Subclass / Remark	Mounting
	L818D/L917 L918/L918U L819/L819U	L918-T1		Fully-submerged
				Date
				2013/01/01